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Amphenol
Amphenol-Tuchel Electronics GmbH

eco|mate^{m}

Circular Connectors





www.industrial-amphenol.com

Note from the CEO



Ladies and Gentlemen,

For over 75 years Amphenol has enjoyed success as the interconnection technology provider of choice to industry-leading companies around the world. One of our key strategic areas of focus has been and is the Industrial market. Our organization works with leading manufacturers across a wide range of applications - including Energy Generation & Distribution, Transportation, Heavy Equipment, Factory Automation, Wireless Outdoor, ChipCard Readers - enabling smarter, faster and better technologies to connect products to customer solutions.

The Industrial market footprint of Amphenol covers over facilities in more than 12 different European countries and more than 30 countries worldwide. Our successful expansion into new regions as well as new industrial applications is a direct reflection of our agile, entrepreneurial management team and our unwavering commitment to execute Amphenol's strategies for the benefit of our customers, shareholders and employees.

Thank you for partnering with Amphenol. Our entire organization is at your service.



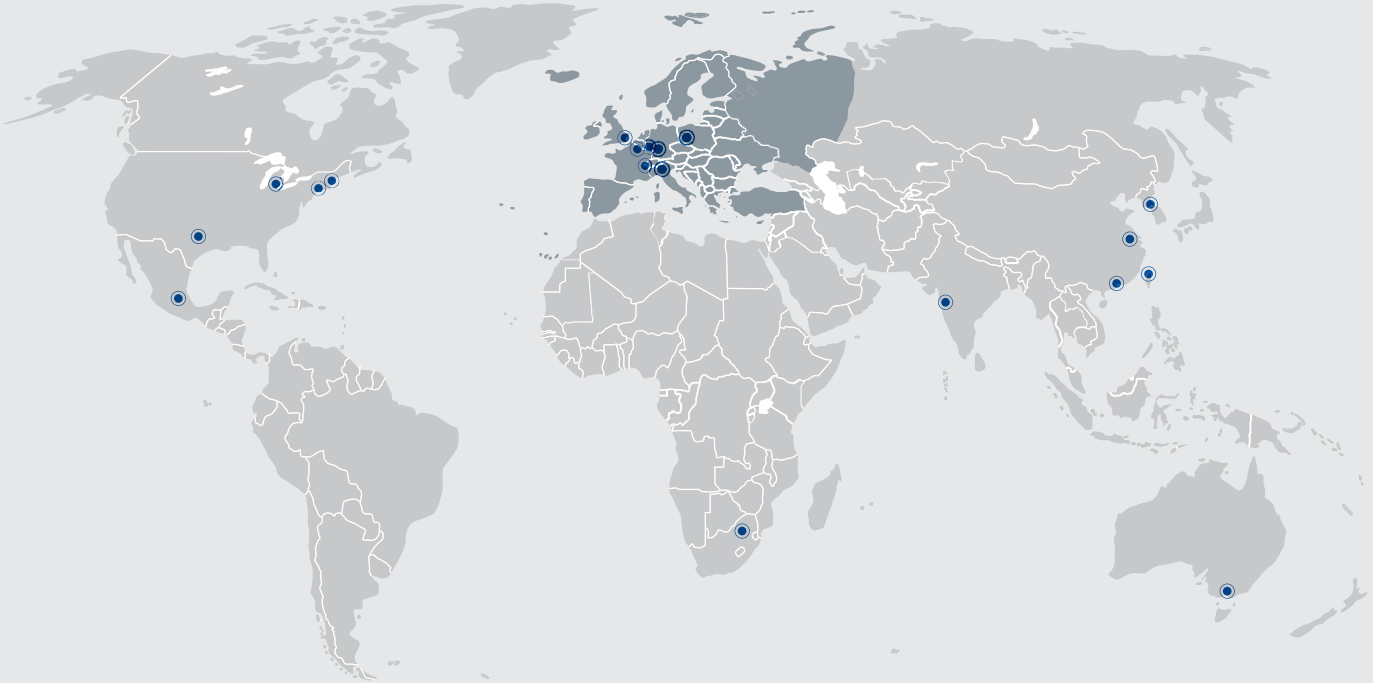
R. Adam Norwitt
President and CEO, Amphenol Corporation

Make use of the best
Use our global resources

"Think global, act local!" Independently from where you are in Europe, we offer you our global expertise and great variety of products and technologies. And in comfort with your personal contact. Our numerous European offices are your access to our global resources.

OUR OFFICES IN EUROPE AND WORLDWIDE

FRANCE	CHINA	AUSTRALIA	SOUTH AFRICA
GERMANY	KOREA	MEXICO	INDIA
UNITED KINGDOM	TAIWAN	USA	ITALY





SECURITY, RELIABILITY AND COMFORTABLE SERVICE FROM ONE SOURCE.

More time for important things: benefit from our service and diversity

Enjoy security, reliability and comfortable service from one source. INDUSTRIAL@AMPHENOL offers one of the most individual and most diversified service programmes in the market – exclusively for industrial customers. Access all possibilities of the Amphenol group through your personal expert adviser.

WIDE PRODUCT RANGE

Take advantage of a choice of Amphenol products. Our broad product portfolio offers individual solutions from more than 85 member companies in the global Amphenol group.

EXCLUSIVENESS AND FLEXIBILITY

One face to the customer: every inquiry is handled on an individual service level by your personal key account service partner. This ensures maximum transparency and best-in-class flexibility in the whole process.

QUALITY

Interconnect systems need reliability, speed and flawless data transmission. We continuously test and guarantee the required standard in our products – and also in our personal services.

INDIVIDUAL SOLUTIONS

Your project requires an individual solution that is not available off-the-shelf? As your think tank and discussion partner we provide engineering support and solution-oriented development for your tailor-made Amphenol product.

SPEED AND AVAILABILITY

Smart and intelligent processes are the secret behind our service programme. Flexible planning and distribution, perfect logistics and highest availability are our key factors for best customer service.

GLOBAL KEY ACCOUNT SERVICE

Our key account service is your individual entrance to global know-how, products and services. More than 85 Amphenol companies around the world offer an extensive range of technologies and products. We offer access to our worldwide resources through one individual contact person.

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Approvals, Testhouse	Characteristics	Approval Numbers
VDE	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	56 79 ÜG
SEV	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	
UL [1)]	3+PE, 400 V, 16A 6+PE, 250 V, 13A 3+PE, 600 V, 13 A at AWG 16 (High Voltage) 3+PE, 600 V, 5 A at AWG 26 (High Voltage) 6+PE, 600 V, 13 A at AWG 16 (High Voltage) 6+PE, 600 V, 5 A at AWG 26 (High Voltage)	E 63093
CSA	3+PE, 250 V, 12 A 6+PE, 250 V, 8 A 3+PE, 600 V, 10.5 A at AWG 16 (High Voltage) 6+PE, 600 V, 10.5 A at AWG 16 (High Voltage)	48932

In general approvals refer to versions of the connector series. Test report upon request.

[1)] Please refer to „conditions of acceptability“

General Remarks

In design and conception eco|mate[m] the program meets the high requirements for applications in industrial technology. Easy operation, reduced dimensions and a more robust design are only a few of the features of the series.

