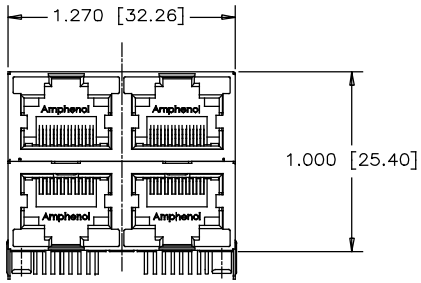
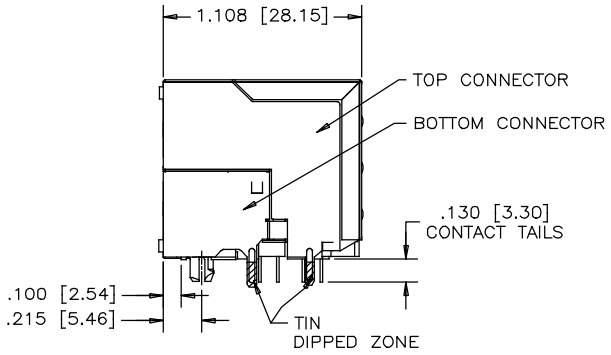
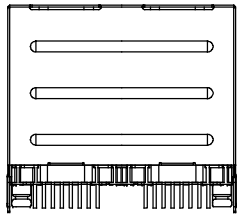
REVISIONS			
REV	DESCRIPTION, ECN, EAR NO.	DATE	APP'D
A	PROPOSAL PER EAR# RJ19077	JUN11/19	L.CHAN



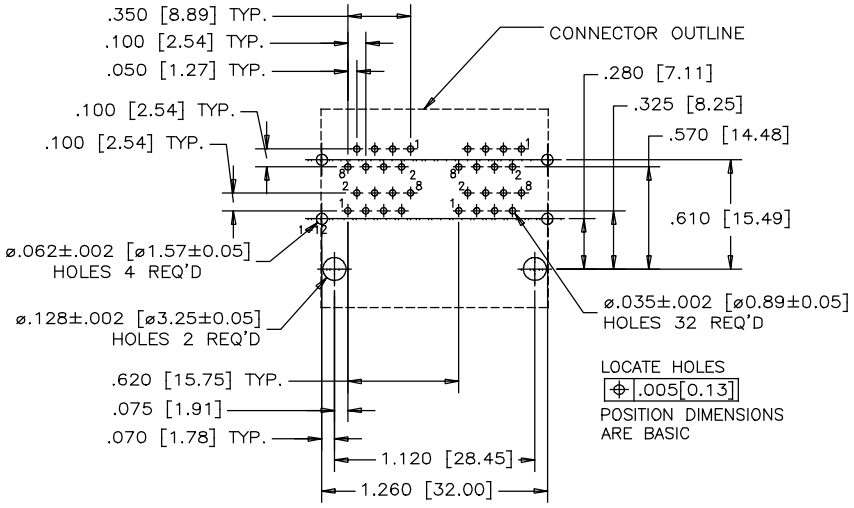
FRONT VIEW



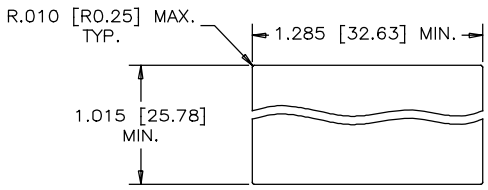
SIDE VIEW



BACK VIEW



RECOMMENDED P.C.B. LAYOUT
(COMPONENT SIDE OF BOARD)



RECOMMENDED PANEL LAYOUT



MATERIALS:
HOUSING: ENGINEERING THERMOPLASTIC.
FLAMMABILITY RATING UL 94V–0, COLOUR: BLACK

CONTACTS: PHOSPHOR BRONZE
PLATING: REFER TO PART NUMBER FOR GOLD THICKNESS ON MATING SURFACE.
50µ" [1.27 MICRONS] MIN. NICKEL UNDERPLATE.
100µ" MIN. MATTE TIN OR GOLD FLASH ON CONTACT AILS.

SHIELD: COPPER ALLOY
PLATING: NICKEL WITH TIN DIPPED PCB TAILS.

