# Amphenol®

## 97 Series

Standard Cylindrical Connector

**12-022-19**

www.amphenol-industrial.com

**Amphenol**® 97 Series Connectors are UL recognized.

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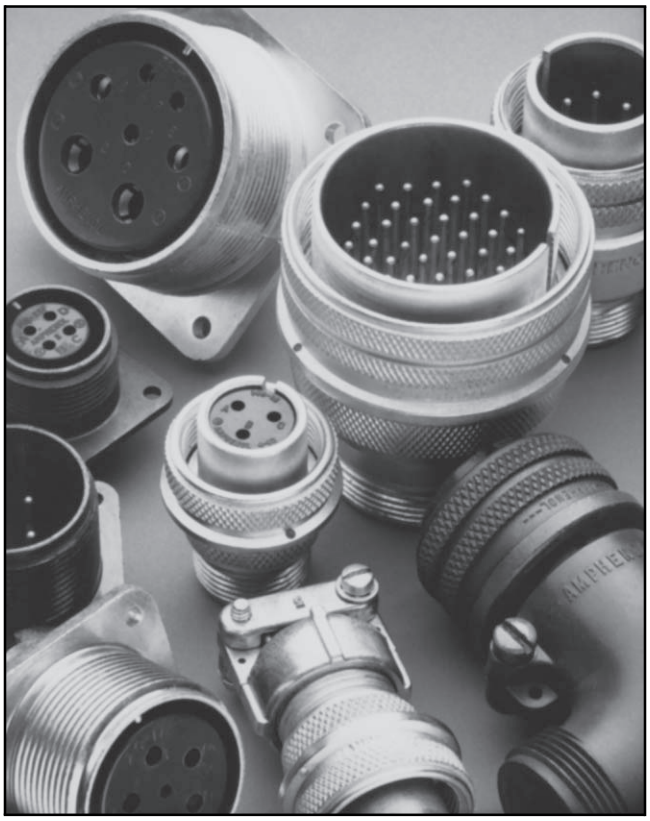
**Amphenol Industrial operates Quality Systems that are Certified to ISO-9001 and AS-9100 by third party Registrars.**

# Amphenol® 97 Series Connectors
## provide the interconnection solution for low cost, general duty applications

**Amphenol offers the 97 Series Connector Family - A general duty standard cylindrical connector, SAE AS50151 A & B Class style.**



The 97 Series is a widely used connector series for the automotive, robotics, machine tool and welding industries, as well as numerous other commercial applications from heavy equipment to ECG monitoring cables.

Shell components are fabricated from high grade aluminum alloy to provide strength and environmental protection. This family of connectors offers a wide variety of shell styles, contact patterns and accessory options.

The Amphenol® 97 Series design features and benefits:

- **Low cost, general duty non-environmental**
- **Solder or crimp termination**
- **UL Recognized (E115497), TÜV Certification**
- **Wide selection of shell styles and insert patterns**
- **Wide selection of connector finishes - cadmium or non-cadmium (environmentally friendly zinc alloy)**
- **Threaded coupling, hard dielectric inserts**

**RoHS COMPLIANT PRODUCT AVAILABLE** – Consult Amphenol Industrial Operations.

RoHS 2011/65/EU

**REACH Compliant**

REACH COMPLIANT

**For additional information on Amphenol® 97 Series connectors, special application requirements or specific product models that meet TUV certification, contact your local Amphenol sales office, authorized distributor, or -**


**AMPHENOL CORPORATION**
**Amphenol Industrial Operations**
Phone: 888-364-9011
20 Valley Street
Endicott, NY 13760-3600
**www.amphenol-industrial.com**

# Guide to Selecting a Connector

In selecting a connector, it first must be determined if a non-environmental 97 A or B Series 5015 type is required or if an environmental MS-5015 Class E, F, or R type* is required.

If determined that the general duty, non-environmental 97 series is the choice - then this catalog is appropriate to your needs

The following 8 steps apply to formulation of a part number.**

## 1 How many wires are you going to connect? What gauge?

These two questions are important, because they indicate which insert you need. There are literally hundreds to choose from.

The insert arrangements for solder contact connectors are illustrated on pages 6-11. The inserts most often used are highlighted on these pages.

Here's an example of how to choose an insert arrangement. Say you want to connect eight 16-ga. wires, - first find the section of arrangements containing 8 contacts. Insert number 20-7 is the one you want because it contains eight 16-ga. contacts and it is one of the most often used. The one you choose might depend on your space or voltage requirements. The voltage capacity of each insert is listed under its diagram.

If you have more than one wire size to connect, the method is essentially the same. Actually, the insert configurations for multiple-size wires are a lot more flexible than they appear. That's because you can always solder a smaller wire to a larger contact. However, soldering a large wire to a small contact isn't recommended because of size and current requirements.

## 2 What if several identical connectors have different functions?

Here's a situation to watch out for. You have four identical receptacles on a panel. One carries high current loads. The others have low current functions. A plug mated with the wrong receptacle (cross-mating) could ruin your valuable equipment.

To avoid cross-mating, you can order identical inserts positioned in both the plugs and receptacles at various angles from standard. These variations from standard position are called alternate insert positions, and are described on page 12.

## 3 What kind of receptacle do you need?

**For Wall Mounting** Use a wall receptacle, type 3100. The elongated back of this receptacle extends through thick wall material. It is threaded to accept standard hardware fittings.

**For Unmounted Applications** Use the cable receptacle, type 3101.

For Box or Panel Mounting Use the box receptacle, type 3102. This receptacle's back is short to conserve space. It is not threaded on the back end and is used when no accessories such as clamps are needed.

## 4 What kind of plug do you need?

**For ordinary situations** The straight plug, type 3106 meets most connector requirements. However . . .

**when space is critical** you may want to consider using an angle plug, type 3108. This type plug lets the cable enter your equipment at a right angle.

## 5 Which connector gets the socket? - the receptacle or the plug?

You're at the point where you designate which inserts are used with which shells. Either pin or socket inserts can be used with plugs or receptacles.

Here's a good rule of thumb. Order the sockets for the connector at the "hot" side of the circuit. By having sockets at the power source, there's little chance that a wayward finger or screwdriver will short the circuit or cause peronal injury.

The designation for sockets is simply S in a part number, following the insert code number. For pins, the designation is P. Therefore, the 20-7P insert would have pin contacts, while the 20-7S insert would have socket contacts.

## 6 What type of plating is preferred?

If you prefer the standard olive cadmium, non-reflective, electrically conductive finish, then no suffix number is required. Other plating variations are available, including environmentally friendly zinc alloy. See how to order instructions for the various plating finishes offered for 97 Series solder connectors on page 18.

## 7 Do you need any accessories?

Accessories - cable clamps, protection caps and chains, conduit adapters, and panel gaskets are shown on pages 28-32.

* If an environmental type SAE AS50151, F or RClass is required, then the catalog that should be consulted is IC-5 AC and SAE AS50151 Threaded Cylindrical Connectors. See www.amphenol-industrial.com for on-line catalogs or contact Amphenol, Endicott, NY.

** These steps are for solder type connectors which are described in detail on pages 3-18. If a crimp type connector is needed, the same steps apply, however, you should consult pages 19-27 for details on 97 Series connectors with crimp contacts.

# Amphenol® 97 Series Connectors with solder contacts

97-3100A

97-3106A

97-3101A

97-3107A

97-3102A

97-3108B

## DESIGN CHARACTERISTICS

- **Medium to heavy weight cylindrical**
- **Durable, field-proven design**
- **Single key/keyway polarization**
- **Threaded coupling, hard dielectric inserts**
- **Non-rotating contacts**
- **Operating temperatures from –55°C to +125°C**
- **Cost effective**
- **Intermateable and intermountable with existing 97 Series and SAE AS50151 connectors**
- **Underwriters Laboratories approved recognition File E115497**
- **Canadian Standards Association Certification File LR69183**
- **CE Certification Registration No.: AT1312862E**

## CUSTOMER OPTIONS

- **Six shell styles**
- **128 contact arrangements, from 1 to 52 circuits**
- **Alternate insert positioning**
- **High temperature and potting constructions**
- **Special plating finishes including gray zinc nickel**
- **Optional gold plating**
- **Thermocouple arrangements available**

Connector components are fabricated from high grade aluminum alloy, with a conductive cadmium plate finish and an olive drab chromate after-treatment.

See how to order page 18.

Contacts are silver plated with pre-tinned solder cups. Optional gold over silver plating is also available. Inserts for solder style contacts are diallyl-phthalate.

Users should be aware that classes “A” and “B” of SAE AS50151 have been canceled.

# **97 series solder type**
# insert availability

| Insert Number | Total Contacts | Mechanical Spacing | | Service Rating | Contact Size | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | Inches | mm | | 0 | 4 | 8 | 12 | 16 |
| 8S-1✦ | 1 | 1/16 | 1.57 | INST. | | | | | 1 |
| 10SL-3 | 3 | 1/16 | 1.57 | A | | | | | 3 |
| 10SL-4 | 2 | 1/16 | 1.57 | A | | | | | 2 |
| 12SL-844✦ | 4 | 1/16 | 1.57 | A | | | | | 4 |
| 12S-3 | 2 | 1/16 | 1.57 | A | | | | | 2 |
| 12-5✦ | 1 | 1/8 | 3.18 | D | | | | 1 | |
| 12S-6✦ | 2 | 1/16 | 1.57 | | | | | | 2 Thermo-couple |
| 14S-1 | 3 | 1/16 | 1.57 | A | | | | | 3 |
| 14S-2 | 4 | | | INST. | | | | | 4 |
| 14S-4✦ | 1 | 1/8 | 3.18 | D | | | | | 1 |
| 14S-5 | 5 | | | INST | | | | | 5 |
| 14S-6 | 6 | | | INST. | | | | | 6 |
| 14S-7 | 3 | 1/16 | 1.57 | A | | | | | 3 |
| 14S-9 | 2 | 1/16 | 1.57 | A | | | | | 2 |
| 16S-1 | 7 | 1/16 | 1.57 | A | | | | | 7 |
| 16S-4✦ | 2 | 1/8 | 3.18 | D | | | | | 2 |
| 16S-5 | 3 | 1/16 | 1.57 | A | | | | | 3 |
| 16S-6✦ | 3 | 1/16 | 1.57 | A | | | | | 3 |
| 16-7 | 3 | 1/16 | 1.57 | A | | | 1 | | 2 |
| 16S-8 | 5 | 1/16 | 1.57 | A | | | | | 5 |
| 16-9 | 4 | 1/16 | 1.57 | A | | | | 2 | 2 |
| 16-10 | 3 | 1/16 | 1.57 | A | | | | 3 | |
| 16-11✦ | 2 | 1/16 | 1.57 | A | | | | 2 | |
| 16-12 | 1 | 1/16 | 1.57 | A | | 1 | | | |
| 16-13 | 2 | 1/16 | 1.57 | A | | | | 2 Thermo-couple | |
| 18-1 | 10 | 1/16 | 1.57 | A | | | | | 4 |
| | | | | INST. | | | | | 6 |
| 18-3 | 2 | 1/8 | 3.18 | D | | | | 2 | |
| 18-4 | 4 | 1/8 | 3.18 | D | | | | | 4 |
| 18-5✦ | 3 | 1/8 | 3.18 | D | | | | 2 | 1 |
| 18-8 | 8 | 1/16 | 1.57 | A | | | | 1 | 7 |
| 18-9✦ | 7 | | | INST. | | | | 2 | 5 |
| 18-10 | 4 | 1/16 | 1.57 | A | | | | 4 | |
| 18-11 | 5 | 1/16 | 1.57 | A | | | | 5 | |
| 18-12 | 6 | 1.16 | 1.57 | A | | | | | 6 |
| 18-13 | 4 | 1/16 | 1.57 | A | | | 1 | 3 | |
| 18-16 | 1 | 5/16 | 7.92 | C | | | | 1 | |
| 18-19 | 10 | 1/16 | 1.57 | A | | | | | 10 |
| 18-20 | 5 | 1/16 | 1.57 | A | | | | | 5 |
| 18-22 | 3 | 1/8 | 3.18 | D | | | | | 3 |
| 18-29✦ | 5 | 1/16 | 1.57 | A | | | | | 5 |
| 18-420 | 1 | | | | | | | 1 Hi-Volt-age** | |
| 20-3 | 3 | 1/8 | 3.18 | D | | | | 3 | |

| Insert Number | Total Contacts | Mechanical Spacing | | Service Rating | Contact Size | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | Inches | mm | | 0 | 4 | 8 | 12 | 16 |
| 20-4 | 4 | 1/8 | 3.18 | D | | | | 4 | |
| 20-6 | 3 | 1/8 | 3.18 | D | | | | | 3 |
| 20-7 | 8 | 1/8 | 3.18 | D | | | | | 4 |
| | | 1/16 | 1.57 | A | | | | | 4 |
| 20-8 | 6 | | | INST. | | | 2 | | 4 |
| 20-11 | 13 | | | INST. | | | | | 13 |
| 20-14 | 5 | 1/16 | 1.57 | A | | | 2 | 3 | |
| 20-15 | 7 | 1/16 | 1.57 | A | | | | 7 | |
| 20-16 | 9 | 1/16 | 1.57 | A | | | | 2 | 7 |
| 20-17 | 6 | 1/16 | 1.57 | A | | | | 5 | 1 |
| 20-18 | 9 | 1/16 | 1.57 | A | | | | 3 | 6 |
| 20-19 | 3 | 1/16 | 1.57 | A | | | 3 | | |
| 20-21 | 9 | 1/16 | 1.57 | A | | | | 1 | 8 |
| 20-23 | 2 | 1/16 | 1.57 | A | | | 2 | | |
| 20-24 | 4 | 1/16 | 1.57 | A | | | 2 | | 2 |
| 20-27 | 14 | 1/16 | 1.57 | A | | | | | 14 |
| 20-29 | 17 | 1/16 | 1.57 | A | | | | | 17 |
| 20-33 | 11 | 1/16 | 1.57 | A | | | | | 11 |
| 22-1 | 2 | 1/8 | 3.18 | D | | | 2 | | |
| 22-2 | 3 | 1/8 | 3.18 | D | | | 3 | | |
| 22-4 | 4 | 1/16 | 1.57 | A | | | 2 | 2 | |
| 22-5 | 6 | 1/8 | 3.18 | D | | | | 2 | 4 |
| 22-8 | 2 | 3/16 | 4.75 | E | | | | 2 | |
| 22-9 | 3 | 3/16 | 4.75 | E | | | | 3 | |
| 22-10 | 4 | 3/16 | 4.75 | E | | | | | 4 |
| 22-11 | 2 | 1/4 | 6.35 | B | | | | | 2 |
| 22-12 | 5 | 1/8 | 3.18 | D | | | 2 | | 3 |
| 22-13 | 5 | 1/8 | 3.18 | D | | | | | 1 |
| | | 1/16 | 1.57 | A | | | | 4 | |
| 22-14 | 19 | 1/16 | 1.57 | A | | | | | 19 |
| 22-15 | 6 | 3/16 | 4.75 | E | | | | | 1 |
| | | 1/16 | 1.57 | A | | | | 5 | |
| 22-16 | 9 | 1/16 | 1.57 | A | | | | 3 | 6 |
| 22-18 | 8 | 1/8 | 3.18 | D | | | | | 5 |
| | | 1/16 | 1.57 | A | | | | | 3 |
| 22-19 | 14 | 1/16 | 1.57 | A | | | | | 14 |
| 22-20 | 9 | 1/16 | 1.57 | A | | | | | 9 |
| 22-22 | 4 | 1/16 | 1.57 | A | | | 4 | | |
| 22-23 | 8 | 1/8 | 3.18 | D | | | | 1 | |
| | | 1/16 | 1.57 | A | | | | 7 | |

** Hi-Voltage = 17KVAC/24KVDC

✦ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 18.