The connector's main area of application is in the fields of plant construction and machine building. The connector is used for measuring and controlling applications as well as for power supply. technology. The series is comprised of a large selection of housings and shapes and offers models with screw, solder and crimp termination.

Features

- Circular Connectors with 3+PE and 6+PE contacts
- Housing components made from premium molding material
- Cable housing straight or angled
- Protection class IP 65/67 in mated condition in accordance with DIN EN 60526
- Clamping ring or internal strain relief

Advantages

- Quick and easy assembly
- Screwed cable gland with clamping ring
- Strain relief and mounted gasket all in one component
- Cable housing, straight or angled, for the cable diameter 6 - 12.5 mm
- Robust thread for the screwed cable gland
- Ergonomically designed product range for safe handling
- Pre-loaded ground contact
- Fastening for the protective covers on the housing of the receptacles
- The eco|mate[m] program is compatible with the C16-1 series

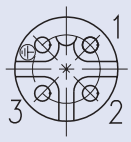
Additional standards

The 6+PE model corresponds to DIN 9684-1 interface to the signal transmission on inside cabin applications for agricultural machines and tractors



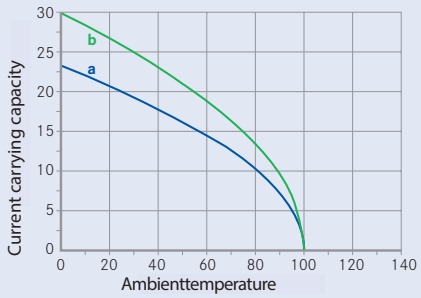
eco|mate[m]

Standard

General Characteristics	Standard	Characteristics		
Number of contacts		3 + PE	6 + PE	
Termination technique		screw type	soldertype	crimp type
Wire gauge / AWG		0.75 - 2.5 mm² AWG 18-14	max. 0.75 mm² AWG 18	0.14 - 1.5 mm² AWG 26 - 16
Flammability	UL 94	VO		
Locking system		round thread		
View on termination side of male contact insert				
Electrical Characteristics				
Rated voltage	IEC 60664-1 [1)]	400 V	250 V	
Pollution degree	IEC 60664-1 [1)]	3		
Installation category	IEC 60664-1 [1)]	III		
Insulation group	IEC 60664-1 [1)]	II		
Rated impulse withstand voltage	IEC 60664-1 [1)]	6000 V	4000 V	
Current rating	IEC 60512-5-2	16 A / + 55°C	12 A / + 55°C	13 A / + 55°C
Contact resistance	IEC 60512-2-1	≤ 5 m Ω		
Insulation resistance	IEC 60512-3-1	≥ 10^8 Ω		
Climatic Characteristics				
Climatic category	IEC 60068-1	40 / 100 /56	40 / 125 / 56	
Operating temperature		-40°C ... +100°C	-40°C ... +125°C	
Mechanical Characteristics				
IP-degree	IEC 60529	IP 65 / IP 67		
Insertion and withdrawal forces	IEC 60512-13-2	≤ 15 N	≤ 30 N	
Mechanical operation	IEC 60512-9-1	≥ 500 mating cycles		
Materials				
Housing material		PA 6.6 / PA 6		
Dielectric material		PA 6.6 / PA 6		
Gasket material		Neopren		
Material lace for protective cover		TPE		
Contact plating		silver plating / gold plating		

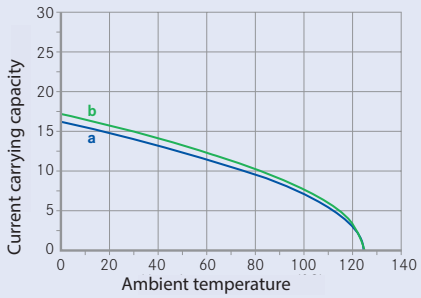
Derating-Curves [2)]

3 + PE



Curve	Wire gauge
a	1.5 mm²
b	2.5 mm²

6 + PE

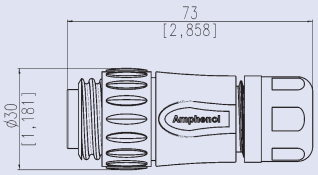
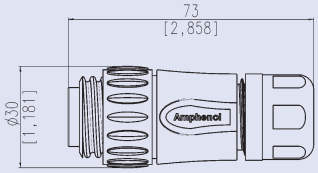
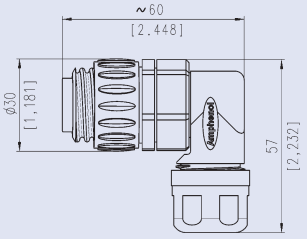
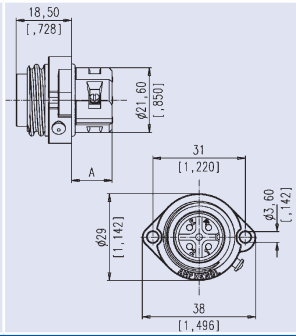


Curve	Wire gauge
a	0.75 mm² stamped soldercontacts
b	1.5 mm² stamped crimpcontacts

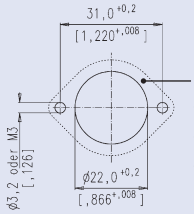
Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered.
The characteristics have to be requested from the manufacturer.

[1)] DIN EN 60664-1 ≙ VDE 0110-1 ≙ IEC 60664-1
[2)] All contacts under load

Description	No. of contacts	Part number Silver plating	Part number Gold plating	Drawing	Figure
Male cable connector straight | strain relief with clamping ring 6 -12.5 mm					
Screw					
blue	3 + PE	C016 20H003 100 10	C016 20H003 200 10		
black	3 + PE	C016 20H003 100 12	C016 20H003 200 12		
Solder					
blue	6 + PE	C016 30H006 100 10	C016 30H006 200 10		
black	6 + PE	C016 30H006 100 12	C016 30H006 200 12		
Crimp [1]					
blue	6 + PE	C016 10H006 000 10	C016 10H006 000 10		
black	6 + PE	C016 10H006 000 12	C016 10H006 000 12		
Male cable connector straight | with internal cable clamping and clamping ring 6 - 10.0 mm					
Screw					
blue	3 + PE	C016 20H003 110 10	C016 20H003 210 10		
black	3 + PE	C016 20H003 110 12	C016 20H003 210 12		
Solder					
blue	6 + PE	C016 30H006 110 10	C016 30H006 210 10		
black	6 + PE	C016 30H006 110 12	C016 30H006 210 12		
Crimp [1]					
blue	6 + PE	C016 10H006 010 10	C016 10H006 010 10		
black	6 + PE	C016 10H006 010 12	C016 10H006 010 12		
Male cable connector angled| strain relief with clamping ring 6 -12.5 mm					
Screw					
blue	3 + PE	C016 20K003 100 10	C016 20K003 200 10		
black	3 + PE	C016 20K003 100 12	C016 20K003 200 12		
Solder					
blue	6 + PE	C016 30K006 100 10	C016 30K006 200 10		
black	6 + PE	C016 30K006 100 12	C016 30K006 200 12		
Crimp[1]					
blue	6 + PE	C016 10K006 000 10	C016 10K006 000 10		
black	6 + PE	C016 10K006 000 12	C016 10K006 000 12		
Male Receptacle					
Screw				A	
black	3 + PE	C016 20C003 100 12	C016 20C003 200 12	14.0	
Solder					
black	6 + PE	C016 30C006 100 12	C016 30C006 200 12	12.0	
Crimp [1]					
black	6 + PE	C016 10C006 000 12	C016 10C006 000 12	16.5	