RECOMMENDED SOLDERING TEMPERATURE:
WAVE SOLDERING AT 260°C AT 260°C MAXIMUM FOR 5 SEC MAXIMUM.

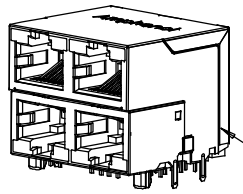
PART NUMBER: RJSAE–XF80–A4

GOLD PLATING
5 = 50 u" GOLD
J = 30 u" GOLD
G = 15 u" GOLD
D = 6 u" GOLD

UNLESS SPECIFIED OTHERWISE	DRAWN RONNIE.C	JUN11/19	Amphenol Canada Corp. Commercial Products
PRIMARY UNITS INCHES	CHECKED L.CHAN	JUN11/19	
SECONDARY MILLIMETERS	M.E. APP'D		STACKABLE MULTI–PORT MODULAR JACK SHIELDED WITHOUT TAB, 4 PORT, 8 POSITION, 8 CONTACTS, WITHOUT LEDS, 0.130 INCH CONTACT TAILS–RoHS COMPLIANT
REFERENCE IN PARENTHESES	Q.A. APP'D		
GENERAL TOLERANCES	DWG APP'D		
1 DECIMAL PLACE ±.025	ENG. REL. NO.		
2 DECIMAL PLACES ±.020	REF. EAR#: RJ19077		DWG NO. P–RJSAE–XF80–A4 REV A
3 DECIMAL PLACES ±.015	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING	CODE ID NO. 03554 DWG SIZE X SCALE XX:1 SHEET 1 OF 2
ANGULAR DEGREES ±1.5°			

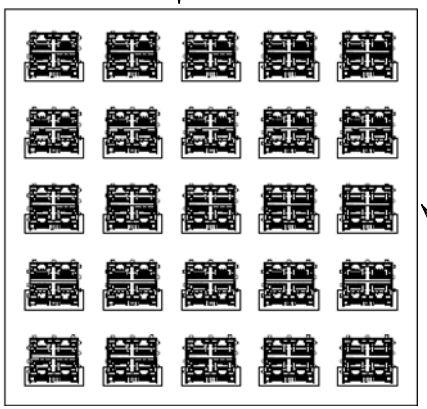
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REVISIONS			
REV	DESCRIPTION, ECN, EAR NO.	DATE	APP'D
A	PROPOSAL PER EAR# RJ19077	JUN11/19	L.CHAN