# **97 series solder type**
insert availability, cont.

| Insert Number | Total Contacts | Mechanical Spacing | | Service Rating | Contact Size | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | Inches | mm | | 0 | 4 | 8 | 12 | 16 |
| 22-27 | 9 | 1/8 | 3.18 | D | | | 1 | | |
| | | 1/16 | 1.57 | A | | | | | 8 |
| 22-28 | 7 | 1/16 | 1.57 | A | | | | 7 | |
| 22-34 | 5 | 1/8 | 3.18 | D | | | | 3 | 2 |
| 24-2 | 7 | 1/8 | 3.18 | D | | | | 7 | |
| 24-5 | 16 | 1/16 | 1.57 | A | | | | | 16 |
| 24-6 | 8 | 1/8 | 3.18 | D | | | | 3 | |
| | | 1/16 | 1.57 | A | | | | 5 | |
| 24-7 | 16 | 1/16 | 1.57 | A | | | | 2 | 14 |
| 24-9 | 2 | 1/16 | 1.57 | A | | 2 | | | |
| 24-10 | 7 | 1/16 | 1.57 | A | | | 7 | | |
| 24-11 | 9 | 1/16 | 1.57 | A | | | 3 | 6 | |
| 24-12 | 5 | 1/16 | 1.57 | A | | 2 | | 3 | |
| 24-16 | 7 | 1/8 | 3.18 | D | | | 1 | | 3 |
| | | 1/16 | 1.57 | A | | | | 3 | |
| 24-19 | 12 | 1/16 | 1.57 | | | | | | 12 |
| 24-20✦ | 11 | 1/8 | 3.18 | D | | | | 2 | 9 |
| 24-21 | 10 | 1/8 | 3.18 | D | | | 1 | | 9 |
| 24-22■ | 4 | 1/8 | 3.18 | D | | | 4 | | |
| 24-27 | 7 | 3/16 | 4.75 | E | | | | | 7 |
| 24-28 | 24 | 1/16 | 1.57 | INST. | | | | | 24 |
| 28-1 | 9 | 1/8 | 3.18 | D | | | 1 | 2 | |
| | | 1/16 | 1.57 | A | | | 2 | 4 | |
| 28-2 | 14 | 1/8 | 3.18 | D | | | | 2 | 12 |
| 28-3 | 3 | 3/16 | 4.75 | E | | | 3 | | |
| 28-6 | 3 | 1/8 | 3.18 | D | | 3 | | | |
| 28-8 | 12 | 1/16 | 1.57 | A | | | | | 9 |
| | | 1/8 | 3.18 | D | | | | | 1 |
| | | 3/16 | 4.75 | E | | | | 2 | |
| 28-9 | 12 | 1/8 | 3.18 | D | | | | 6 | 6 |
| 28-10 | 7 | 1/8 | 3.18 | D | | | | 1 | |
| | | 1/16 | 1.57 | A | | 2 | 2 | 2 | |
| 28-11 | 22 | 1/16 | 1.57 | A | | | | 4 | 18 |
| 28-12 | 26 | 1/16 | 1.57 | A | | | | | 26 |
| 28-15 | 35 | 1/16 | 1.57 | A | | | | | 35 |
| 28-16 | 20 | 1/16 | 1.57 | A | | | | | 20 |
| 28-17 | 15 | 1/4 | 6.35 | B | | | | | 1 |
| | | 1/8 | 3.18 | D | | | | | 3 |
| | | 1/16 | 1.57 | A | | | | | 11 |
| 28-18 | 12 | 5/16 | 7.92 | C | | | | | 1 |
| | | 1/8 | 3.18 | D | | | | | 5 |
| | | 1/16 | 1.57 | A | | | | | 2 |
| | | | | INST. | | | | | 4 |
| 28-19 | 10 | 1/4 | 6.35 | B | | | | | 2 |
| | | 1/8 | 3.18 | D | | | | | 2 |
| | | 1/16 | 1.57 | A | | | | 4 | 2 |

| Insert Number | Total Contacts | Mechanical Spacing | | Service Rating | Contact Size | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | Inches | mm | | 0 | 4 | 8 | 12 | 16 |
| 28-21 | 37 | 1/16 | 1.57 | A | | | | | 37 |
| 32-5 | 2 | 1/8 | 3.18 | D | 2 | | | | |
| 32-6 | 23 | 1/16 | 1.57 | A | | 2 | 3 | 2 | 16 |
| 32-7 | 35 | 1/16 | 1.57 | A | | | | 7 | 24 |
| | | | | INST. | | | | | 4 |
| 32-8 | 30 | 1/16 | 1.57 | A | | | | 6 | 24 |
| 32-13 | 23 | 1/8 | 3.18 | D | | | | 5 | 18 |
| 32-17 | 4 | 1/8 | 3.18 | D | | 4 | | | |
| 32-414 | 52 | 1/16 | 1.57 | A | | | | | 52 |
| 36-1 | 22 | 1/8 | 3.18 | D | | | | 4 | 18 |
| 36-5 | 4 | 1/16 | 1.57 | A | 4 | | | | |
| 36-6 | 6 | 1/16 | 1.57 | A | 2 | 4 | | | |
| 36-7 | 47 | 1/16 | 1.57 | A | | | | 7 | 40 |
| 36-8 | 47 | 1/16 | 1.57 | A | | | | 1 | 46 |
| 36-9 | 31 | 1/16 | 1.57 | A | | 1 | 2 | 14 | 14 |
| 36-10 | 48 | 1/16 | 1.57 | A | | | | | 48 |
| 36-15 | 35 | 1/16 | 1.57 | A | | | | | 34 |
| | | 1/8 | 3.18 | D | | | | | 1 |
| 36-403* | 52 | 1/16 | 1.57 | A | | | | | 52 |

** Hi-Voltage = 17KVAC/24KVDC

✦ Molded-in pin (MIP) insert requires (910) deviation. See how to order, pg. 18.

# **97 series solder type**
# insert arrangements

**Front view of pin insert or rear of socket insert illustrated.**

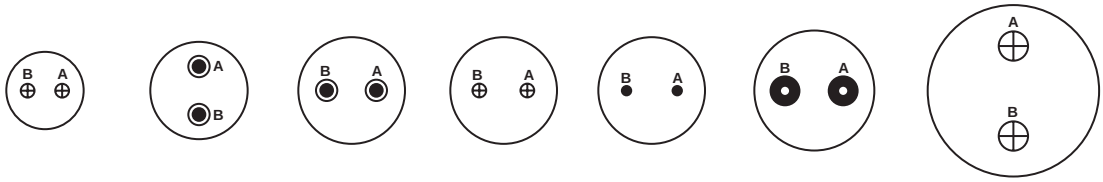
**Items highlighted are most popular and most readily available.**

## 1 Contact

| | | | | | | |
|---|---|---|---|---|---|---|
| Insert Arrangement | 8S-1 | 12-5 | 14S-4 | 16-12 | 18-16 | 18-420 |
| Contacts | 1#16 | 1#12 | 1#16 | 1#4 | 1#12 | 1#12 |
| Service Rating | INST. | D | D | A | C | High Voltage 17KVAC/24KVDC |

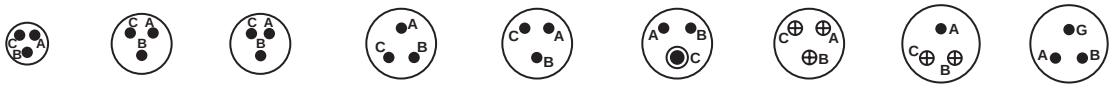
## 2 Contacts

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 10SL-4 | 12S-3 | 12S-6 | 14S-9 | 16S-4 | 16-11 | 16-13 |
| Contacts | 2#16 | 2#16 | 2#16 | 2#16 | 2#16 | 2#12 | 2#12 |
| Service Rating | A | A | Thermocouple | A | D | A | A |

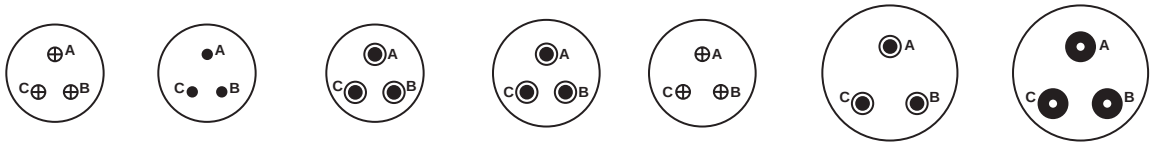



| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 18-3 | 20-23 | 22-1 | 22-8 | 22-11 | 24-9 | 32-5 |
| Contacts | 2#12 | 2#8 | 2#8 | 2#12 | 2#16 | 2#4 | 2#0 |
| Service Rating | D | A | D | E | B | A | D |

## 3 Contacts




| | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Insert Arrangement | 10SL-3 | 14S-1 | 14S-7 | 16S-5 | 16S-6 | 16-7 | 16-10 | 18-5 | 18-22 |
| Contacts | 3#16 | 3#16 | 3#16 | 3#16 | 3#16 | 1#8, 2#16 | 3#12 | 2#12, 1#16 | 3#16 |
| Service Rating | A | A | A | A | A | A | A | D | D |



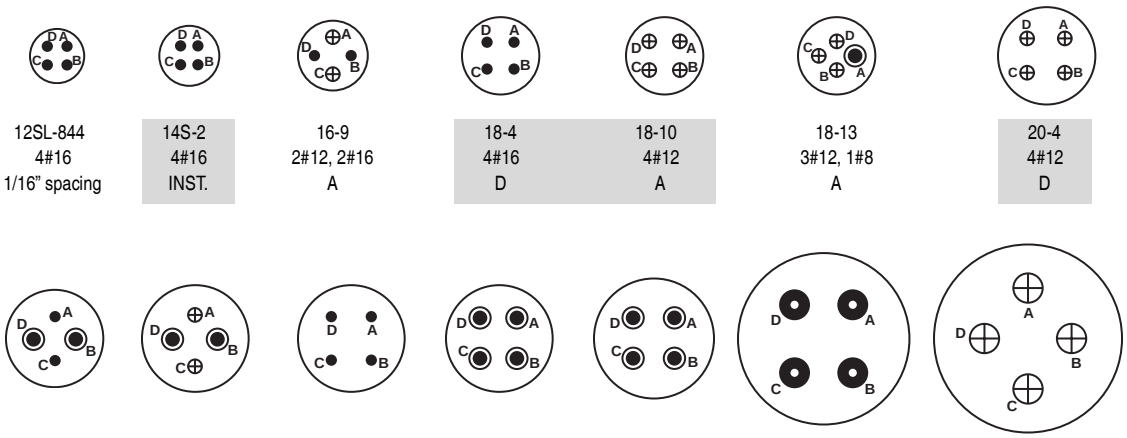

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 20-3 | 20-6 | 20-19 | 22-2 | 22-9 | 28-3 | 28-6 |
| Contacts | 3#12 | 3#16 | 3#8 | 3#8 | 3#12 | 3#8 | 3#4 |
| Service Rating | D | D | A | D | E | E | D |

# **97 series solder type**
# insert arrangements, cont.

**Front view of pin insert or rear of socket insert illustrated.**

**Items highlighted are most popular and most readily available.**

## 4 Contacts



| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 12SL-844 | 14S-2 | 16-9 | 18-4 | 18-10 | 18-13 | 20-4 |
| Contacts | 4#16 | 4#16 | 2#12, 2#16 | 4#16 | 4#12 | 3#12, 1#8 | 4#12 |
| Service Rating | 1/16” spacing | INST. | A | D | A | A | D |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 20-24 | 22-4 | 22-10 | 22-22 | 24-22 | 32-17 | 36-5 |
| Contacts | 2#8, 2#16 | 2#8, 2#12 | 4#16 | 4#8 | 4#8 | 4#4 | 4#0 |
| Service Rating | A | A | E | A | D | D | A |

## 5 Contacts

| | | | | | | |
|---|---|---|---|---|---|---|
| Insert Arrangement | 14S-5 | 16S-8 | 18-11 | 18-20 | 18-29 | 20-14 |
| Contacts | 5#16 | 5#16 | 5#12 | 5#16 | 5#16 | 3#12, 2#8 |
| Service Rating | INST. | A | A | A | A | A |

| | | | | |
|---|---|---|---|---|
| Insert Arrangement | 22-12 | 22-13 | 22-34 | 24-12 |
| Contacts | 2#8, 3#16 | 1#16, 4#12 | 3#12, 2#16 | 2#4, 3#12 |
| Service Rating | D | E = D; A, B, C, D = A | D | A |

**MIL-SPEC SERVICE RATING**

| | | INST. | A | D | E | B | C |
|---|---|---|---|---|---|---|---|
| Limiting Operating | DC | 250 | 700 | 1250 | 1750 | 2450 | 4200 |
| Voltages at Sea Level | AC (rms) | 200 | 500 | 900 | 1250 | 1750 | 3000 |

See notes 1 and 2 under TEST CURRENT.
INST. service normally for low voltage and currents.

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Effective Creepage (nominal) | Inch | 1/16 | 1/8 | 3/16 | 1/4 | 5/16 | 1 |
| | mm | 1.57 | 3.18 | 4.75 | 6.35 | 7.92 | 25.40 |
| Mechanical Spacing (nominal) | Inch | | 1/16 | 1/8 | 3.16 | 1/4 | 5/16 |
| | mm | | 1.57 | 3.18 | 4.75 | 6.35 | 7.92 |

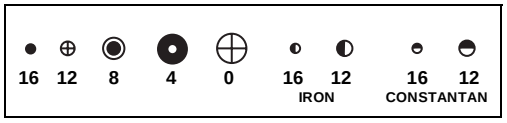
**TEST CURRENT**

| | | | | | |
|---|---|---|---|---|---|
| Contact Size | 16 | 12 | 8 | 4 | 0 |
| Amperes | 13 | 23 | 46 | 80 | 150 |

NOTE 1: Transients were not considered in calculating these values.

NOTE 2: Limiting operating voltages at 50,000 feet altitude are approximately 25% of the sea level values.