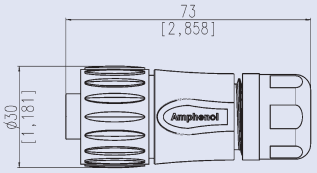
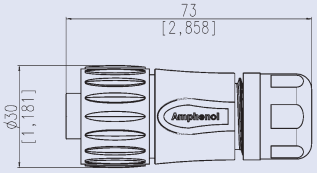
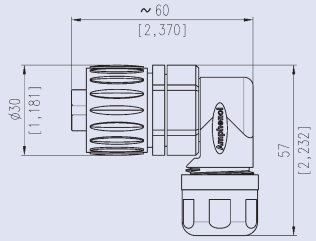
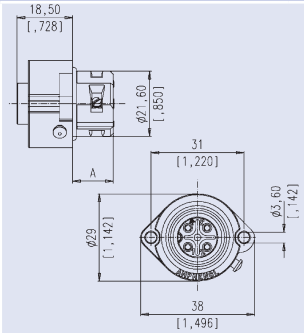
Mounting Instruction [2]



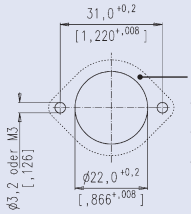
For sealing reason this surface needs to be level and free of burrs

[1] Crimp contacts see page 20 [2] Mounting hole Ø 22 without chamfer, suitable sealing for screws is necessary. Tightening torque 0.8 Nm

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Description	No. of contacts	Part number Silver plating	Part number Gold plating	Drawing	Figure
Female cable connector straight | strain relief with clamping ring 6 -12.5 mm					
Screw					
blue	3 + PE	C016 20D003 100 10	C016 20D003 200 10		
black	3 + PE	C016 20D003 100 12	C016 20D003 200 12		
Solder					
blue	6 + PE	C016 30D006 100 10	C016 30D006 200 10		
black	6 + PE	C016 30D006 100 12	C016 30D006 200 12		
Crimp [1]					
blue	6 + PE	C016 10D006 000 10	C016 10D006 000 10		
black	6 + PE	C016 10D006 000 12	C016 10D006 000 12		
Female cable connector straight | with internal cable clamping and clamping ring 6 - 10.0 mm					
Screw					
blue	3 + PE	C016 20D003 110 10	C016 20D003 210 10		
black	3 + PE	C016 20D003 110 12	C016 20D003 210 12		
Solder					
blue	6 + PE	C016 30D006 110 10	C016 30D006 210 10		
black	6 + PE	C016 30D006 110 12	C016 30D006 210 12		
Crimp [1]					
blue	6 + PE	C016 10D006 010 10	C016 10D006 010 10		
black	6 + PE	C016 10D006 010 12	C016 10D006 010 12		
Female cable connector angled| strain relief with clamping ring 6 -12.5 mm					
Screw					
blue	3 + PE	C016 20F003 100 10	C016 20F003 200 10		
black	3 + PE	C016 20F003 100 12	C016 20F003 200 12		
Solder					
blue	6 + PE	C016 30F006 100 10	C016 30F006 200 10		
black	6 + PE	C016 30F006 100 12	C016 30F006 200 12		
Crimp[1]					
blue	6 + PE	C016 10F006 000 10	C016 10F006 000 10		
black	6 + PE	C016 10F006 000 12	C016 10F006 000 12		
Female Receptacle					
Screw				A	
black	3 + PE	C016 20G003 100 12	C016 20G003 200 12	13.5	
Solder					
black	6 + PE	C016 30G006 100 12	C016 30G006 200 12	14.2	
Crimp [1]					
black	6 + PE	C016 10G006 000 12	C016 10G006 000 12	16.5	

Mounting Instruction [2]

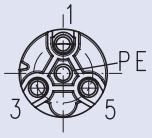
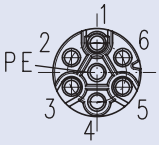


[1] Crimp contacts see page 20 [2] Mounting hole Ø 22 without chamfer, suitable sealing for screws is necessary. Tightening torque 0.8 Nm



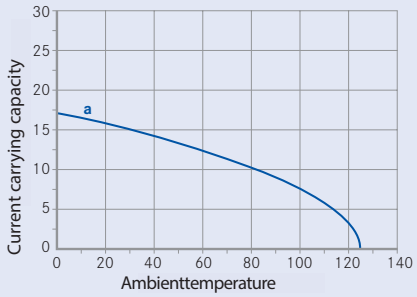
eco|mate[m]

High Voltage

General Characteristics	Standard	Characteristics	
Number of contacts		3 + PE	6 + PE
Termination technique		crimp type	
Wire gauge / AWG		0.14 - 1.5 mm²	
		AWG 26 - 16	
Flammability	UL 94	VO	
Locking system		round thread	
View on termination side of male contact insert			
Electrical Characteristics			
Rated voltage	IEC 60664-1 [1]	600 V	
Pollution degree	IEC 60664-1 [1]	3 (mated)	
Installation(overvoltage)category	IEC 60664-1 [1]	III	
Material group	IEC 60664-1 [1]	II	
Rated impulse withstand voltage	IEC 60664-1 [1]	6000 V	
Current carrying capacity	IEC 60512-5-2	14 A / + 40°C	
Contact resistance	IEC 60512-2-1	≤ 5 m Ω	
Insulation resistance	IEC 60512-3-1	≥ 10^8 Ω	
Climatic Characteristics			
Climatic category	IEC 60068-1	40 / 125 / 56	
Operating temperature		-40°C ... +125°C	
Mechanical Characteristics			
Degree of protection	IEC 60529	IP 65	
Insertion and withdrawal force	IEC 60512-13-2	≤ 35 N	
Mechanical operation	IEC 60512-9-1	≥ 500 mating cycles	
Materials			
Housing material		PA 6.6 / PA 6	
Dielectric material		PA 6.6 / PA 6	
Gasket material		Neopren	
Contact plating		silver plating / gold plating	

Derating-Curves [2]

6 + PE



Curve	Wire gauge
a	1.5 mm² stamped crimpcontacts

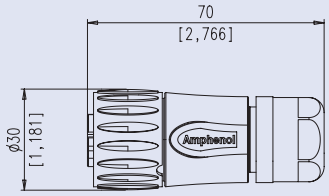
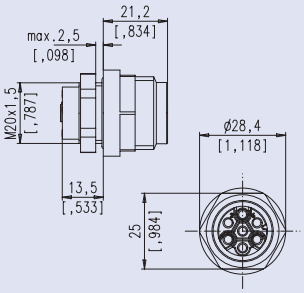
Prüfstelle		Kennwert
UL *		3+PE, 600 V, 13 A at AWG 16 3+PE, 600 V, 5 A at AWG 26 6+PE, 600 V, 13 A at AWG 16 6+PE, 600 V, 5 A at AWG 26
CSA		3+PE, 600 V, 10.5 A at AWG 16 6+PE, 600 V, 10.5 A at AWG 16

In general approvals refer to versions of the connector series. Test report upon request.
* Please refer to „conditions of acceptability“

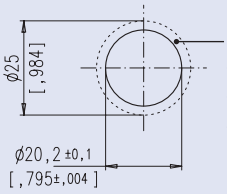
Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered.
The characteristics have to be requested from the manufacturer.