CONNECTOR

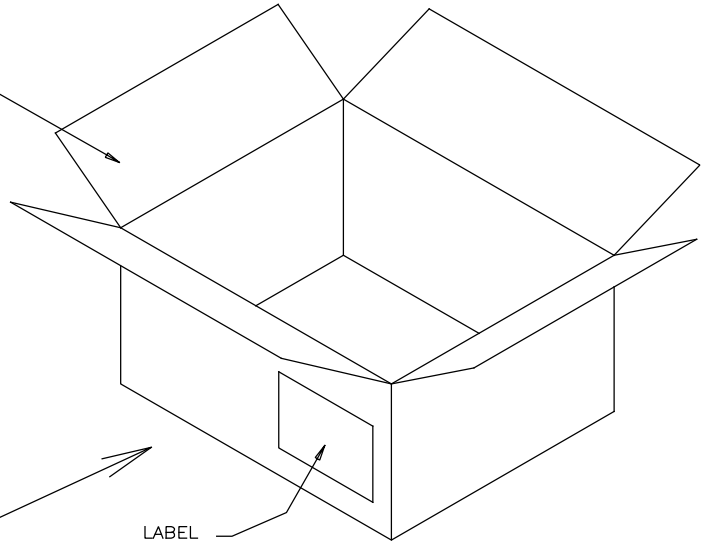
CONNECTOR PLACE INTO FOAM



25PCS CONNECTOR PER FOAM

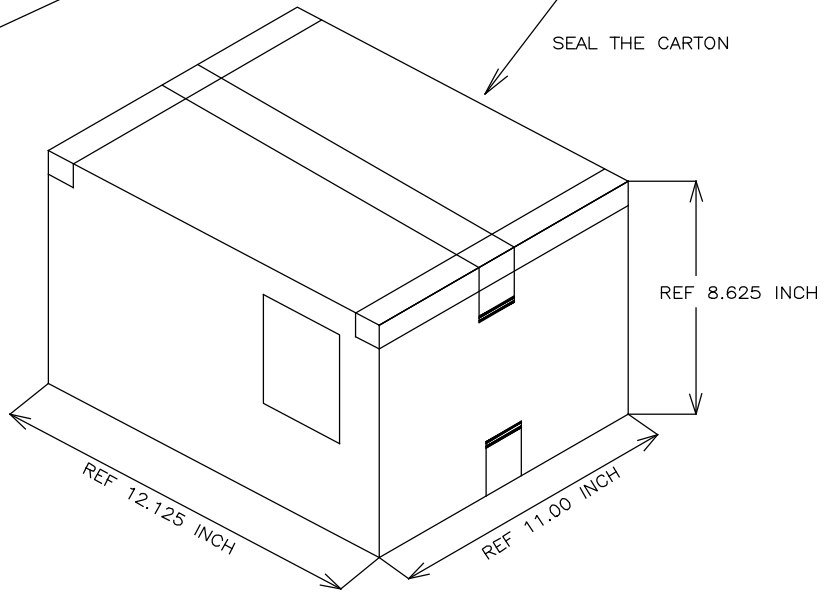
AMPHENOL CANADA CORP
RoHS
COMPLIANT
2011/65/EU RECAST

6 PIZZA BOX IN CARTON

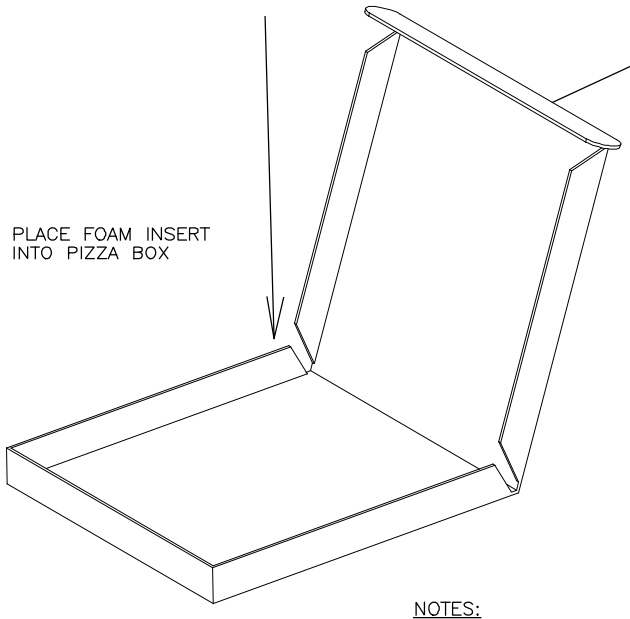


LABEL

SEAL THE CARTON



PLACE FOAM INSERT
INTO PIZZA BOX



NOTES:

PACAKING QUANTITY
1. 25PCS PER FOAM
2. 6 PCS PIZZA BOX PER CARTON
   150 PCS CONNECTORS PER CARTON

UNLESS SPECIFIED OTHERWISE	DRAWN RONNIE.C	JUN11/19	Amphenol Canada Corp. Commercial Products
PRIMARY UNITS INCHES	CHECKED L.CHAN	JUN11/19	
SECONDARY MILLIMETERS	M.E. APP'D		STACKABLE MULTI-PORT MODULAR JACK SHIELDED WITHOUT TAB, 4 PORT, 8 POSITION, 8 CONTACTS, WITHOUT LEDS, 0.130 INCH CONTACT TAILS-RoHS COMPLIANT
REFERENCE IN PARENTHESES	Q.A. APP'D		
GENERAL TOLERANCES	DWG APP'D		
1 DECIMAL PLACE ±.025	ENG. REL. NO.		
2 DECIMAL PLACES ±.020	REF. EAR#: RJ19077		DWG NO. P-RJSAE-XF80-A4 REV A
3 DECIMAL PLACES ±.015	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING	CODE ID NO. 03554 DWG SIZE X SCALE XX:1 SHEET 2 OF 2
ANGULAR DEGREES ±1.5°			

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