**CONTACT LEGEND**

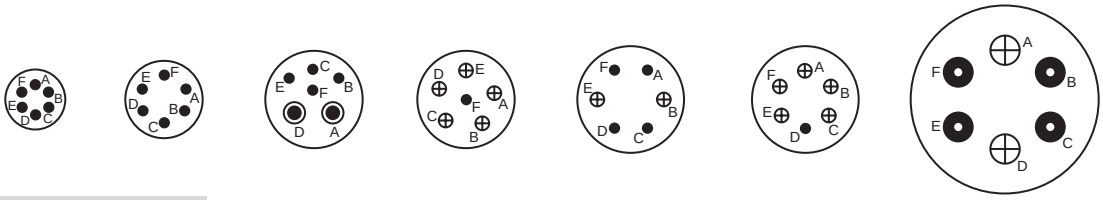


# **97 series solder type**
# insert arrangements, cont.

**Front view of pin insert or rear of socket insert illustrated.**

**Items highlighted are most popular and most readily available.**

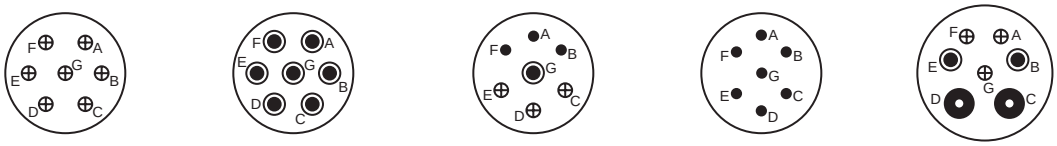
## 6 Contacts



| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Insert Arrangement | 14S-6 | 18-12 | 20-8 | 20-17 | 22-5 | 22-15 | 36-6 |
| Contacts | 6#16 | 6#16 | 4#16, 2#8 | 5#12, 1#16 | 2#12, 4#16 | 5#12, 1#16 | 2#0, 4#4 |
| Service Rating | INST. | A | INST. | A | D | D = E; A, B, C, E, F = A | A |

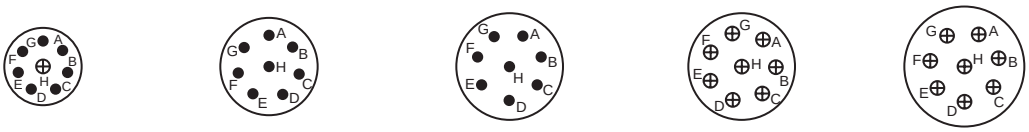
## 7 Contacts

| | | | | |
|---|---|---|---|---|
| Insert Arrangement | 16S-1 | 18-9 | 20-15 | 22-28 |
| Contacts | 7#16 | 5#16, 2#12 | 7#12 | 7#12 |
| Service Rating | A | INST. | A | A |



| | | | | | |
|---|---|---|---|---|---|
| Insert Arrangement | 24-2 | 24-10 | 24-16 | 24-27 | 28-10 |
| Contacts | 7#12 | 7#8 | 3#16, 1#8, 3#12 | 7#16 | 3#12, 2#8, 2#4 |
| Service Rating | D | A | A, B, F, G = D; C, D, E = A | E | G = D; all others = A |

## 8 Contacts



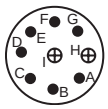
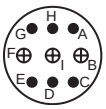
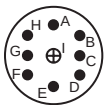
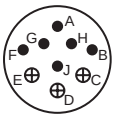
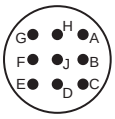
| | | | | | |
|---|---|---|---|---|---|
| Insert Arrangement | 18-8 | 20-7 | 22-18 | 22-23 | 24-6 |
| Contacts | 1#12, 7#16 | 8#16 | 8#16 | 8#12 | 8#12 |
| Service Rating | A | A, B, H, G = D; C, D, E, F = A | A, B, H, F, G = D; all others = A | H = D; all others = A | A, G, H = D; all others - A |

# **97 series solder type**
# insert arrangements, cont.

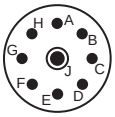
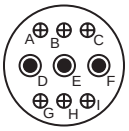
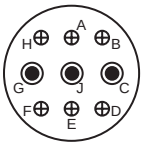
**Front view of pin insert or rear of socket insert illustrated.**

**Items highlighted are most popular and most readily available.**

## 9 Contacts

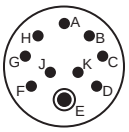
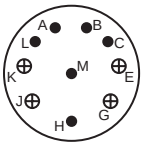






| | | | | | |
|---|---|---|---|---|---|
| Insert Arrangement | 20-16 | 20-18 | 20-21 | 22-16 | 22-20 |
| Contacts | 7#16, 2#12 | 3#12, 6#16 | 1#12, 8#16 | 3#12, 6#16 | 9#16 |
| Service Rating | A | A | A | A | A |

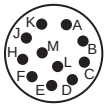
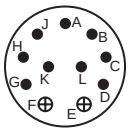
| | | | |
|---|---|---|---|
| Insert Arrangement | 22-27 | 24-11 | 28-1 |
| Contacts | 1#8, 8#16 | 3#8, 6#12 | 3#8, 6#12 |
| Service Rating | J = D; all others = A | A | A, J, E = D; all others = A |

## 10 Contacts

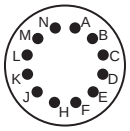
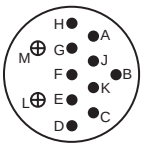
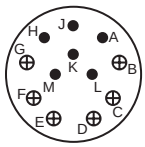
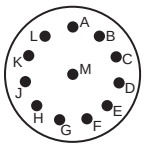
| | | | | |
|---|---|---|---|---|
| Insert Arrangement | 18-1 | 18-19 | 24-21 | 28-19 |
| Contacts | 10#16 | 10#16 | 1#8, 9#16 | 4#12, 6#16 |
| Service Rating | B, C, F, G = A; all others = INST. | A | D | H, M = B; A, B = D; all others = A |

## 11 Contacts

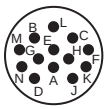
| | | |
|---|---|---|
| Insert Arrangement | 20-33 | 24-20 |
| Contacts | 11#16 | 2#12, 9#16 |
| Service Rating | A | D |

## 12 Contacts

| | | | | |
|---|---|---|---|---|
| Insert Arrangement | 24-19 | 28-8 | 28-9 | 28-18 |
| Contacts | 12#16 | 2#12, 10#16 | 6#12, 6#16 | 12#16 |
| Service Rating | 1/16" spacing | L, M = E; B = D; all others = A | D | M = C; A, B = A C, D, E, F = INST.; all others = D |

## 13 Contacts



| |
|---|
| 20-11 |
| 13#16 |
| INST. |

**CONTACT LEGEND**

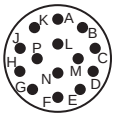
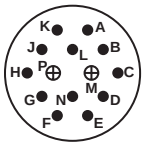
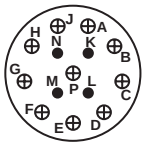
See Service Rating and Test Current information on page 7.

# **97 series solder type**
# insert arrangements, cont.

**Front view of pin insert or rear of socket insert illustrated.**

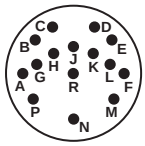
**Items highlighted are most popular and most readily available.**

## 14 Contacts

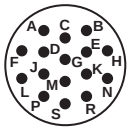
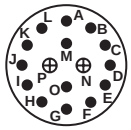
| | | | | |
|---|---|---|---|---|
| Insert Arrangement | 20-27 | 22-19 | 28-2 | 28-20 |
| Contacts | 14#16 | 14#16 | 2#12, 12#16 | 10#12, 4#16 |
| Service Rating | A | A | D | A |

## 15 Contacts



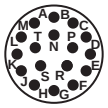
28-17
15#16
R = B; M, N, P = D;
all others = A

## 16 Contacts

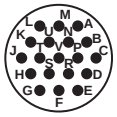
| | | |
|---|---|---|
| Insert Arrangement | 24-5 | 24-7 |
| Contacts | 16#16 | 2#12, 14#16 |
| Service Rating | A | A |

## 17 Contacts



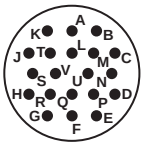
20-29
17#16
A

## 19 Contacts



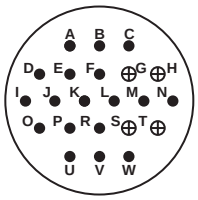
22-14
19#16
A

## 20 Contacts



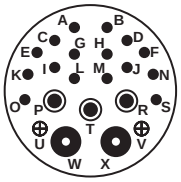
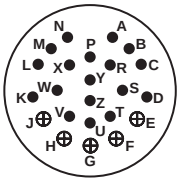
| | |
|---|---|
| Insert Arrangement | 28-16 |
| Contacts | 20#16 |
| Service Rating | A |

## 22 Contacts



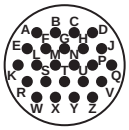
| | |
|---|---|
| 28-11 | 36-1 |
| 4#12, 18#16 | 4#12, 18#16 |
| A | D |

## 23 Contacts

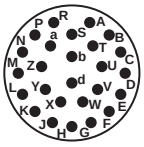
| | |
|---|---|
| 32-6 | 32-13 |
| 2#4, 3#8, 2#12, 16#16 | 5#12, 18#16 |
| A | D |

## 24 Contacts



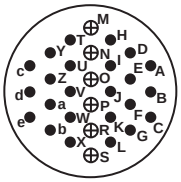
| | |
|---|---|
| Insert Arrangement | 24-28 |
| Contacts | 24#16 |
| Service Rating | INST. |

## 26 Contacts



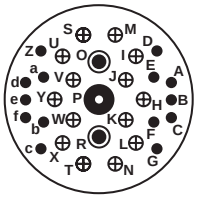
28-12
26#16
A

## 30 Contacts



32-8
6#12, 24#16
A

## 31 Contacts



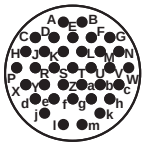
36-9
1#4, 2#8, 14#12, 14#16
A

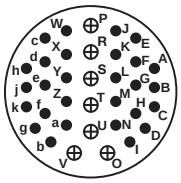
# 97 series solder type
insert arrangements, cont.

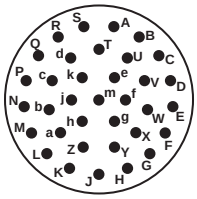
**Front view of pin insert or rear of socket insert illustrated.**

**Items highlighted are most popular and most readily available.**

## 35 Contacts

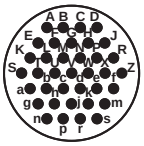






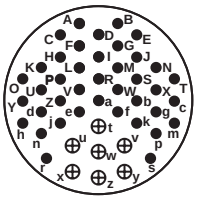
| | | | |
|---|---|---|---|
| Insert Arrangement | 28-15 | 32-7 | 36-15 |
| Contacts | 35#16 | 7#12, 28#16 | 35#16 |
| Service Rating | A | A, B, h, j = INST.; all others = A | m = D; all others = A |

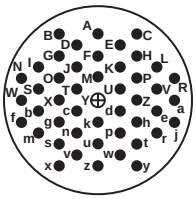
## 37 Contacts



| |
|---|
| 28-21 |
| 37#16 |
| A |

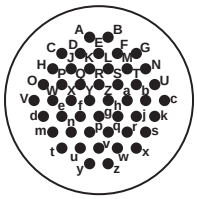
## 47 Contacts





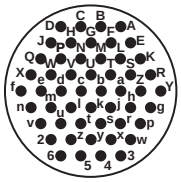
| | | |
|---|---|---|
| Insert Arrangement | 36-7 | 36-8 |
| Contacts | 7#12, 40#16 | 1#12, 46#16 |
| Service Rating | A | A |

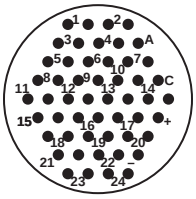
## 48 Contacts



| |
|---|
| 36-10 |
| 48#16 |
| A |

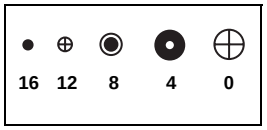
## 52 Contacts





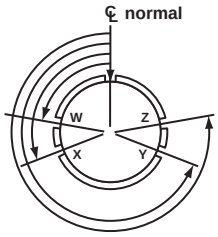
| | | |
|---|---|---|
| Insert Arrangement | 32-414 | 36-403 |
| Contacts | 52#16 | 52#16 |
| Service Rating | A | A |

**CONTACT LEGEND**




See Service Rating and Test Current information on page 7.

# 97 series solder type
## alternate insert positioning




FRONT FACE OF PIN INSERT

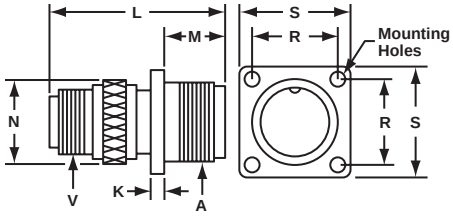
| Insert Arrangement | Degrees | | | |
|---|---|---|---|---|
| | W | X | Y | Z |
| 12S-3 | 70 | 145 | 215 | 290 |
| 14S-2 | – | 120 | 240 | – |
| 14S-5 | – | 110 | – | – |
| 14S-7 | 90 | 180 | 270 | – |
| 14S-9 | 70 | 145 | 215 | 290 |
| 16S-1 | 80 | – | – | 280 |
| 16S-4 | 35 | 110 | 250 | 325 |
| 16S-5 | 70 | 145 | 215 | 290 |
| 16S-6 | 90 | 180 | 270 | – |
| 16-7 | 80 | 110 | 250 | 280 |
| 16S-8 | – | 170 | 265 | – |
| 16-9 | 35 | 110 | 250 | 325 |
| 16-10 | 90 | 180 | 270 | – |
| 16-11 | 35 | 110 | 250 | 325 |
| 16-13 | 35 | 110 | 250 | 325 |
| 18-1 | 70 | 145 | 215 | 290 |
| 18-3 | 35 | 110 | 250 | 325 |
| 18-4 | 35 | 110 | 250 | 325 |
| 18-5 | 80 | 110 | 250 | 280 |
| 18-8 | 70 | – | – | 290 |
| 18-9 | 80 | 110 | 250 | 280 |
| 18-10 | – | 120 | 240 | – |
| 18-11 | – | 170 | 265 | – |
| 18-12 | 80 | – | – | 280 |
| 18-13 | 80 | 110 | 250 | 280 |
| 18-19 | – | 120 | 240 | – |
| 18-20 | 90 | 180 | 270 | – |
| 18-22 | 70 | 145 | 215 | 290 |
| 18-29 | 90 | 180 | 270 | – |
| 20-3 | 70 | 145 | 215 | 290 |
| 20-4 | 45 | 110 | 250 | – |
| 20-6 | 70 | 145 | 215 | 290 |
| 20-7 | 80 | 110 | 250 | 280 |
| 20-8 | 80 | 110 | 250 | 280 |
| 20-14 | 80 | 110 | 250 | 280 |
| 20-15 | 80 | – | – | 280 |
| 20-16 | 80 | 110 | 250 | 280 |
| 20-17 | 90 | 180 | 270 | – |
| 20-18 | 35 | 110 | 250 | 325 |
| 20-19 | 90 | 180 | 270 | – |
| 20-21 | 35 | 110 | 250 | 325 |
| 20-23 | 35 | 110 | 250 | 325 |
| 20-24 | 35 | 110 | 250 | 325 |
| 20-27 | 35 | 110 | 250 | 325 |
| 20-29 | 80 | – | – | 280 |