[1] DIN EN 60664-1 ≙ VDE 0110-1 ≙ IEC 60664-1
[2] All contacts under load

Description	No. of contacts	Part number	Drawing	Figure
Female cable connector straight | with clamping ring, cable diameter 6 -12.5 mm				
Crimp [1] black	3 + PE 6 + PE	C016 10D003 806 12 C016 10D006 806 12		
Male receptacle				
Crimp[1] black	3 + PE 6 + PE	C016 10P003 806 12 C016 10P006 806 12		

Mounting Instruction [2]



For sealing reason this surface needs to be level and free of burrs.

Remark

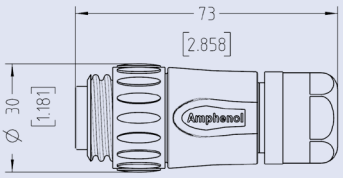
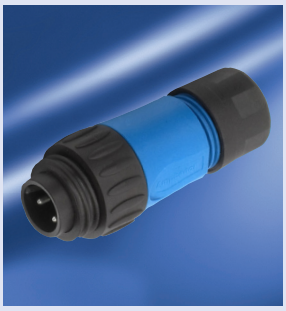
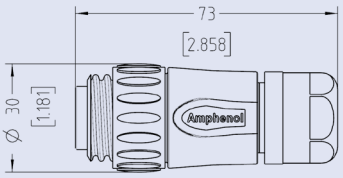
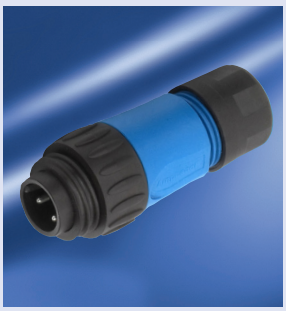
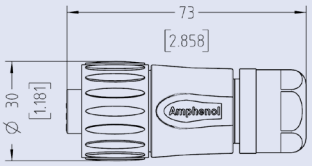
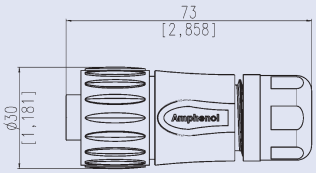
- Standard dust cups don't fi t on high voltage versions special caps upon request.
- Thread size M 20 x 1.5
- If turn protection is required, we recommend to glue receptacles.

[1] Crimp contacts see page 20
[2] Tightening torque 4 -5 Nm

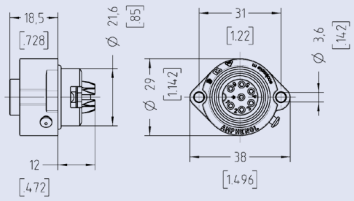
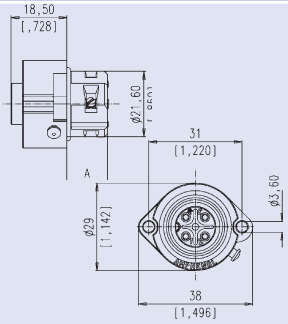
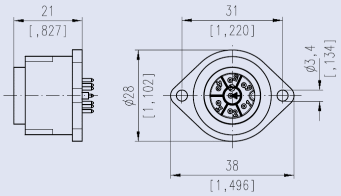
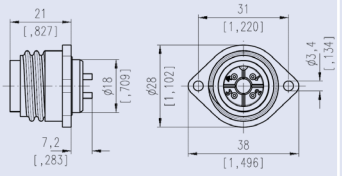


eco|mate[m]

Special Types

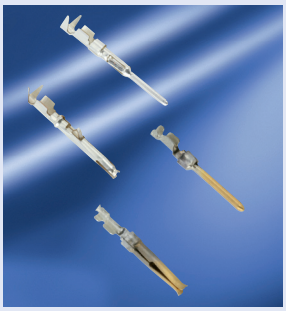
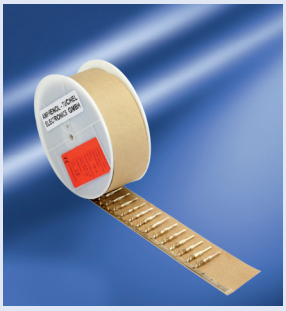
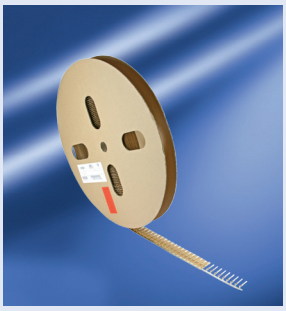
Description	No. of contacts	Part number Silver plating	Drawing	Figure
Male cable connector straight | with 4 pressure plates				
Screw black [1)]	3 + PE	C016 20H003 804 12		
Male cable connector straight | 1 pressure plate at PE				
Screw black [1)]	3 + PE	C016 20H003 803 12		
Female cable connector straight | with 4 pressure plates				
Screw black [1)]	3 + PE	C016 20D003 806 12		
Female cable connector straight | with turned contacts				
Screw black [1)]	6 + PE	C016 30D006 800 12		

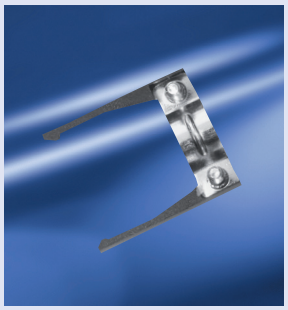
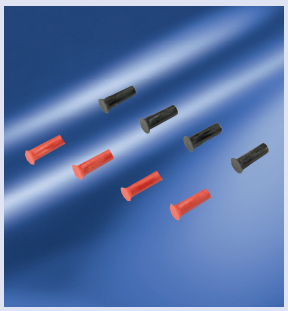
* Further specifications upon request
1) More backshell colors upon request

Description	No. of contacts	Part number	Drawing	Figure
Female receptacle | solder with turned contacts				
black	6 + PE	C016 30G006 800 12		
Female receptacle colored| 6 + PE crimp[1)]				
yellow blue	6 + PE 6 + PE	T 3107 800 T 3107 802		
Male receptacle | straight dip solder				
black	3+ PE 6 + PE	T 3110 010 T 3106 010		
Male receptacle | 3 + PE solder with turned contacts				
black	3+ PE	T 3110 100		