| Insert Arrangement | Degrees | | | |
|---|---|---|---|---|
| | W | X | Y | Z |
| 22-1 | 35 | 110 | 250 | 325 |
| 22-2 | 70 | 145 | 215 | 290 |
| 22-4 | 35 | 110 | 250 | 325 |
| 22-5 | 35 | 110 | 250 | 325 |
| 22-8 | 35 | 110 | 250 | 325 |
| 22-9 | 70 | 145 | 215 | 290 |
| 22-10 | 35 | 110 | 250 | 325 |
| 22-11 | 35 | 110 | 250 | 325 |
| 22-12 | 80 | 110 | 250 | 280 |
| 22-13 | 35 | 110 | 250 | 325 |
| 22-14 | 80 | 110 | 250 | 280 |
| 22-15 | 80 | 110 | 250 | 280 |
| 22-16 | 80 | 110 | 250 | 280 |
| 22-18 | 80 | 110 | 250 | 280 |
| 22-19 | 80 | 110 | 250 | 280 |
| 22-20 | 35 | 110 | 250 | 325 |
| 22-22 | – | 110 | 250 | – |
| 22-23 | 35 | – | 250 | – |
| 22-27 | 80 | – | 250 | 280 |
| 22-28 | 80 | – | – | 280 |
| 22-34 | 80 | 110 | 250 | 280 |
| 24-2 | 80 | – | – | 280 |
| 24-5 | 80 | 110 | 250 | 280 |
| 24-6 | 80 | 110 | 250 | 280 |
| 24-7 | 80 | 110 | 250 | 280 |
| 24-9 | 35 | 110 | 250 | 325 |
| 24-10 | 80 | – | – | 280 |
| 24-11 | 35 | 110 | 250 | 325 |
| 24-12 | 80 | 110 | 250 | 280 |
| 24-16 | 80 | 110 | 250 | 280 |
| 24-20 | 80 | 110 | 250 | 280 |
| 24-21 | 80 | 110 | 250 | 280 |
| 24-22 | 45 | 110 | 250 | – |
| 24-27 | 80 | – | – | 280 |
| 24-28 | 80 | 110 | 250 | 280 |
| 28-1 | 80 | 110 | 250 | 280 |
| 28-2 | 35 | 110 | 250 | 325 |
| 28-3 | 70 | 145 | 215 | 290 |
| 28-6 | 70 | 145 | 215 | 290 |
| 28-8 | 80 | 110 | 250 | 280 |
| 28-9 | 80 | 110 | 250 | 280 |
| 28-10 | 80 | 110 | 250 | 280 |
| 28-11 | 80 | 110 | 250 | 280 |
| 28-12 | 90 | 180 | 270 | – |
| 28-15 | 80 | 110 | 250 | 280 |
| 28-16 | 80 | 110 | 250 | 280 |
| 28-17 | 80 | 110 | 250 | 280 |
| 28-18 | 70 | 145 | 215 | 290 |
| 28-19 | 80 | 110 | 250 | 280 |
| 28-20 | 80 | 110 | 250 | 280 |
| 28-21 | 80 | 110 | 250 | 280 |
| 32-5 | 35 | 110 | 250 | 325 |
| 32-6 | 80 | 110 | 250 | 280 |
| 32-7 | 80 | 125 | 235 | 280 |
| 32-8 | 80 | 125 | 235 | 280 |
| 32-13 | 80 | 110 | 250 | 280 |
| 32-17 | 45 | 110 | 250 | – |
| 32-414* | 80* | 110* | 250* | 280* |
| 36-1 | 80 | 110 | 250 | 280 |
| 36-5 | – | 120 | 240 | – |
| 36-6 | 35 | 110 | 250 | 325 |
| 36-7 | 80 | 110 | 250 | 280 |
| 36-8 | 80 | 110 | 250 | 280 |
| 36-9 | 80 | 125 | 235 | 280 |
| 36-10 | 80 | 125 | 235 | 280 |
| 36-15 | 60 | 125 | 245 | 305 |

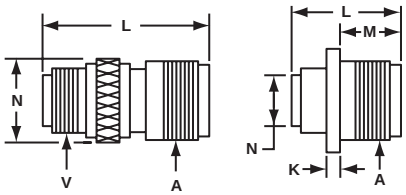
*Rotates opposite above illustration.

# 97 series solder type receptacles

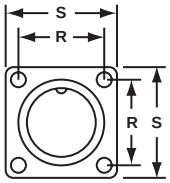
**97-3100A wall mount receptacle**
Solid shell construction is strong and conserves space. Includes integral polarizing key in front. Back shell is threaded for standard MS/AN fittings.




**97-3101A cable receptacle**
Solid shell construction is strong and conserves space. Includes integral polarizing key in front shell. Machined back shell is threaded for standard MS/AN fittings. Can be unscrewed for inspection or soldering.

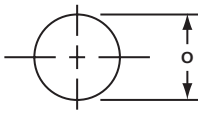



**97-3102A box receptacle**
Solid shell designed for open wiring. Mounts directly on chassis, equipment or panel. Includes internal polarized key in front shell.




**Mounting Holes**
.173 (4.394) DIA.
FOR SIZE 32 AND 36
.147 (3.734) DIA.
FOR SIZES 24 AND 28
.120 (3.048) DIA.
FOR ALL OTHER SIZES

**Panel Opening**




**97-3100A and 97-3101A**

| Connector Size | A Coupling Thread | K Ref. | | L Max. | | M Ref. | | N Ref. | | O Ref. | | R Ref. | | S Ref. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | |
| 8S | 1/2-28 | 5/64 | 1.98 | 1-1/4 | 31.75 | 9/16 | 14.27 | 17/32 | 13.49 | .562 | 14.27 | 19/32 | 15.06 | 7/8 | 22.23 | 1/2-28 |
| 10S | 5/8-24 | 5/64 | 1.98 | 1-5/16 | 33.32 | 9/16 | 14.27 | 5/8 | 15.88 | .688 | 17.48 | 23/32 | 18.24 | 1 | 25.40 | 1/2-28 |
| 10SL | 5/8-24 | 5/64 | 1.98 | 1-9/32 | 34.53 | 9/16 | 14.27 | 3/4 | 19.05 | .812 | 20.62 | 23/32 | 18.24 | 1 | 25.40 | 5/8-24 |
| 12S | 3/4-20 | 5/64 | 1.98 | 1-15/32 | 37.29 | 9/16 | 14.27 | 25/32 | 19.84 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 | 5/8-24 |
| 12 | 3/4-20 | 5/64 | 1.98 | 1-27/32 | 46.81 | 3/4 | 19.05 | 25/32 | 19.84 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 | 5/8-24 |
| 14S | 7/8-20 | 5/64 | 1.98 | 1-15/32 | 37.39 | 9/16 | 14.27 | 7/8 | 22.23 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 | 3/4-20 |
| 14 | 7/8-20 | 5/64 | 1.98 | 1-55/64 | 47.04 | 3/4 | 19.05 | 7/8 | 22.23 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 | 3/4-20 |
| 16S | 1 -20 | 5/64 | 1.98 | 1-15/32 | 37.39 | 9/16 | 14.27 | 1 | 25.40 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 | 7/8-20 |
| 16 | 1 -20 | 1/8 | 3.18 | 1-57/64 | 47.85 | 3/4 | 19.05 | 1 | 25.40 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 | 7/8-20 |
| 18 | 1-1/8-18 | 1/8 | 3.18 | 1-63/64 | 50.24 | 3/4 | 19.05 | 1-1/8 | 28.58 | 1.188 | 30.18 | 1-1/16 | 26.97 | 1-3/8 | 34.93 | 1 -20 |
| 20 | 1-1/4-18 | 1/8 | 3.18 | 1-57/64 | 47.85 | 3/4 | 19.05 | 1-1/4 | 31.75 | 1.312 | 33.32 | 1-5/32 | 29.36 | 1-1/2 | 38.10 | 1-3/16-18 |
| 22 | 1-3/8-18 | 1/8 | 3.18 | 1-63/64 | 50.24 | 3/4 | 19.05 | 1-3/8 | 34.93 | 1.438 | 36.53 | 1-1/4 | 31.75 | 1-5/8 | 41.28 | 1-3/16-18 |
| 24 | 1-1/2-18 | 1/8 | 3.18 | 2-1/4 | 57.15 | | 20.62 | 1-1/2 | 38.10 | 1.562 | 36.67 | 1-3/8 | 34.43 | 1-3/4 | 44.45 | 1-7/16-18 |
| 28 | 1-3/4-18 | 1/8 | 3.18 | 2-1/4 | 57.15 | | 20.62 | 1-3/4 | 44.45 | 1.812 | 46.02 | 1-9/16 | 39.67 | 2 | 50.80 | 1-7/16-18 |
| 32 | 2 -18 | 1/8 | 3.18 | 2-3/8 | 60.33 | 7/8 | 22.23 | 2-1/32 | 51.59 | 2.062 | 52.37 | 1-3/4 | 44.45 | 2-1/4 | 57.15 | 1-3/4-18 |
| 36 | 2-1/4-16 | 1/8 | 3.18 | 2-3/8 | 60.33 | 7/8 | 22.23 | 2-1/4 | 57.15 | 2.312 | 58.72 | 1-15/16 | 49.20 | 2-1/2 | 63.50 | 2 -18 |

**97-3102A**

| Connector Size | A Coupling Thread | K Ref. | | L Max. | | M Ref. | | N Ref. | | O Ref. | | R Ref. | | S Ref. | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| 8S | 1/2-28 | 5/64 | 1.98 | 55/64 | 21.82 | 9/16 | 14.27 | 7/16 | 11.10 | .562 | 14.27 | 19/32 | 15.06 | 7/8 | 22.23 |
| 10S | 5/8-24 | 5/64 | 1.98 | 55/64 | 21.82 | 9/16 | 14.27 | 1/2 | 12.70 | .688 | 17.48 | 23/32 | 18.24 | 1 | 25.40 |
| 10SL | 5/8-24 | 5/64 | 1.98 | 61/64 | 24.21 | | 13.87 | 11/16 | 17.48 | .812 | 20.62 | 23/32 | 18.24 | 1 | 25.40 |
| 12S | 3/4-20 | 5/64 | 1.98 | 31/32 | 24.61 | 9/16 | 14.27 | 11/16 | 17.45 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 |
| 12 | 3/4-20 | 5/64 | 1.98 | 1-21/64 | 33.73 | 3/4 | 19.05 | 11/16 | 17.45 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 |
| 12SL | 3/4-20 | 5/64 | 1.98 | 27/32 | 21.44 | | 13.87 | 11/16 | 17.45 | .938 | 23.83 | 13/16 | 20.62 | 1-3/32 | 27.76 |
| 14S | 7/8-20 | 5/64 | 1.98 | 61/64 | 24.21 | 9/16 | 14.27 | 3/4 | 19.05 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 |
| 14 | 7/8-20 | 5/64 | 1.98 | 1-11/32 | 34.14 | 3/4 | 19.05 | 3/4 | 19.05 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 |
| 16S | 1 -20 | 5/64 | 1.98 | 61/64 | 24.21 | 9/16 | 14.27 | 7/8 | 22.23 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 |
| 16 | 1 -20 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 7/8 | 22.23 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 |
| 18 | 1-1/8-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1 | 25.40 | 1.188 | 30.18 | 1-1/16 | 26.97 | 1-3/8 | 34.93 |
| 20 | 1-1/4-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1-1/8 | 28.58 | 1.312 | 33.32 | 1-5/32 | 29.36 | 1-1/2 | 38.10 |
| 22 | 1-3/8-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1-1/4 | 31.75 | 1.438 | 36.53 | 1-1/4 | 31.75 | 1-5/8 | 41.28 |
| 24 | 1-1/2-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | | 20.62 | 1-3/8 | 34.93 | 1.562 | 39.67 | 1-3/8 | 34.93 | 1-3/4 | 44.45 |
| 28 | 1-3/4-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | | 20.62 | 1-5/8 | 41.28 | 1.812 | 46.02 | 1-9/16 | 39.67 | 2 | 50.80 |
| 32 | 2 -18 | 1/8 | 3.18 | 1-15/32 | 37.31 | 7/8 | 22.23 | | 48.41 | 2.062 | 52.37 | 1-3/4 | 44.45 | 2-1/4 | 57.15 |
| 36 | 2-1/4-16 | 1/8 | 3.18 | 1-15/32 | 37.31 | 7/8 | 22.23 | 2-1/8 | 53.98 | 2.312 | 58.72 | 1-15/16 | 49.20 | 2-1/2 | 63.50 |

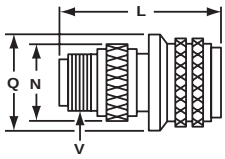
# 97 series solder type
## plugs with solid shells

**97-3106A**

| Connector Size | L Max. | | N Ref. | | Q Max. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | |
| 8S | 1-1/4 | 31.75 | 17/32 | 13.49 | 3/4 | 19.05 | 1/2-28 |
| 10S | 1-5/16 | 33.32 | 5/8 | 15.88 | 7/8 | 22.23 | 1/2-28 |
| 10SL | 1-3/8 | 34.93 | 3/4 | 19.05 | 7/8 | 22.23 | 5/8-24 |
| 12S | 1-7/16 | 36.50 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 12 | 1-7/8 | 47.63 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 12SL | 1-31/64 | 37.69 | 7/8 | 22.23 | 1 | 25.40 | 3/4-20 |
| 14S | 1-15/32 | 37.13 | 7/8 | 22.23 | 1-1/8 | 28.58 | 3/4-20 |
| 14 | 1-7/8 | 47.47 | 7/8 | 22.23 | 1-1/8 | 28.58 | 3/4-20 |
| 16S | 1-15/32 | 37.13 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 16 | 1-7/8 | 47.47 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 18 | 1-31/32 | 49.88 | 1-1/8 | 28.57 | 1-11/32 | 34.11 | 1 -20 |
| 20 | 1-7/8 | 47.50 | 1-1/4 | 31.75 | 1-15/32 | 37.29 | 1-3/16-18 |
| 22 | 1-31/32 | 49.88 | 1-3/8 | 34.93 | 1-19/32 | 40.46 | 1-3/16-18 |
| 24 | 2-1/4 | 57.15 | 1-1/2 | 38.10 | 1-23/32 | 43.64 | 1-7/16-18 |
| 28 | 2-1/4 | 57.15 | 1-3/4 | 44.45 | 1-31/32 | 49.99 | 1-7/16-18 |
| 32 | 2-3/8 | 60.33 | 2-1/32 | 51.59 | 2-7/32 | 56.34 | 1-3/4-18 |
| 36 | 2-3/8 | 60.33 | 2-1/4 | 57.15 | 2-15/32 | 62.69 | 2 -18 |

**97-3106A straight plug**

Sturdy, simple to assemble. Coupling ring machined from solid aluminum bar stock for high tensile strength. Mates with all types of MS receptacles. Front shell includes polarizing keyway. Back shell is threaded for standard MS/AN fittings.

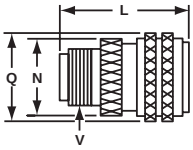



**97-3107A**

| Connector Size | L Max. | | N Ref. | | Q Max. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | |
| 10S | 1-5/16 | 33.32 | 5/8 | 15.88 | 7/8 | 22.23 | 1/2-28 |
| 10SL | 1-3/8 | 34.92 | 3/4 | 19.05 | 7/8 | 22.23 | 5/8-24 |
| 12S | 1-7/16 | 36.50 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 12 | 1-7/8 | 47.63 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 14S | 1-15/32 | 37.13 | 7/8 | 22.23 | 1-1/8 | 38.58 | 3/4-20 |
| 14 | 1-7/8 | 47.47 | 7/8 | 22.23 | 1-1/8 | 28.58 | 3/4-20 |
| 16S | 1-15/32 | 37.13 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 16 | 1-7/8 | 47.47 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 18 | 1-31/32 | 49.88 | 1-1/8 | 28.58 | 1-11/32 | 34.11 | 1 -20 |
| 20 | 1-7/8 | 47.50 | 1-1/4 | 31.75 | 1-15/32 | 37.29 | 1-3/16-18 |
| 22 | 1-31/32 | 49.88 | 1-3/8 | 34.93 | 1-19/32 | 40.46 | 1-3/16-18 |
| 24 | 2-1/4 | 57.15 | 1-1/2 | 38.10 | 1-23/32 | 43.64 | 1-7/16-18 |
| 28 | 2-1/4 | 57.15 | 1-3/4 | 44.45 | 1-31/32 | 49.99 | 1-7/16-18 |

**97-3107A quick-disconnect plug**

For fast connect/disconnect applications. Front shell has polarizing keyway. Mates with all types of MS receptacles. Back shell is threaded for standard MS/AN fittings




# plugs with split shells

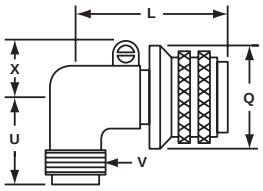
**97-3108B**

| Connector Size | L Ref. | | Q Max. | | U Ref. | | V Fitting Threads | X Ref. | |
|---|---|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | | Inch | mm |
| 10S | 1-3/8 | 34.93 | 7/8 | 22.23 | 7/8 | 22.23 | 1/2-28 | | |
| 10SL | 1-1/2 | 38.10 | 7/8 | 22.23 | 1 | 25.40 | 5/8-24 | | |
| 12S | 1-9/16 | 39.67 | 1 | 25.40 | 1 | 25.40 | 5/8-24 | 1/2 | 12.70 |
| 12 | 1-7/8 | 47.63 | 1 | 25.40 | 1 | 25.40 | 5/8-24 | 1/2 | 12.70 |
| 14S | 1-23/32 | 43.64 | 1-1/8 | 28.58 | 1-1/16 | 26.97 | 3/4-20 | 21/32 | 16.66 |
| 14 | 1-15/16 | 49.20 | 1-1/8 | 28.58 | 1-1/16 | 26.97 | 3/4-20 | 21/32 | 16.66 |
| 16S | 1-3/4 | 44.45 | 1-1/4 | 31.75 | 1-1/8 | 28.58 | 7/8-20 | 1-1/2 | 38.10 |
| 16 | 2-1/8 | 53.98 | 1-1/4 | 31.75 | 1-1/8 | 28.58 | 7/8-20 | 1-1/2 | 38.10 |
| 18 | 2-5/32 | 54.75 | 1-11/32 | 34.11 | 1-3/16 | 30.15 | 1 -20 | 1-41/64 | 41.66 |
| 20 | 2-3/8 | 60.33 | 1-15/32 | 37.29 | 1-5/16 | 33.32 | 1-3/16-18 | 1-13/16 | 46.02 |
| 22 | 2-13/32 | 61.11 | 1-19/32 | 40.46 | 1-5/16 | 33.32 | 1-3/16-18 | 1-15/16 | 49.20 |
| 24 | 2-5/8 | 66.68 | 1-23/32 | 43.64 | 1-7/16 | 36.50 | 1-7/16-18 | 2-1/16 | 52.37 |
| 28 | 2-5/8 | 66.68 | 1-31/32 | 49.99 | 1-7/16 | 36.50 | 1-7/16-18 | 2-5/16 | 58.72 |
| 32 | 2-13/16 | 71.42 | 2-7/32 | 56.34 | 1-3/4 | 44.45 | 1-3/4-18 | 2-19/32 | 65.86 |
| 36 | 2-27/32 | 72.21 | 2-15/32 | 62.69 | 1-15/16 | 49.20 | 2 -18 | 2-27/32 | 72.21 |

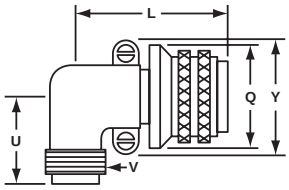
**97-3108B angle plug**

Lightweight, roomy cavity, split longitudinally for convenient solder or inspection. Front shell is keyed to allow the 90° angle housing to be rotated and locked at any 45° increment.

**Sizes 10S thru 14**




**Sizes 16S thru 40**



# 97 series solder type
## availability and weight reference

| Insert Number | Wall Receptacles 97-3100 | Cable Receptacles 97-3101 | Box Receptacles 97-3102 | Straight Plugs 97-3106 | Quick Disconnect Plugs 97-3107 | Angle Plugs 97-3108 | Total Contacts |
|---|---|---|---|---|---|---|---|
| | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Split Shell | |
| | A | A | A | A | A | B | |
| 8S-1 | .02 | .01 | .01 | .02 | | | 1 |
| 10SL-3P | .03 | .03 | .02 | | | | 3 |
| 10SL-3S | | | | .03 | .03 | .05 | 3 |
| 10SL-4P | .02 | .02 | .02 | | | | 2 |
| 10SL-4S | | | | .03 | .03 | .05 | 2 |
| 12S-3 | .04 | .03 | .03 | .03 | .03 | .07 | 2 |
| 12-5 | .05 | .04 | .03 | .06 | .06 | .08 | 1 |
| 12S-6 | .04 | .03 | .03 | .04 | .04 | .08 | 2 |
| 12SL-844P | | | .03 | | | | 4 |
| 12SL-844S | | | | .05 | .06 | | 4 |
| 14S-1 | .05 | .04 | .03 | .06 | .06 | .08 | 3 |
| 14S-2 | .05 | .04 | .03 | .06 | .06 | .08 | 4 |
| 14S-4 | .05 | .04 | .03 | .06 | .06 | .08 | 1 |
| 14S-5 | .05 | .04 | .04 | .06 | .06 | .08 | 5 |
| 14S-6 | .05 | .04 | .04 | .06 | .06 | .08 | 6 |
| 14S-7 | .05 | .04 | .03 | .06 | .06 | .08 | 3 |
| 14S-9 | .05 | .04 | .03 | .06 | .07 | .08 | 2 |
| 16S-1 | .06 | .05 | .05 | .07 | .08 | .11 | 7 |
| 16S-4 | .06 | .05 | .04 | .07 | .07 | .10 | 2 |
| 16S-5 | .06 | .05 | .04 | .07 | .07 | .10 | 3 |
| 16S-6 | .06 | .05 | .04 | .07 | .09 | .10 | 3 |
| 16-7 | .08 | .08 | .07 | .09 | .07 | .14 | 3 |
| 16S-8 | .06 | .05 | .04 | .07 | .09 | .10 | 5 |
| 16-9 | .08 | .07 | | .09 | .09 | .13 | 4 |
| 16-10 | .08 | .08 | .07 | .09 | .09 | .14 | 3 |
| 16-11 | .08 | .07 | .07 | .09 | .11 | .13 | 2 |
| 16-12 | .10 | .09 | .08 | .11 | .08 | .15 | 1 |
| 16-13 | .07 | .07 | .06 | .08 | .11 | .13 | 2 |
| 18-1 | .10 | .10 | .08 | .11 | .12 | .15 | 10 |
| 18-3 | .10 | .10 | .08 | .12 | .11 | .15 | 2 |
| 18-4 | .09 | .09 | .07 | .11 | .12 | .15 | 4 |
| 18-5 | .10 | .10 | .08 | .12 | .13 | .15 | 3 |
| 18-8 | .10 | .10 | .08 | .12 | .12 | .15 | 8 |
| 18-9 | .11 | .10 | .09 | .12 | .13 | .16 | 7 |
| 18-10 | .11 | | .09 | .13 | .13 | .16 | 4 |
| 18-11 | .11 | .11 | .09 | .13 | .11 | .17 | 5 |
| 18-12 | .10 | .09 | .08 | .11 | .13 | .15 | 6 |
| 18-13 | .12 | .12 | .10 | .13 | .13 | .17 | 4 |
| 18-16 | .09 | .09 | .07 | .11 | .11 | .14 | 1 |
| 18-19 | .10 | .10 | .08 | .11 | .11 | .15 | 10 |
| 18-20 | .09 | .09 | .07 | .11 | .11 | .15 | 5 |
| 18-22 | .09 | .09 | .07 | .11 | | .15 | 3 |
| 18-29 | .10 | | .08 | .11 | .11 | .15 | 5 |
| 18-420 | .10 | .10 | .08 | .12 | .12 | .16 | 1 |
| 20-3 | .14 | .13 | .10 | .15 | .15 | .19 | 3 |

**Where no weight is shown, insert is not available in that shell type.**

Weights are for connectors with socket contacts. Connectors with pin contacts weigh slightly less.

If a weight appears in the column, the shell is available.

Weight is shown in lbs.

# 97 series solder type
## availability and weight reference, cont.

| Insert Number | Wall Receptacles 97-3100 | Cable Receptacles 97-3101 | Box Receptacles 97-3102 | Straight Plugs 97-3106 | Quick Disconnect Plugs 97-3107 | Angle Plugs 97-3108 | Total Contacts |
|---|---|---|---|---|---|---|---|
| | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Split Shell | |
| | A | A | A | A | A | B | |
| 20-4 | .14 | .13 | .10 | .15 | .15 | .19 | 4 |
| 20-6 | .12 | .11 | .09 | .13 | .14 | .18 | 3 |
| 20-7 | .13 | .12 | .09 | .14 | .14 | .18 | 8 |
| 20-8 | .15 | .14 | .12 | .16 | .16 | .20 | 6 |
| 20-11 | .14 | .13 | .11 | .15 | .15 | .20 | 13 |
| 20-14 | .16 | .15 | .13 | .17 | .17 | .21 | 5 |
| 20-15 | .15 | .14 | .12 | .16 | .16 | .21 | 7 |
| 20-16 | .14 | .13 | .10 | .15 | .15 | .19 | 9 |
| 20-17 | .15 | .14 | .11 | .16 | .16 | .20 | 6 |
| 20-18 | .14 | .13 | .11 | .15 | .15 | .19 | 9 |
| 20-19 | .16 | .15 | .13 | .17 | .17 | .21 | 3 |
| 20-21 | .13 | .12 | .10 | .14 | .14 | .19 | 9 |
| 20-23 | .15 | .14 | .11 | .16 | .16 | .20 | 2 |
| 20-24 | .15 | .14 | .11 | .16 | .16 | .20 | 4 |
| 20-27 | .13 | .12 | .10 | .14 | .14 | .19 | 14 |
| 20-29 | .14 | .13 | .11 | .15 | .15 | .20 | 17 |
| 20-33 | .13 | .12 | .09 | .14 | .18 | .18 | 11 |
| 22-1 | .16 | .16 | .13 | .18 | .18 | .23 | 2 |
| 22-2 | .17 | .17 | .14 | .19 | .19 | .24 | 3 |
| 22-4 | .21 | .17 | .14 | .19 | .19 | .23 | 4 |
| 22-5 | .15 | .14 | .12 | .17 | .17 | .21 | 6 |
| 22-8 | .15 | .14 | .11 | .16 | .16 | .21 | 2 |
| 22-9 | .15 | .15 | .12 | .17 | .17 | .21 | 3 |
| 22-10 | .14 | .13 | .10 | .15 | .15 | .20 | 4 |
| 22-11 | .14 | .13 | .10 | .15 | .15 | .20 | 2 |
| 22-12 | .16 | .16 | .13 | .18 | .18 | .23 | 5 |
| 22-13 | .16 | .15 | .12 | .17 | .17 | .22 | 5 |
| 22-14 | .15 | .14 | .11 | .16 | .16 | .21 | 19 |
| 22-15 | .16 | .14 | .13 | .17 | .17 | .22 | 6 |
| 22-16 | .16 | .15 | .12 | .17 | .17 | .22 | 9 |
| 22-18 | .14 | .13 | .10 | .15 | .15 | .20 | 8 |
| 22-19 | .15 | .14 | .11 | .16 | .16 | .21 | 14 |
| 22-20 | .14 | .14 | .11 | .16 | .16 | .21 | 9 |
| 22-22 | .19 | .19 | .16 | .21 | .21 | .25 | 4 |
| 22-23 | .17 | .16 | .13 | .18 | .18 | .23 | 8 |
| 22-26 | .15 | .14 | .11 | | | .19 | 7 |
| 22-27 | .15 | .15 | .12 | .17 | .17 | .22 | 9 |
| 22-28 | .17 | .16 | .13 | .18 | .18 | .23 | 7 |
| 22-34 | .15 | .15 | .12 | .17 | .17 | .22 | 5 |
| 24-2 | .20 | .19 | .16 | .22 | .22 | .29 | 7 |
| 24-5 | .18 | .17 | .14 | .20 | .20 | .27 | 16 |
| 24-6 | .20 | .19 | .16 | .22 | .22 | .29 | 8 |
| 24-7 | .19 | .18 | .14 | .21 | .21 | .27 | 16 |
| 24-9 | .22 | .21 | .17 | .24 | .24 | .30 | 2 |
| 24-10 | .26 | .25 | .21 | .28 | .28 | .34 | 7 |

**Where no weight is shown, insert is not available in that shell type.**

Weights are for connectors with socket contacts. Connectors with pin contacts weigh slightly less.

If a weight appears in the column, the shell is available.

Weight is shown in lbs.