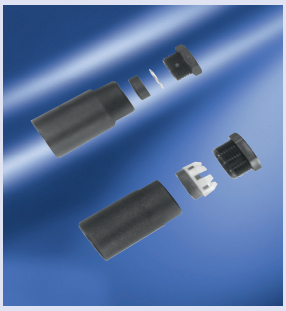
* Further specifications upon request

[1)] Crimp contacts see page 20/ Crimp tooling

Supplied as	for wire gauge	Insulation Ø in mm	Pieces	Part number Male contact	Part number Female contact	Figure
Stamped single contacts 1.6 mm | 6+PE						
silver plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	100	VN 01 016 0011 1	VN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	100	VN 01 016 0004 1	VN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	100	VN 01 016 0003 1	VN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	100	VN 01 016 0002 1	VN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm²	1,0 - 2,0	100	VN 01 016 0011 2	VN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	100	VN 01 016 0004 2	VN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	100	VN 01 016 0003 2	VN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	100	VN 01 016 0002 2	VN 02 016 0002 2	
Stamped contact on reel for hand crimping tools 1.6 mm | 6+PE						
silver plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	200	ZN 01 016 0011 1	ZN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	200	ZN 01 016 0004 1	ZN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	200	ZN 01 016 0003 1	ZN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	200	ZN 01 016 0002 1	ZN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	200	ZN 01 016 0011 2	ZN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	200	ZN 01 016 0004 2	ZN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	200	ZN 01 016 0003 2	ZN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	200	ZN 01 016 0002 2	ZN 02 016 0002 2	
Stamped contact on reel for crimping machines contact feeding right hand side1.6 mm | 6+PE						
silver plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	2000	HN 01 016 0011 1	HN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	HN 01 016 0004 1	HN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	2000	HN 01 016 0003 1	HN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	HN 01 016 0002 1	HN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	2000	HN 01 016 0011 2	HN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	HN 01 016 0004 2	HN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	2000	HN 01 016 0003 2	HN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	HN 01 016 0002 2	HN 02 016 0002 2	
Stamped contact on reel for crimping machines contact feeding left hand side1.6 mm | 6+PE						
silver plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	2000	TN 01 016 0011 1	TN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	TN 01 016 0004 1	TN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	2000	TN 01 016 0003 1	TN 02 016 0003 1	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	TN 01 016 0002 1	TN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm²	1.0 - 2.0	2000	TN 01 016 0011 2	TN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	TN 01 016 0004 2	TN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm²	1.0 - 2.0	2000	TN 01 016 0003 2	TN 02 016 0003 2	
	0.5 - 1.5 mm²	1.8 - 2.8	2000	TN 01 016 0002 2	TN 02 016 0002 2	

Description	Part number		Figure
Back shell right angled (Packaging units 10 pieces)			
right angled with clamping ring			
blue	C016 G09 042 G10 X		
black	C016 G09 041 G10 X		
Back shell straight (Packaging units 5 pieces)			
colored back shells			
blue	C016 G11 042 E1 V		
black	C016 G11 041 E10 V		
red	C016 G11 043 E10 V		
white	C016 G11 044 E10 V		
green	C016 G11 045 E10 V		
yellow	C016 G11 046 E10 V		
orange	C016 G11 048 E10 V		
violet	C016 G11 060 E10 V		
brown	C016 G11 061 E10 V		
Cable clamp (Packaging units 10 pieces)			
for all straight cable connectors Cable clamp diameter Ø 6 - 10 mm	N 16 110 2000 X		
Plugs brass			
for 3+PE red	N 17 021 0001		
für 6+PE red	N 17 17 0001		
black	N 17 17 0001 1		

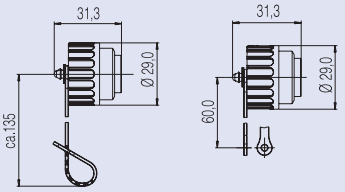
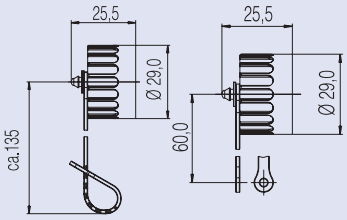
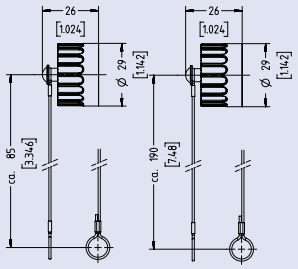
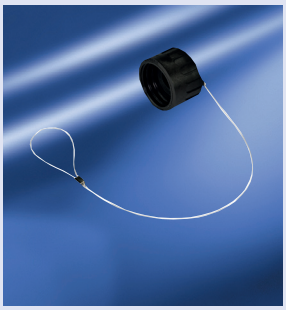
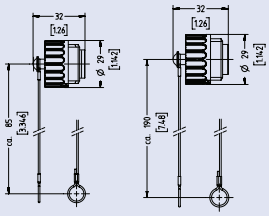
ecomatem Accessories

Description	Part number		Figure
Back shells (Packaging units 10 pieces)			
Back shell PG 9 with thrust collar	T 3102 003 7 X		
Back shell PG 11 with thrust collar	T 3102 004 7 X		
Back shell PG 13.5 with clamping ring	T 3102 005 7 X		
Rubber gasket			
for cable diameter 4-6 mm²	N 06 007 0004	While mounting the rubber gasket for 4-6 mm², the cable clamp shall be bolted with the convex section face-down in order to ensure the strain relief.	

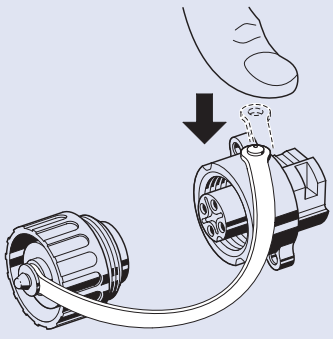
ecomatem Tools

Description	Wire gauge	Part number		
		Contact locator	Crimping dies	Tool
Removal tool for crimp contacts	-	-	-	FG 0300 146 1
Hand crimp tools for single contacts	0.14 - 0.5 mm²	TA 0002 146 0001	TA 0000 202	TA 0500
	0.5 - 1.5 mm²	TA 0002 146 0001	TA 0000 163	TA 0500
Hand crimp tools for contacts on reel	0.14 - 0.5 mm²	-	-	TA 0700 203
	0.5 - 1.5 mm²	-	-	TA 0700 309

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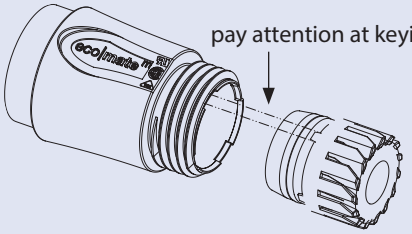
Description	Part number	Drawing	Figure
Protective covers for cable and receptacle housings			
formalecableconnector round cord	C016 00U000 010 12		
for male receptacle round cord	C016 00U000 000 12		
forfemalecableconnector round cord	C016 00V000 010 12		
for female receptacle round cord	C016 00V000 000 12		
formalecableconnector nylon cord	T 6482 000		
für male receptacle nylon cord	T 6482 001		
stainless steel cord	T 6482 008		
fürfemalecableconnector nylon cord	T 6483 000		
for female receptacle nylon cordr	T 6483 001		