# 97 series solder type
## availability and weight reference, cont.

| Insert Number | Wall Receptacles 97-3100 | Cable Receptacles 97-3101 | Box Receptacles 97-3102 | Straight Plugs 97-3106 | Quick Disconnect Plugs 97-3107 | Angle Plugs 97-3108 | Total Contacts |
|---|---|---|---|---|---|---|---|
| | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Solid Shell | Split Shell | |
| | A | A | A | A | A | B | |
| 24-11 | .24 | .22 | .19 | .26 | .26 | .32 | 9 |
| 24-12 | .23 | .22 | .19 | .25 | .25 | .32 | 5 |
| 24-16 | .20 | .19 | .15 | .22 | .22 | .28 | 7 |
| 24-19 | .18 | .17 | .13 | .20 | | .36 | 12 |
| 24-20 | .19 | .17 | .14 | .21 | .21 | .27 | 11 |
| 24-21 | .19 | .17 | .14 | .21 | .21 | .27 | 10 |
| 24-22 | .22 | .21 | .18 | .24 | .24 | .30 | 4 |
| 24-27 | .17 | .16 | .13 | .20 | .20 | .26 | 7 |
| 24-28 | .19 | .18 | .14 | .21 | .21 | .27 | 24 |
| 28-1 | .29 | .27 | .24 | .30 | .30 | .36 | 9 |
| 28-2 | .24 | .22 | .19 | .25 | .25 | .32 | 14 |
| 28-3 | .26 | .24 | .21 | .28 | .28 | .34 | 3 |
| 28-6 | .30 | .28 | .25 | .31 | .31 | .38 | 3 |
| 28-8 | .23 | .22 | .18 | .25 | .25 | .31 | 12 |
| 28-9 | .25 | .24 | .20 | .27 | .27 | .33 | 12 |
| 28-10 | .31 | .29 | .26 | .33 | .33 | .39 | 7 |
| 28-11 | .25 | .24 | .20 | .27 | .27 | .33 | 22 |
| 28-12 | .24 | .22 | .19 | .26 | .26 | .32 | 26 |
| 28-15 | .25 | .23 | .20 | .26 | .26 | .32 | 35 |
| 28-16 | .24 | .22 | .19 | .25 | .25 | .31 | 20 |
| 28-17 | .23 | .22 | .18 | .25 | .25 | .31 | 15 |
| 28-18 | .23 | .22 | .18 | .25 | .25 | .31 | 12 |
| 28-19 | .24 | .22 | .19 | .26 | .26 | .32 | 10 |
| 28-20 | .27 | .25 | .22 | .29 | .29 | .35 | 14 |
| 28-21 | .25 | .23 | .20 | .26 | .26 | .32 | 37 |
| 32-5 | .36 | .35 | .32 | .38 | | .48 | 2 |
| 32-6 | .39 | .38 | .35 | .41 | | .51 | 23 |
| 32-7 | .33 | .33 | .29 | .36 | | .45 | 35 |
| 32-8 | .32 | .32 | .29 | .35 | | .44 | 30 |
| 32-13 | .32 | .31 | .28 | .34 | | .44 | 23 |
| 32-17 | .37 | .37 | .34 | .40 | | .49 | 4 |
| 32-414 | .35 | .35 | .31 | .38 | | .48 | 52 |
| 36-1 | .41 | .39 | .34 | .41 | | .52 | 22 |
| 36-5 | .54 | .52 | .47 | .54 | | .65 | 4 |
| 36-6 | .55 | .53 | .49 | .55 | | .67 | 6 |
| 36-7 | .44 | .41 | .37 | .44 | | .55 | 47 |
| 36-8 | .40 | .38 | .34 | .41 | | .52 | 47 |
| 36-9 | .50 | .47 | .43 | .50 | | .61 | 31 |
| 36-10 | .41 | .39 | .34 | .41 | | .53 | 48 |
| 36-15 | .40 | .37 | .38 | .40 | | .51 | 35 |
| 36-403 | .40 | .36 | .33 | .40 | | .51 | 52 |

**Where no weight is shown, insert is not available in that shell type.**

Weights are for connectors with socket contacts. Connectors with pin contacts weigh slightly less.

If a weight appears in the column, the shell is available.

Weight is shown in lbs.

# 97 series solder type
## how to order

Example of part number for solder type connectors is given below.

**97 – 3101 A – 28 – 21 S Y (959)**

**Series Number**
97 - Amphenol® Product Series Designation

**Shell Type**
3100 Wall Receptacle
3101 Cable Receptacle
3102 Box Receptacle
3106 Straight Plug
3107 Quick Disconnect Plug
3108 Angle Plug

**Shell Construction**
A - Solid Backshell (excluding 3108)
B - Split Backshell (only 3108)

**Shell Size**
8S, 10SL, 12S, 14S, 14, 16S, 16
18, 20, 22, 24, 28, 32, 36

**Insert Configuration Number**
See insert availability listing - pages 4 & 5, and see insert arrangement illustrations - pages 6-11.

**Shell Finish Non-RoHS Suffix**
(621) Black zinc alloy
(689) Electroless nickel
(958) Gray zinc nickel **NEW**

**RoHS Compliant Suffix**
(946) Black zinc alloy plating plus solder contact less pre-filled cup
(947) Electroless nickel plating plus solder contact less pre-filled cup
(959) Gray zinc nickel plating plus solder contact less pre-filled cup

RoHS 2011/65/EU

**Alternate Insert Positions**
Omit for standard position W, X, Y or Z for alternate positions, depending on insert (see page 12 for positions available)

**Contact Type**
P = Pin
S = Socket

Note: Accessories for 97 Series Connectors should be ordered with matching connector plating. See accessory pages 28-32.

# Amphenol® 97 Series Connectors with rear release crimp contacts

97-4100A

97-4106A

97-4101A

97-4107A

97-4102A

97-4108B

## DESIGN CHARACTERISTICS

- **Rugged metal shell**
- **Conductive finish**
- **Stamped & formed crimp contacts**
- **Closed entry socket contacts**
- **Plastic retention**
- **Utilizes standard 97 Series hardware**
- **Intermateable and intermountable with existing 97 Series and SAE AS50151 connectors**
- **Underwriters Laboratories approved recognition File E115497**
- **Canadian Standards Association Certification File #069183_0_000**
- **CE Certification Registration No.: AT1312862E**

## CUSTOMER OPTIONS

- **Positive self-centering of contacts; pins bent up to 20° will pick up**
- **Reduced user cost due to high speed termination**
- **Less equipment down-time due to fatigue failure at wire contact junction or handling damage**
- **Greater contact to contact insulation, lighter weight, higher reliability**
- **No costly re-design or rework necessary on existing equipment**
- **Complete flexibility through multi-source product availability**

The Amphenol 97-410X connector design incorporates Poke Home® Rear Release contacts. The 97 Series Rear Release line is intermateable and intermountable with existing 97 Series and SAE AS50151 type shell styles in both plugs and receptacles. The connectors utilize 97 Series clear cadmium plated shells and standard insert configurations.

The connector is designed to be used with stamped and formed type crimp contacts. Contact design (size 16 only) incorporates insulation crimp support for greater strength at wire termination end. Contacts are available on reel assemblies for use with the high speed Amphenol stripper crimper capable of crimping 1500 contacts per hour. Hand crimp tools and bulk packaged contacts are also available.

Standard hardware available for the 97 Series connector can be used with the 97 Series crimp contact rear release line. Accessories should be ordered with the appropriate deviation number to match the connector finish. See
how to order, page 25, for 97 Series connectors with crimp contacts.

# 97 series crimp type
# specifications, insert availability, alternate insert positioning

### Specifications

Standard shell finish - bright chromate over clear cadmium plate (optional plating available, see how to order page 25).

Inserts - molded of a 94V-O Underwriters Laboratory rated material.

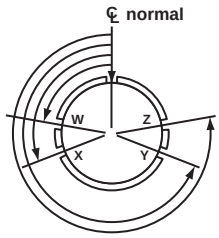
Contacts - copper alloy formed, silver plated (gold plating is also available, see how to order page 25).

Wire sizes - 12 AWG through 30 AWG.

All constructions perform satisfactorily from –55°C to +125°C ( –67°F to +257°F).

### Insert Availability

| Insert Number | Total Contacts | Mechanical Spacing | | Service Rating | Contact Size | |
|---|---|---|---|---|---|---|
| | | Inches | mm | | 12 | 16 |
| 10SL-3 | 3 | 1/16 | 1.57 | A | | 3 |
| 10SL-4 | 2 | 1/16 | 1.57 | A | | 2 |
| 12S-3 | 2 | 1/16 | 1.57 | A | | 2 |
| 14S-1 | 3 | 1/16 | 1.57 | A | | 3 |
| 14S-2 | 4 | | | INST. | | 4 |
| 14S-5 | 5 | | | INST. | | 5 |
| 14S-7 | 3 | 1/16 | 1.57 | A | | 3 |
| 16S-1 | 7 | 1/16 | 1.57 | A | | 7 |
| 16S-8 | 5 | 1/16 | 1.57 | A | | 5 |
| 18-1 | 10 | 1/16 | 1.57 | A | | 4 |
| | | | | INST. | | 6 |
| 18-4 | 4 | 1/8 | 3.18 | D | | 4 |
| 18-11 | 5 | 1/16 | 1.57 | A | 5 | |
| 18-12 | 6 | 1/16 | 1.57 | A | | 6 |
| 18-19 | 10 | 1/16 | 1.57 | A | | 10 |
| 18-20 | 5 | 1/16 | 1.57 | A | | 5 |
| 20-4 | 4 | 1/8 | 3.18 | D | 4 | |
| 20-7 | 8 | 1/8 | 3.18 | D | | 4 |
| | | 1/16 | 1.57 | A | | 4 |
| 20-27 | 14 | 1/16 | 1.57 | A | | 14 |
| 22-14 | 19 | 1/16 | 1.57 | A | | 19 |
| 24-2 | 7 | 1/8 | 3.18 | D | 7 | |
| 28-11 | 22 | 1/16 | 1.57 | A | 4 | 18 |
| 28-12 | 26 | 1/16 | 1.57 | A | | 26 |
| 28-20 | 14 | 1/16 | 1.57 | A | 10 | 4 |
| 28-21 | 37 | 1/16 | 1.57 | A | | 37 |
| 32-414 | 52 | 1/16 | 1.57 | A | | 52 |
| 36-10 | 48 | 1/16 | 1.57 | A | | 48 |




FRONT FACE OF PIN INSERT

### Alternate Insert Positioning

| Insert Arrangement | Degrees | | | |
|---|---|---|---|---|
| | W | X | Y | Z |
| 12S-3 | 70 | 145 | 215 | 290 |
| 14S-2 | – | 120 | 240 | – |
| 14S-5 | – | 110 | – | – |
| 14S-7 | 90 | 180 | 270 | – |
| 16S-1 | 80 | – | – | 280 |
| 16S-8 | – | 170 | 265 | – |
| 18-1 | 70 | 145 | 215 | 290 |
| 18-4 | 35 | 110 | 250 | 325 |
| 18-11 | – | 170 | 265 | – |
| 18-12 | 80 | – | – | 280 |
| 18-19 | – | 120 | 240 | – |
| 18-20 | 90 | 180 | 270 | – |
| 20-4 | 45 | 110 | 250 | – |
| 20-7 | 80 | 110 | 250 | 280 |
| 20-27 | 35 | 110 | 250 | 325 |
| 22-14 | 80 | – | – | 280 |
| 24-2 | 80 | – | – | 280 |
| 28-9 | 80 | 110 | 250 | 280 |
| 28-11 | 80 | 110 | 250 | 280 |
| 28-12 | 90 | 180 | 270 | – |
| 28-20 | 80 | 110 | 250 | 280 |
| 28-21 | 80 | 110 | 250 | 280 |
| 32-8 | 80 | 125 | 235 | 280 |
| 32-414* | 80* | 110* | 250* | 280* |
| 36-10 | 80 | 125 | 235 | 280 |

* Rotates opposite above illustration.

# **97 series crimp type**
# insert arrangements

**Front view of pin insert or rear of socket insert illustrated.**

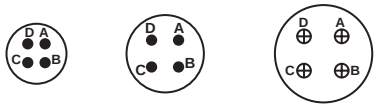
## 2 Contacts

| | | |
|---|---|---|
| Insert Arrangement | 10SL-4 | 12S-3 |
| Contacts | 2#16 | 2#16 |
| Service Rating | A | A |

## 3 Contacts

| | | | |
|---|---|---|---|
| | 10SL-3 | 14S-1 | 14S-7 |
| | 3#16 | 3#16 | 3#16 |
| | A | A | A |

## 4 Contacts




| | | | |
|---|---|---|---|
| Insert Arrangement | 14S-2 | 18-4 | 20-4 |
| Contacts | 4#16 | 4#16 | 4#12 |
| Service Rating | INST. | D | D |

## 5 Contacts

| | | | | |
|---|---|---|---|---|
| | 14S-5 | 16S-8 | 18-11 | 18-20 |
| | 5#16 | 5#16 | 5#12 | 5#16 |
| | INST. | A | A | A |

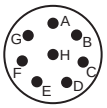
## 6 Contacts

| | |
|---|---|
| Insert Arrangement | 18-12 |
| Contacts | 6#16 |
| Service Rating | A |

## 7 Contacts

| | | |
|---|---|---|
| | 16S-1 | 24-2 |
| | 7#16 | 7#12 |
| | A | D |

## 8 Contacts

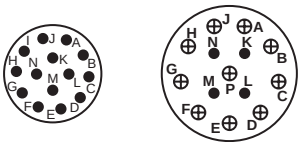



20-7
8#16
A, B, H, G = D;
C, D, E, F = A

## 10 Contacts

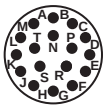
| | | |
|---|---|---|
| Insert Arrangement | 18-1 | 18-19 |
| Contacts | 10#16 | 10#16 |
| Service Rating | B, C, F, G = A; all others = INST. | A |

## 14 Contacts




| | | |
|---|---|---|
| | 20-27 | 28-20 |
| | 14#16 | 10#12, 4#16 |
| | A | A |

## 17 Contacts

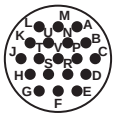



20-29
17#16
A

# **97 series crimp type**
insert arrangements, cont.

**Front view of pin insert or rear of socket insert illustrated.**

### 19 Contacts

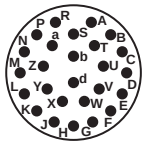


| | |
|---|---|
| Insert Arrangement | 22-14 |
| Contacts | 19#16 |
| Service Rating | A |

### 22 Contacts

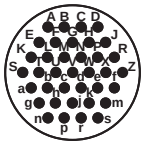
28-11
4#12, 18#16
A

### 26 Contacts



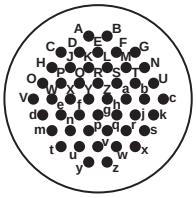
28-12
26#16
A

### 37 Contacts



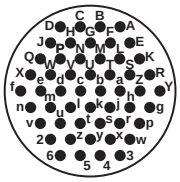
| | |
|---|---|
| Insert Arrangement | 28-21 |
| Contacts | 37#16 |
| Service Rating | A |

### 48 Contacts



36-10
48#16
A

### 52 Contacts



32-414
52#16
A

**CONTACT LEGEND**

| ● | ⊕ |
|---|---|
| **16** | **12** |

### Current Ratings

| Wire Size | 12 | 14 | 16 | 18 | 20 | 22 | 26 | 28 | 30 |
|---|---|---|---|---|---|---|---|---|---|
| Amperes | 23 | 17 | 13 | 10 | 7.5 | 5 | 2 | 1.5 | 1.0 |

NOTE: Design specifications subject to change.
Consult Amphenol, Endicott, NY for the latest specifications and UL recognition.