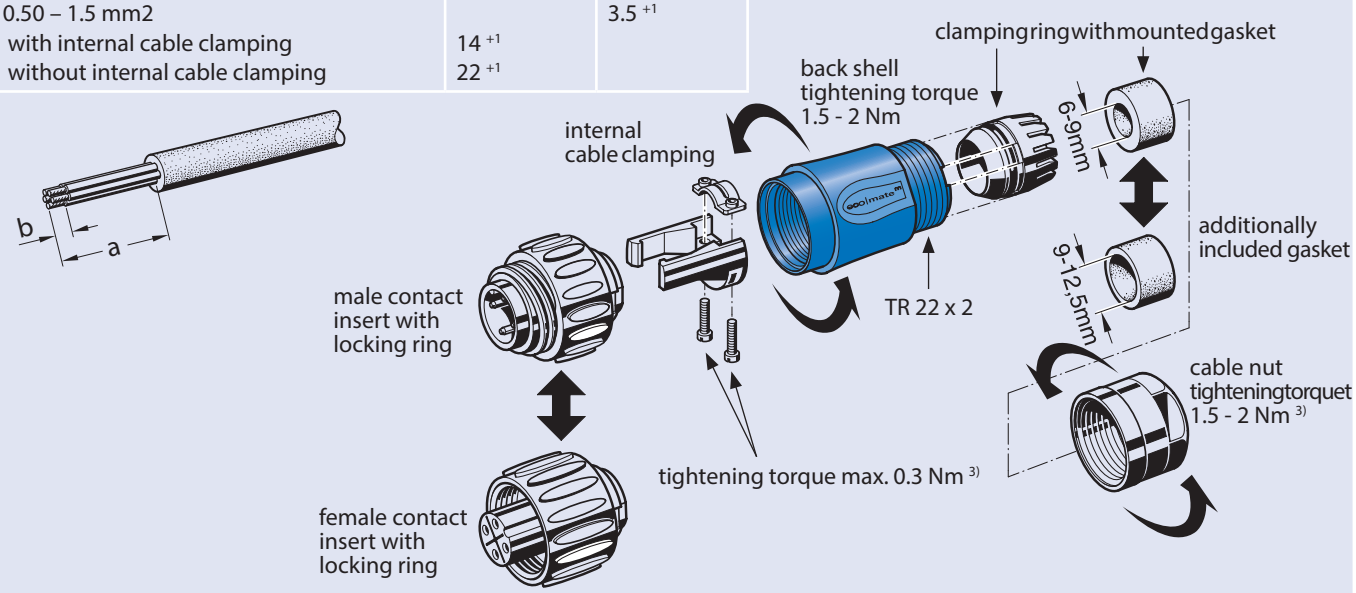
Mounting of the protective covers on the back shell, male or female receptacles



Mounting instruction, straight cable connector

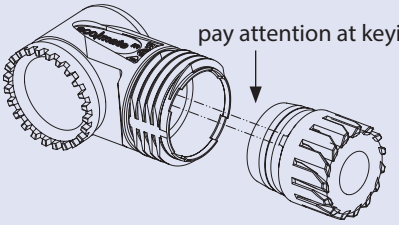
Stripping lengths	Measure a [1]	Measure b
Screw contacts		
with internal cable clamping	18 +1	7 +1 [2]
without internal cable clamping	25 +1	7 +1 [2]
Solder contacts		
with internal cable clamping	14 +1	4 +1
without internal cable clamping	22 +1	4 +1
Crimp contacts		
0.14 – 0.50 mm2		3 +0,5
0.50 – 1.5 mm2		3.5 +1
with internal cable clamping	14 +1	
without internal cable clamping	22 +1	

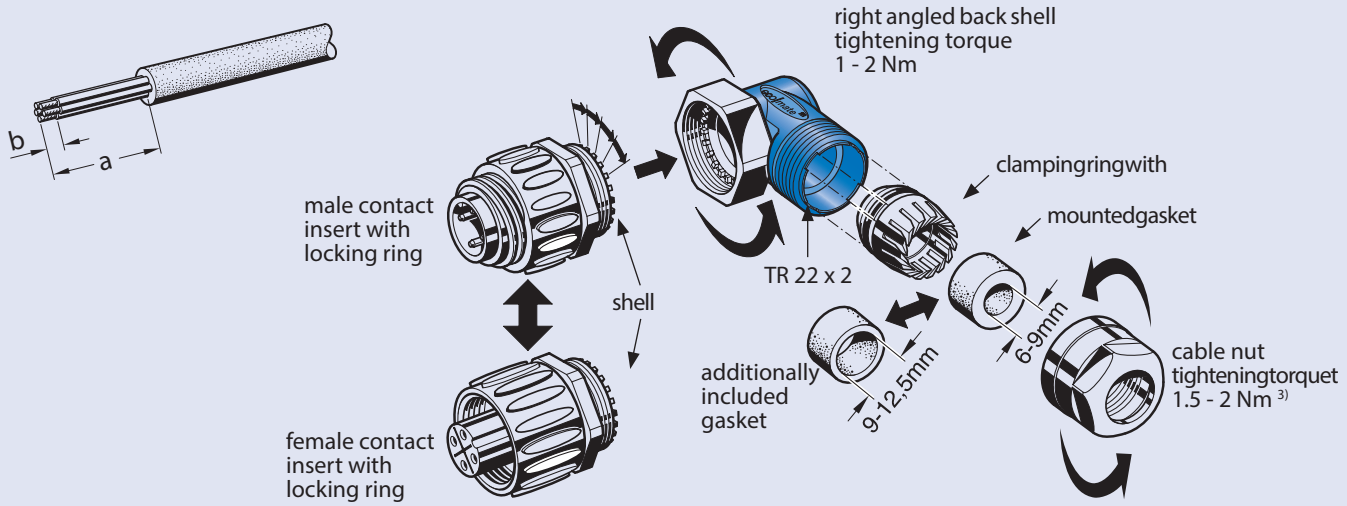




Mounting instruction, right angled cable connector

Stripping lengths	Measure a[1]	Measure b
Screw contacts		
without internal cable clamping	35 +1	7 +1 [2]
Solder contacts		
without internal cable clamping	32 +1	4 +1
Crimp contacts		
0.14 – 0.5 mm2		3 +0,5
0.50 – 1.5 mm2		3.5 +1
without internal cable clamping	32 +1	





[1] PE + 2 mm [2] End splice recommended
[3] The tightening torque figures cand vary depending on the cable you use

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Order Information

Color coding	Crimp version
Backshells of cable connectors are available in different colors upon request. Min order quantity = 1000 pcs. per type.	Order number do not include crimp contacts. Please order separately (see page 20).
Mechanical coding	**Crimp tooling**
Achieved by special coding pins which are inserted into contact cavities. Min. order quantitiy = 1000 pcs. per type.	Ask for our catalogue "Tools".

Structure of part number

C016	30	D	006	1	00	10
Series	Terminationtechnique 10 = Crimp (6 + PE) 20 = Screw (3 + PE) 30 = Solder (6 + PE)	Style H = Male cable connector D = Female cable connector K = Right angled male cable connector F = Right angled female cable connector C = Male receptacle G = Female receptacle P = Male receptacle	No. of Poles 003 = 3 + PE 006 = 6 + PE	Contact Plating 1 = silver plating 2 = gold plating 0 = without contacts	Strain relief 00 = receptacle or cable connector with clamping ring 10 = cable connector with internal cable clamp	Version 10 = cable connector in blue/ black 12 = cable or receptacle connector in blue

Screw termination

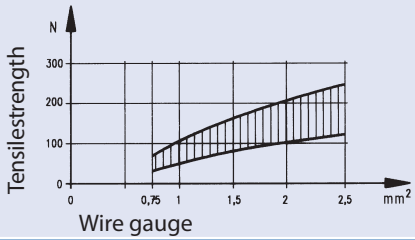
Screw clamps are designed acc. to EN 60999-1/VDE 06095.1. Chart 1 below shows the screw size depending on wire size and the required clamping and testing torque.