### Service Rating

| Service Rating | Recommended Operating Voltage* at Sea Level | |
|---|---|---|
| | DC | AC (RMS) |
| INST. | 250 | 200 |
| A | 700 | 500 |
| D | 1250 | 900 |

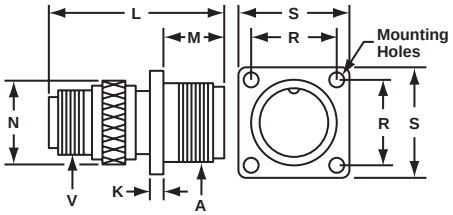
* The values listed represent operating values which include a generous safety factor.

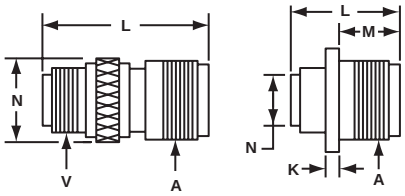
# 97 series crimp type
receptacles

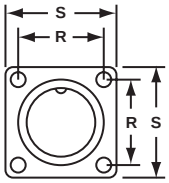
**97-4100A wall mount receptacle**
Solid shell construction is strong and conserves space. Includes integral polarizing key in front. Back shell is threaded for standard MS/AN fittings.

**97-4101A cable receptacle**
Solid shell construction is strong and conserves space. Includes integral polarizing key in front shell. Machined back shell is threaded for standard MS/AN fittings. Can be unscrewed for inspection or soldering

**97-4102A box receptacle**
Solid shell designed for open wiring. Mounts directly on chassis, equipment or panel. Includes internal polarized key in front shell.

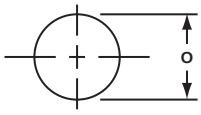



**Mounting Holes**
.173 (4.394) DIA.
FOR SIZE 32 AND 36
.147 (3.734) DIA.
FOR SIZES 24 AND 28
.120 (3.048) DIA.
FOR ALL OTHER SIZES

**Panel Opening**




**97-4100A and 97-4101A**

| Connector Size | A Coupling Thread | K Ref. | | L Max. | | M Ref. | | N Ref. | | O Ref. | | R Ref. | | S Ref. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | |
| 10SL | 5/8-24 | 5/64 | 1.98 | 1-9/32 | 32.53 | 9/16 | 14.27 | 3/4 | 19.05 | .812 | 20.62 | 23/32 | 18.24 | 1 | 25.40 | 5/8-24 |
| 12S | 3/4-20 | 5/64 | 1.98 | 1-15/32 | 37.29 | 9/16 | 14.27 | 25/32 | 19.84 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 | 5/8-24 |
| 14S | 7/8-20 | 5/64 | 1.98 | 1-15/32 | 37.39 | 9/16 | 14.27 | 7/8 | 22.23 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 | 3/4-20 |
| 16S | 1 -20 | 5/64 | 1.98 | 1-15/32 | 37.39 | 9/16 | 14.27 | 1 | 25.40 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 | 7/8-20 |
| 18 | 1-1/8-18 | 1/8 | 3.18 | 1-63/64 | 50.24 | 3/4 | 19.05 | 1-1/8 | 28.58 | 1.188 | 30.18 | 1-1/16 | 26.97 | 1-3/8 | 34.93 | 1 -20 |
| 20 | 1-1/4-18 | 1/8 | 3.18 | 1-57/64 | 47.85 | 3/4 | 19.05 | 1-1/4 | 31.75 | 1.312 | 33.32 | 1-5/32 | 29.36 | 1-1/2 | 38.10 | 1-3/16-18 |
| 22 | 1-3/8-18 | 1/8 | 3.18 | 1-63/64 | 50.24 | 3/4 | 19.05 | 1-3/8 | 34.93 | 1.438 | 36.53 | 1-1/4 | 31.75 | 1-5/8 | 39.67 | 1-3/16-18 |
| 24 | 1-1/2-18 | 1/8 | 3.18 | 2-14 | 57.15 | 13/16 | 20.62 | 1-1/2 | 38.10 | 1.562 | 36.67 | 1-3/8 | 34.43 | 1-3/4 | 44.45 | 1-7/16-18 |
| 28 | 1-3/4-18 | 1/8 | 3.18 | 2-1/4 | 57.15 | 13/16 | 20.62 | 1-3/4 | 44.45 | 1.812 | 46.02 | 1-9/16 | 39.67 | 2 | 50.80 | 1-7/16-18 |
| 32 | 2 -18 | 1/8 | 3.18 | 2-3/8 | 60.33 | 7/8 | 22.23 | 2-1/32 | 51.59 | 2.062 | 52.37 | 1-3/4 | 44.45 | 2-1/4 | 57.15 | 1-3/4-18 |
| 36 | 2-1/4-16 | 1/8 | 3.18 | 2-3/8 | 60.33 | 7/8 | 22.23 | 2-1/4 | 57.15 | 2.312 | 58.72 | 1-15/16 | 49.20 | 2-1/2 | 63.50 | 2 -18 |

**97-4102A**

| Connector Size | A Coupling Thread | K Ref. | | L Max. | | M Ref. | | N Ref. | | O Ref. | | R Ref. | | S Ref. | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| 10SL | 5/8-24 | 5/64 | 1.98 | 61/64 | 24.21 | 35/64 | 13.87 | 11/16 | 17.48 | .812 | 20.62 | 23/32 | 18.24 | 1 | 25.40 |
| 12S | 3/4-20 | 5/64 | 1.98 | 31/32 | 24.61 | 9/16 | 14.27 | 11/16 | 17.45 | .812 | 20.62 | 13/16 | 20.62 | 1-3/32 | 27.76 |
| 14S | 7/8-20 | 5/64 | 1.98 | 61/64 | 24.21 | 9/16 | 14.27 | 3/4 | 19.05 | .938 | 23.83 | 29/32 | 23.01 | 1-3/16 | 30.15 |
| 16S | 1 -20 | 5/64 | 1.98 | 61/64 | 24.21 | 9/16 | 14.27 | 7/8 | 22.23 | 1.062 | 26.97 | 31/32 | 24.59 | 1-9/32 | 32.54 |
| 18 | 1-1/8-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1 | 25.40 | 1.188 | 30.18 | 1-1/16 | 26.97 | 1-3/8 | 34.93 |
| 20 | 1-1/4-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1-1/8 | 28.58 | 1.312 | 33.32 | 1-5/32 | 29.36 | 1-1/2 | 38.10 |
| 22 | 1-3/8-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 3/4 | 19.05 | 1-1/4 | 31.75 | 1.438 | 36.53 | 1-1/4 | 31.75 | 1-5/8 | 41.28 |
| 24 | 1-1/2-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 13/16 | 20.62 | 1-3/8 | 34.93 | 1.562 | 39.67 | 1-3/8 | 34.93 | 1-3/4 | 44.45 |
| 28 | 1-3/4-18 | 1/8 | 3.18 | 1-3/8 | 34.92 | 13/16 | 20.62 | 1-5/8 | 41.28 | 1.812 | 46.02 | 1-9/16 | 39.67 | 2 | 50.80 |
| 32 | 2 -18 | 1/8 | 3.18 | 1-15/32 | 37.31 | 7/8 | 22.23 | 1-29/32 | 48.41 | 2.062 | 52.37 | 1-3/4 | 44.45 | 2-1/4 | 57.15 |
| 36 | 2-1/4-16 | 1/8 | 3.18 | 1-15/32 | 37.31 | 7/8 | 22.23 | 2-1/8 | 53.98 | 2.312 | 58.72 | 1-15/16 | 49.20 | 2-1/2 | 63.50 |

# 97 series crimp type
# plugs with solid shells

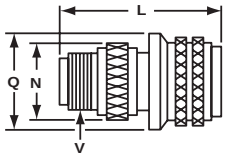
**97-4106A**

| Connector Size | L Max. | | N Ref. | | Q Max. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | |
| 10SL | 1-3/8 | 34.93 | 3/4 | 19.05 | 7/8 | 22.23 | 5/8-24 |
| 12S | 1-7/16 | 36.50 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 14S | 1-15/32 | 37.13 | 7/8 | 22.23 | 1-1/8 | 28.58 | 3/4-20 |
| 16S | 1-15/32 | 37.13 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 18 | 1-31/32 | 49.88 | 1-1/8 | 28.57 | 1-11/32 | 34.11 | 1 -20 |
| 20 | 1-7/8 | 47.50 | 1-1/4 | 31.75 | 1-15/32 | 37.29 | 1-3/16-18 |
| 22 | 1-31/32 | 49.88 | 1-3/8 | 34.93 | 1-19/32 | 40.46 | 1-3/16-18 |
| 24 | 2-1/4 | 57.15 | 1-1/2 | 38.10 | 1-23/32 | 43.64 | 1-7/16-18 |
| 28 | 2-1/4 | 57.15 | 1-3/4 | 44.45 | 1-31/32 | 49.99 | 1-7/16-18 |
| 32 | 2-3/8 | 60.33 | 2-1/32 | 51.59 | 2-7/32 | 56.34 | 1-3/4-18 |
| 36 | 2-3/8 | 60.33 | 2-1/4 | 57.15 | 2-15/32 | 62.69 | 2 -18 |

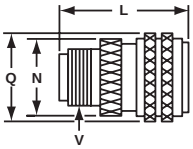
**97-4107A**

| Connector Size | L Max. | | N Ref. | | Q Max. | | V Fitting Threads |
|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | |
| 10SL | 1-3/8 | 34.92 | 3/4 | 19.05 | 7/8 | 22.23 | 5/8-24 |
| 12S | 1-7/16 | 36.50 | 25/32 | 19.84 | 1 | 25.40 | 5/8-24 |
| 14S | 1-15/32 | 37.13 | 7/8 | 22.23 | 1-1/8 | 38.58 | 3/4-20 |
| 16S | 1-15/32 | 37.13 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 16 | 1-7/8 | 47.47 | 1 | 25.40 | 1-1/4 | 31.75 | 7/8-20 |
| 18 | 1-31/32 | 49.88 | 1-1/8 | 28.58 | 1-11/32 | 34.11 | 1 -20 |
| 20 | 1-7/8 | 47.50 | 1-1/4 | 31.75 | 1-15/32 | 37.29 | 1-3/16-18 |
| 22 | 1-31/32 | 49.88 | 1-3/8 | 34.93 | 1-19/32 | 40.46 | 1-3/16-18 |
| 24 | 2-1/4 | 57.15 | 1-1/2 | 38.10 | 1-23/32 | 43.64 | 1-7/16-18 |
| 28 | 2-1/4 | 57.15 | 1-3/4 | 44.45 | 1-31/32 | 49.99 | 1-7/16-18 |

**97-4106A straight plug**
Sturdy, simple to assemble. Coupling ring machined from solid aluminum bar stock for high tensile strength. Mates with all types of MS receptacles. Front shell includes polarizing keyway. Back shell is threaded for standard MS/AN fittings.




**97-4107A quick-disconnect plug**
For fast connect/disconnect applications. Front shell has polarizing keyway. Mates with all types of MS receptacles. Back shell is threaded for standard MS/AN fittings



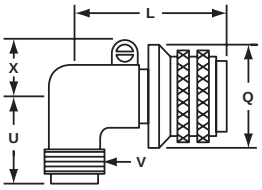

# plugs with split shells

**97-4108B**

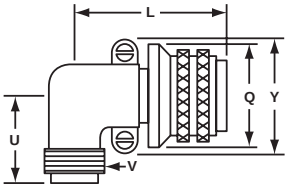
| Connector Size | L Ref. | | Q Max. | | U Ref. | | V Fitting Threads | X Ref. | |
|---|---|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | | Inch | mm |
| 10SL | 1-1/2 | 38.10 | 7/8 | 22.23 | 1 | 25.40 | 5/8-24 | | |
| 12S | 1-9/16 | 39.67 | 1 | 25.40 | 1 | 25.40 | 5/8-24 | 1/2 | 12.70 |
| 14S | 1-23/32 | 43.64 | 1-1/8 | 28.58 | 1-1/16 | 26.97 | 3/4-20 | 21/32 | 16.66 |
| 16S | 1-3/4 | 44.45 | 1-1/4 | 31.75 | 1-1/8 | 28.58 | 7/8-20 | 1-1/2 | 38.10 |
| 18 | 2-5/32 | 54.75 | 1-11/32 | 34.11 | 1-3/16 | 30.15 | 1 -20 | 1-41/64 | 41.66 |
| 20 | 2-3/8 | 60.33 | 1-15/32 | 37.29 | 1-5/16 | 33.32 | 1-3/16-18 | 1-13/16 | 46.02 |
| 22 | 2-13/32 | 61.11 | 1-19/32 | 40.46 | 1-5/16 | 33.32 | 1-3/16-18 | 1-15/16 | 49.20 |
| 24 | 2-5/8 | 66.68 | 1-23/32 | 43.64 | 1-7/16 | 36.50 | 1-7/16-18 | 2-1/16 | 52.37 |
| 28 | 2-5/8 | 66.68 | 1-31/32 | 49.99 | 1-7/16 | 36.50 | 1-7/16-18 | 2-5/16 | 58.72 |
| 32 | 2-13/16 | 71.42 | 2-7/32 | 56.34 | 1-3/4 | 44.45 | 1-3/4-18 | 2-19/32 | 65.86 |
| 36 | 2-27/32 | 72.21 | 2-15/32 | 62.69 | 1-15/16 | 49.20 | 2 -18 | 2-27/32 | 72.21 |

**97-4108B angle plug**
Lightweight, roomy cavity, split longitudinally for convenient inspection. Front shell is keyed to allow the 90° angle housing to be rotated and locked at any 45° increment.

**Sizes 10SL thru 14S**




**Sizes 16S thru 36**



# 97 series crimp type
## how to order

Example of part number for crimp type connectors is given below.

**97 - 4101 A – 28 – 21 S Y (621)**

**Series Number**
97 - designates
AMPHENOL 97 Series

**Shell Type**
4100 Wall Receptacle
4101 Cable Receptacle
4102 Box Receptacle
4106 Straight Plug
4107 Quick Disconnect Plug
4108 Angle Plug

Note: "4" in part number designates crimp contact rear release connector

**Shell Construction**
A - Solid Backshell (excluding 3108)
B - Split Backshell (only 3108)

**Shell Size**
10SL, 12S, 14S, 16S, 18, 20, 22, 24, 28, 32, 36

**Insert Configuration Number**
See insert availability listing - page 20, and see insert arrangement illustrations - pages 21 and 22.

**Shell Finish Non-RoHS Suffix**
Omit for standard bright cadmium finish

RoHS 2011/65/EU

**RoHS Compliant Suffix**
(621) Black zinc alloy plating
(689) Electroless nickel plating
(958) Gray zinc nickel **NEW**

**Alternate Insert Positions**
Omit for standard position
W, X, Y or Z for alternate positions, depending on insert (see page 20 for positions available)

**Contact Type***
P = Pin
S = Socket

* Contacts are not supplied with connectors, and must be ordered separately. See following pages for contact information.