Diagram 1 below shows the range of tensile strength for a screw connection with a clamp screw M3, fastened with a torque of 50 Ncm, depending on the wire size.

Chart 1

Wire size (mm²)	1.5	2.5
Screw size	M 3	M 3
Test torque (Ncm)	max. 50	max. 50

Diagramm 1



Conversion AWG - mm²

The comparison chart 2 below allows a cross reference between American Wire Gauge (AWG) and metric wire sizes (mm2).

Chart 2

AWG	Wire composition	Wire diameter	Wire size	AWG	Wire composition	Wire diameter	Wire size
30	1 x 0.25	0.25 mm	0.05 mm²	20	1 x 0.81	0.81 mm	0.52 mm²
	7 x 0.10	0.36 mm	0.06 mm²		7 x 0.32	0.97 mm	0.56 mm²
28	1 x 0.32	0.32 mm	0.08 mm²		19 x 0.20	1.02 mm	0.62 mm²
	7 x 0.13	0.38 mm	0.09 mm²	18	1 x 1.02	1.02 mm	0.79 mm²
26	1 x 0.40	0.40 mm	0.13 mm²		19 x 0.25	1.27 mm	0.96 mm²
	7 x 0.16	0.48 mm	0.14 mm²	16	19 x 0.29	1.44 mm	1.23 mm²
	19 x 0.10	0.51 mm	0.15 mm²	14	19 x 0.36	1.80 mm	1.95 mm²
24	1 x 0.51	0.51 mm	0.21 mm²	12	19 x 0.46	2.29 mm	3.09 mm²
	7 x 0.20	0.61 mm	0.23 mm²	10	37 x 0.40	3.10 mm	4.60 mm²
	19 x 0.13	0.64 mm	0.24 mm²	8	133 x 0.29	4.0 mm	8.80 mm²
22	1 x 0.64	0.64 mm	0.33 mm²	6	133 x 0.36	5.5 mm	13.5 mm²
	7 x 0.25	0.76 mm	0.36 mm²				
	19 x 0.16	0.81 mm	0.38 mm²				

It is to be noted that wires of the same AWG number but with different composition have slightly different mm².

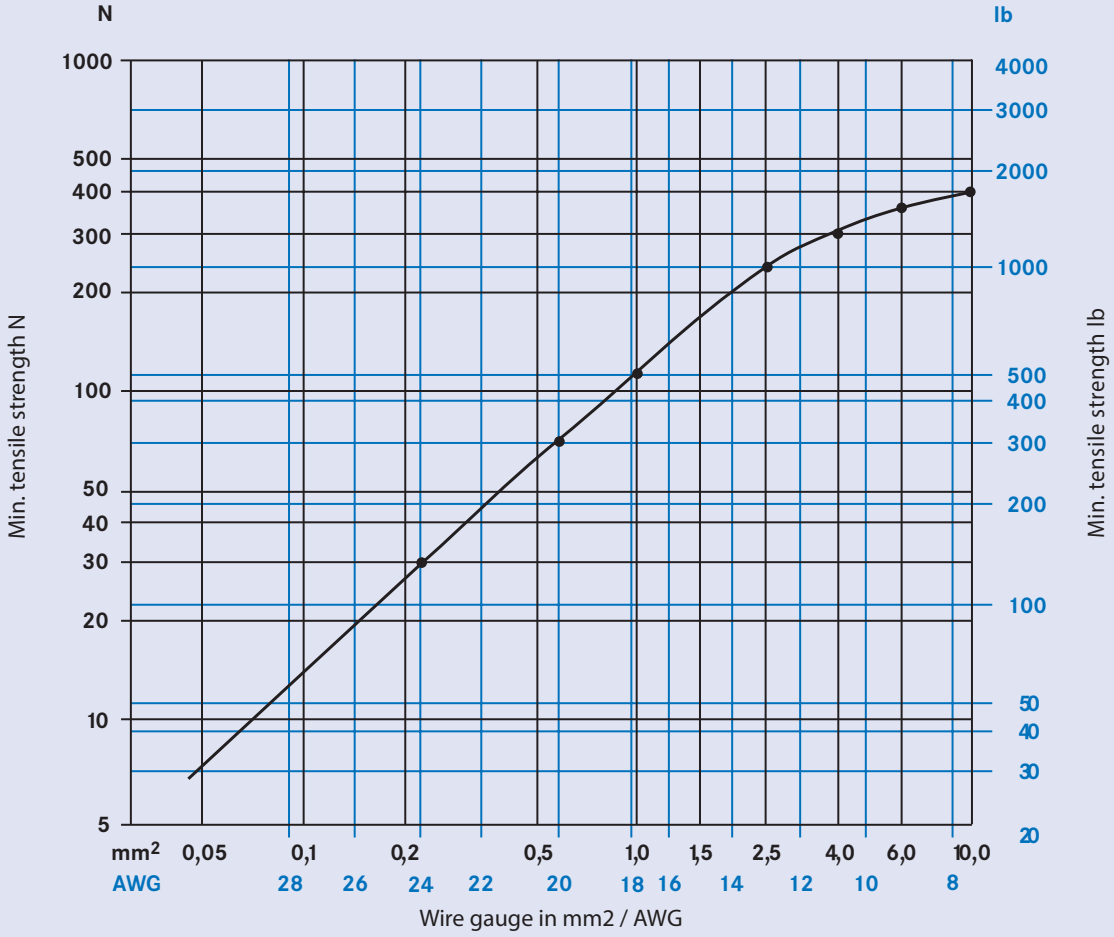
Crimp Termination

A crimp connection is a non-detachable electrical connection between a wire and a crimp contact produced with the crimp technology. Precise crimping dies which are matched to the crimp barrel and the wire size and a defined deformation result in a reliable electrical connection.
There are open crimp barrels (stamped contacts) and closed crimp barrels (turned contacts).
The main advantages of crimp connections are:
• Efficient termination of contacts
• Reproducible terminations achieve consistent electrical and mechanical results
The requirements for crimp connections are defined in IEC 60352 Part 2 / DIN EN 60352 Part 2.
An important point of the quality of a crimp connection is the achieved tensile strength of the termination.
Easily measured, the tensile strength is a practible means for quality control purposes.
Diagram 2 below shows the required minimum tensile strength for open and closed barrels depending on the wire size

Assembly Instructions

For crimp contacts use the released crimp tool.
The insertion and extraction of crimp contacts shall only be approved with the corresponding insertion/extraction tool.
A detailed description of the crimp technology can be found in our crimp tooling catalogues.
Crimp contacts are in this catalogue on page 20.

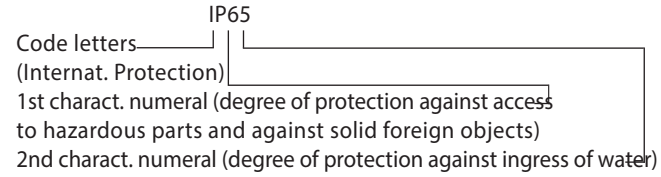
Diagramm 2



Degree of Protection

Electrical devices to which connectors belong to have to be protected for safety reasons from outside influences like dust, foreign objects, direct contact, moisture and water. This protection is provided on industrial connectors by its housings with their latching devices and sealed cable entries. The degree of protection can be selected depending on the type of intended use. The standard IEC 60529 and/or DIN EN 60529/VDE 0470 Part 1 has specified the degree of protection and divided into several classes.

The degree of protection is indicated in the following way:



The following charts 3 an 4 give an overview about all protection degrees.

Chart 3

1st charact. numeral	Brief description	Definition
0	Non-protected	–
1	Protected against access to hazardous parts with the back of a hand. Protected against solid foreign objects of ≥ 50mm Ø.	The probe, sphere of 50mm Ø, shall not fully penetrate and shall have adequate clearance from hazardous parts.
2	Protected against access to hazardous parts with a finger. Protected against solid foreign objects of ≥ 12.5mm Ø.	The jointed test finger of 12mm Ø, 80mm length, shall have adequate clearance from hazardous parts. The probe, sphere of 12.5mm Ø, shall not fully penetrate.
3	Protected against access to hazardous parts with a tool. Protected against solid foreign objects of ≥ 2.5mm Ø.	The probe of 2.5mm Ø shall not penetrate at all.
4	Protected against access to hazardous parts with a wire. Protected against solid foreign objects of ≥ 1mm Ø.	The probe of 1mm Ø shall not penetrate at all.
5	Protected against access to hazardous parts with a wire. Dust-protected.	The probe of 1mm Ø shall not penetrate. Intrusion of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the device or to impair safety.
6	Protected against access to hazardous parts with a wire Dust-tight.	The probe of 1mm Ø shall not penetrate. No intrussion of dust.

Chart 4

2nd charact. numeral	Brief description	Definition
0	Non-protected	--
1	Protected against vertically falling water drops	Vertically falling drops shall have no harmful effects.
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Vertically falling drops shall have no harmful effects when the enclosure is tilted at any angel up to 15° on either side of the vertical.
3	Protected against spraying water	Water sprayed at an angle up to 60° on either side of the vertical shall have no harmful effects
4	Protected against splashing water	Water splashed against the enclosure from any direction shall have no harmful effects.
5	Protected against water jets	Water projected in jets against the enclosure from any direction shall have no harmful effects.
6	Protected against powerful water jets	Water projected in powerful jets against the enclosure from any direction shall have no harmful effects.
7	Protected against the effects of temporary immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is temporalily immersed in water for 30 min. in 1m depth.
8	Protected against the effects of continous immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is continuously immersed in water under conditions which shall be agreed between manufacturer and user but which are more severe than for numeral 7.
9K[1)]	Protected against water during high pressure/steam jet cleaning	Water projected in powerful jets with high pressure against the enclosure from any direction shall have no harmful effects.

[1)] Remark: Numeral acc. to DIN 40050 part 9, vehicles IP code

1. General Remarks

These connectors are designed and produced in conformity with the low voltage directive (73/23/EWG) respectively Gerätesicherheitsgesetz (German law) and are especially in accordance with the standards DIN EN 61984 / IEC 61984 (VDE 0627); IEC 60664-1 (VDE 0110-1) and IEC 60529.

The connectors may be used only within the technical ratings.
All technical data refer to mated connectors under live conditions.
The safety of the connector system depends on the correct selection of products, proper assembly of the connector device and a precise fit of the connectors

2. Application Remarks

Connectors with / without breaking capacity must be used according to specified technical ratings.
The technical data represents the initial value of mated parts under predetermined conditions and length of time.These values could change with different test parameters or product requirements.
The connectors of the series are designed for the areas of application including the construction and installation of controlling and electrical devices.
The product has been tested for the intended purposes only. If the connection is used other than originally intended, or in another manner that we have not previously tested, the consumer assumes full responsibility.

All rated data for the connectors listed in this catalogue are based on overvoltage
category III and pollution degree 3 for electronic applications if not stated differently. Connectors were completely mated according to their respective safety locking mechanism. Selection and testing of connectors with / without breaking capacity to meet specific product or industrial requirements such as rated voltage and the related clearances and creepage distances are the responsibility of the user.

3. Assembling Remarks

Protection against electrical shock of the termination of the connectors shall be secured by correct mounting. Connectors of the same or different series being mounted side by side may be protected against incorrect mating by the use of coding options. Care must be taken to ensure the parts are correctly mated and screws are tightened with the proper torque.

4. Termination Remarks

Cable connectors are effectively secured when using the strain relief (internal clamping ring). All cable properties or specifi cations must becompatible with the connector design and materials.
Please make sure that the usability of the cable in conjunction with the clamping ring is given.
Designated wire conductors must be terminated to the correct poles in the connector.

Crimp contacts must be fully inserted into the plastic housing and strain relief assured with a slight tug on the wire.
Wire should be stripped correctly according to printed specifi cations to insure no electrical contact can be made between the conductors.
There should be no nicked or cut strains during the stripping action.

Bestellnummer	Seite
C016 00U000 000 12	23
C016 00U000 010 12	23
C016 00V000 000 12	23
C016 00V000 010 12	23
C016 10C006 000 12	12
C016 10C006 000 12	12
C016 10D003 806 12	16
C016 10D006 000 10	13
C016 10D006 000 10	13
C016 10D006 000 12	13
C016 10D006 000 12	13
C016 10D006 010 10	13
C016 10D006 010 10	13
C016 10D006 010 12	13
C016 10D006 010 12	13
C016 10D006 806 12	16
C016 10F006 000 10	13
C016 10F006 000 10	13
C016 10F006 000 12	13
C016 10F006 000 12	13
C016 10G006 000 12	13
C016 10G006 000 12	13
C016 10H006 000 10	12
C016 10H006 000 10	12
C016 10H006 000 12	12
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C016 10H006 010 10	12
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C016 20D003 110 12	13
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C016 20D003 806 12	18
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C016 20F003 100 12	13
C016 20F003 200 10	13
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C016 20G003 200 12	13
C016 20H003 100 10	12
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C016 20H003 110 10	12
C016 20H003 110 12	12
C016 20H003 200 10	12
C016 20H003 200 12	12
C016 20H003 210 10	12
C016 20H003 210 12	12
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C016 20H003 804 12	18
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C016 30D006 210 12	13
C016 30D006 800 12	18
C016 30F006 100 10	13
C016 30F006 100 12	13
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C016 30F006 200 12	13
C016 30G006 100 12	13
C016 30G006 200 12	13
C016 30G006 800 12	19
C016 30H006 100 10	12
C016 30H006 100 12	12
C016 30H006 110 10	12
C016 30H006 110 12	12
C016 30H006 200 10	12
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C016 30K006 100 10	12
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C016 30K006 200 12	12
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N 17 021 0001	21
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T 3102 004 7 X	22
T 3102 005 7 X	22
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T 3107 802	19
T 3110 010	19
T 3110 100	19
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T 6482 008	23
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TA 0000 202	22
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