Note:
Accessories for 97 Series Connectors should be ordered with matching connector plating. See accessory pages 28-32.

# **97 series crimp type**
# contact information

Crimp contacts can be ordered for 97 Series connectors in reel assemblies or in bulk packaging. Order by part numbers given below:

Reel Assembly - For use with semi-automatic crimping equipment; order number of reels required.

**Reel Assemblies Available**

| Part Number | Size | For Connector Sizes |
|---|---|---|
| 9738-1216P-X250 | 12 | 18 thru 36 |
| 9738-1216S-X250 | 12 | 18 thru 36 |
| 9745-1418P-X400 | 16 | 10SL thru 36 |
| 9745-1418S-X400 | 16 | 18 thru 36 |
| 9755-1418S-X400 | 16 | 10SL thru 16S only |
| 9745-1622P-X400 | 16 | 10SL thru 36 |
| 9755-1622S-X400 | 16 | 10SL, 12S, 14S, 16S only |
| 9745-1622S-X400 | 16 | 18 thru 36 |
| 9745-2026P-X400 | 16 | 10SL thru 36 |
| 9755-2026S-X400 | 16 | 10SL, 12S, 14S, 16S only |
| 9745-2026S-X400 | 16 | 18 thru 36 |
| 9745-2630P-X400 | 16 | 10SL thru 36 |
| 9755-2630S-X400 | 16 | 10SL, 12S, 14S, 16S only |
| 9745-2630S-X400 | 16 | 18 thru 36 |

Example of part number:

**97 38 1216 P 4 250**

**Series**

**Contact Size**
(38 = 12 size,
45, 55 = 16 size)*

**Wire Size Accommodated**
Example: 1216 will accommodate size 12 through 16 AWG wire.

**Mating End**
P = Pin; S = Socket

**Quantity per Reel**
(250 = 2500 size 12)
(400 = 4000 size 16)

**Contact Plating**
4 - Silver plate .0002 min. over copper .00005 min.
5 - Gold plate .00003 min. over nickel .00005 min

**Bulk Packaged Contacts Available**

| Part Number | Size | For Connector Sizes |
|---|---|---|
| 9738-1216P-X(920) | 12 | 18 thru 36 |
| 9738-1216S-X(920) | 12 | 18 thru 36 |
| 9745-1418P-X(920) | 16 | 10SL thru 36 |
| 9745-1418S-X(920) | 16 | 18 thru 36 |
| 9755-1418S-X(920) | 16 | 10SL thru 16S only |
| 9745-1622P-X(920) | 16 | 10SL thru 36 |
| 9755-1622S-X(920) | 16 | 10SL, 12S, 14S, 16S only |
| 9745-1622S-X(920) | 16 | 18 thru 36 |
| 9745-2026P-X(920) | 16 | 10SL thru 36 |
| 9755-2026S-X(920) | 16 | 10SL, 12S, 14S, 16S only |
| 9745-2026S-X(920) | 16 | 18 thru 36 |
| 9745-2630P-X(920) | 16 | 10SL thru 36 |
| 9755-2630S-X(920) | 16 | 10SL, 12S, 14S, 16S only |
| 9745-2630S-X(920) | 16 | 18 thru 36 |

Example of part number:

**97 38 1216 P 4 (920)**

**Series**

**Contact Size**
(38 = 12 size,
45, 55 = 16 size)*

**Wire Size Accommodated**
Example: 1216 will accommodate size 12 through 16 AWG wire.

**Mating End**
P = Pin; S = Socket

**Bulk Packaged**
100 pcs. per package standard

**Contact Plating**
4 - Silver plate .0002 min. over copper .00005 min.
5 - Gold plate .00003 min. over nickel .00005 min

* NOTE:
The 10SL, 12S, 14S, 16S connectors with socket contacts require short contact denoted by 9755-XXXX-XX part number. See table on next page.

**97 Series Contact Code Table†**

| Wire Range** | Contact Code | Pin | Contact Code | Socket | Contact Code | Socket |
|---|---|---|---|---|---|---|
| 1622 | **A** | 97-45-1622P-X(XXX) | **B** | 97-55-1622S-X(XXX) | **C** | 97-45-1622S-X(XXX) |
| 1418 | D | 97-45-1418P-X(XXX) | E | 97-55-1418S-X(XXX) | F | 97-45-1418S-X(XXX) |
| 2026 | G | 97-45-2026P-X(XXX) | H | 97-55-2026S-X(XXX) | I | 97-45-2026S-X(XXX) |
| 2630 | J | 97-45-2630P-X(XXX) | K | 97-55-2630S-X(XXX) | L | 97-45-2030S-X(XXX) |
| 1216 | **M** | 97-38-1216P-X(XXX) | | | **O** | 97-38-1216S-X(XXX) |

**Codes in bold letters are most common**

† See order information for bulk and reel contact deviation numbers.

** Wire range is size of wires contact will accommodate. For example: wire range 1622 will accommodate size 16 through 22

# 97 series crimp type
# ontact information and tools

### Insert / Contact Where Used Tables

| Insert Arrangement | Contact Quantity | Contact Size | Use Contacts with Code* | |
|---|---|---|---|---|
| | | | Pin | Socket |
| 10SL-3 | 3 | 16 | **A**, D, G, J | **B**, E, H, K |
| 10SL-4 | 2 | 16 | **A**, D, G, J | **B**, E, H, K |
| 12S-3 | 2 | 16 | **A**, D, G, J | **B**, E, H, K |
| 14S-1 | 3 | 16 | **A**, D, G, J | **B**, E, H, K |
| 14S-2 | 4 | 16 | **A**, D, G, J | **B**, E, H, K |
| 14S-5 | 5 | 16 | **A**, D, G, J | **B**, E, H, K |
| 14S-7 | 3 | 16 | **A**, D, G, J | **B**, E, H, K |
| 16S-1 | 7 | 16 | **A**, D, G, J | **B**, E, H, K |
| 16S-8 | 5 | 16 | **A**, D, G, J | **B**, E, H, K |
| 18-1 | 10 | 16 | **A**, D, G, J | **C**, F, I, L |
| 18-4 | 4 | 16 | **A**, D, G, J | **C**, F, I, L |
| 18-11 | 5 | 12 | **M** | **O** |
| 18-12 | 6 | 16 | **A**, D, G, J | **C**, F, I, L |
| 18-19 | 10 | 16 | **A**, D, G, J | **C**, F, I, L |

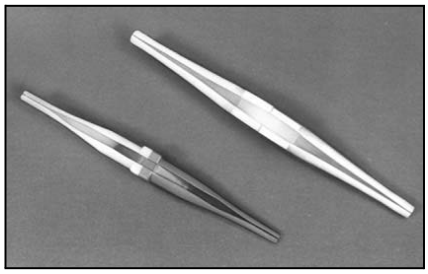
| Insert Arrangement | Contact Quantity | Contact Size | Use Contacts with Code* | |
|---|---|---|---|---|
| | | | Pin | Socket |
| 18-20 | 5 | 16 | **A**, D, G, J | **C**, F, I, L |
| 20-4 | 4 | 12 | **M** | **O** |
| 20-7 | 8 | 16 | **A**, D, G, J | **C**, F, I, L |
| 20-27 | 14 | 16 | **A**, D, G, J | **C**, F, I, L |
| 20-29 | 17 | 16 | **A**, D, G, J | **C**, F, I, L |
| 22-14 | 19 | 16 | **A**, D, G, J | **C**, F, I, L |
| 24-2 | 7 | 12 | **M** | **O** |
| 28-11 | 4 | 12 | **M** | **O** |
| | 18 | 16 | **A**, D, G, J | **C**, F, I, L |
| 28-12 | 26 | 16 | **A**, D, G, J | **C**, F, I, L |
| 28-20 | 10 | 12 | **M** | **O** |
| | 4 | 16 | **A**, D, G, J | **C**, F, I, L |
| 28-21 | 37 | 16 | **A**, D, G, J | **C**, F, I, L |
| 32-414 | 52 | 16 | **A**, D, G, J | **C**, F, I, L |
| 36-10 | 48 | 16 | **A**, D, G, J | **C**, F, I, L |

*** Codes in bold letters are most common. See Code Table on page 28.**

### Contact Termination Tools

#### Insertion / Extraction Tools

| | Contact Size | |
|---|---|---|
| | 16 | 12 |
| Part Number: | M81969/14-03 | M81969/14-04 |



#### Crimping Tools (Full Cycle Type)

| Crimping Tool Part Number | Contact Part Number |
|---|---|
| 357-578 | 9738-1216X-X<br>thru<br>9755-1622X-X |
| 357-579 | 9745-2026X-X<br>9745-2630X-X<br>9755-2026X-X<br>9755-2630X-X |

#### Strip-Crimp Machines

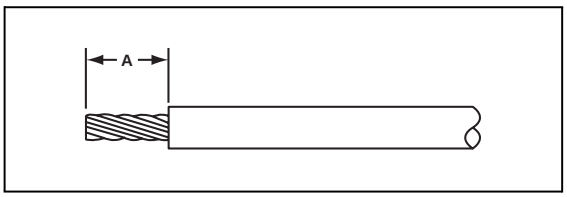
For large production quantities consult Amphenol, Endicott, NY for information on semi-automatic crimping equipment.

### re Preparation

p wire to length shown in chart below. Do not cut or nick wire strands.
st wire strands back to their original lay.

| Contact Size | Contact Part Number | Insulation O.D. | Stripping Length "A" |
|---|---|---|---|
| 12 | 9738-1216X-X | .097 / .160 | .200 – .240 |
| 16 | 97XX-1418X-X | .079 / .100 | .170 – .190 |
| 16 | 97XX-1622X-X | .079 / .100 | .140 – .160 |
| 16 | 97XX-2026X-X | .039 / .090 | .140 – .160 |
| 16 | 97XX-2630X-X | .030 / .054 | .140 – .160 |

e: XX = 45 or 55 (38 = 12 size; 45, 55 = 16 size)




For further information on contact insertion/removal/ crimping for 97 Series Connectors, ask for L-1268 assembly instructions

# 97 series accessories
## cable clamps, bushing

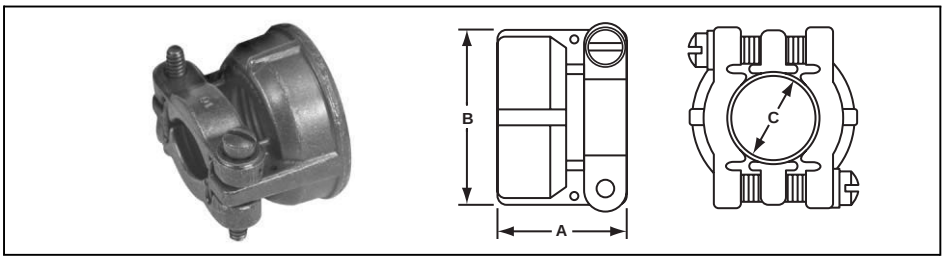
### Cable Clamp MS3057A Type

For jacketed cable or wires protected by tubing. Both clamping halves float for maximum strain relief. For unjacketed cable or wires, use corresponding MS3420 bushing. To order clamp with bushing, add -1 to the 97-number. Two telescoping bushings are furnished with shells sizes 24 and larger.

This cable clamp is limited to the following plating variations:

**Std - Olive drab/green chromate/cadmium**
**(639) - Bright chromate/cadmium**

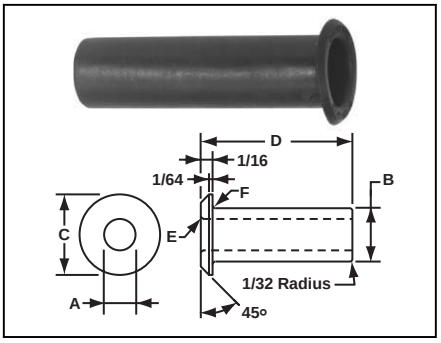
**RoHS Compliant Suffix:**
**(621) - Black zinc alloy**
**(689) - Electroless nickel**
**(958) - Gray zinc nickel **NEW****




| Amphenol Part Number | Shell Size | Max. O.D. Cable | | A | | B | | C | | Threads |
|---|---|---|---|---|---|---|---|---|---|---|
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | |
| 97-3057-1004 | 10SL, 12S | 5/16 | 7.92 | .795 | 20.19 | .842 | 21.39 | 5/16 | 7.92 | 5/8-24 |
| 97-3057-1007 | 12SL, 14, 14S | 7/16 | 11.10 | .850 | 21.59 | .995 | 25.27 | 7/16 | 11.10 | 3/4-20 |
| 97-3057-1008 | 16, 16S | 9/16 | 14.27 | .920 | 23.37 | 1.120 | 28.45 | 9/16 | 14.27 | 7/8-20 |
| 97-3057-1010 | 18 | 5/8 | 15.88 | .920 | 23.37 | 1.216 | 30.89 | 5/8 | 15.88 | 1 -20 |
| 97-3057-1012 | 20, 22 | 3/4 | 19.05 | .927 | 23.55 | 1.403 | 35.64 | 3/4 | 19.05 | 1-3/16-18 |
| 97-3057-1016 | 24, 28 | 15/16 | 23.80 | 1.015 | 25.78 | 1.683 | 42.75 | 15/16 | 23.80 | 1-7/16-18 |
| 97-3057-1020 | 32 | 1-1/4 | 31.75 | 1.095 | 27.81 | 2.050 | 52.07 | 1-1/4 | 31.75 | 1-3/4-18 |
| 97-3057-1024 | 36 | 1-3/8 | 34.93 | 1.156 | 29.36 | 2.245 | 57.02 | 1-3/8 | 34.93 | 2 -18 |

### Bushing MS3420

Rubber bushing specifically designed for MS3057A type cable clamp. Can also be used as a reducing bushing.




| Bushing Part Number | | A | | B | | C | | D | | E | | F | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| MS | Amphenol | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| 3420-3 | 9779-513-3 | .130 | 3.30 | .210 | 5.33 | .374 | 9.50 | 2.875 | 73.03 | 1/32 | .79 | 1/32 | .79 |
| 3420-4 | 9779-513-4 | .220 | 5.59 | .302 | 7.67 | .500 | 12.70 | 2.750 | 69.85 | 1/32 | .79 | 1/32 | .79 |
| 3420-6 | 9779-513-6 | .312 | 7.92 | .427 | 10.85 | .614 | 15.60 | 2.625 | 66.68 | 1/32 | .79 | 1/16 | 1.57 |
| 3420-8 | 9779-513-8 | .437 | 11.10 | .552 | 14.02 | .739 | 18.77 | 2.500 | 63.50 | 1/16 | 1.57 | 1/16 | 1.57 |
| 3420-10 | 9779-513-10 | .562 | 14.27 | .615 | 15.62 | .889 | 22.58 | 2.375 | 60.33 | 1/16 | 1.57 | 1/16 | 1.57 |
| 3420-12 | 9779-513-12 | .625 | 15.88 | .740 | 18.80 | 1.084 | 27.53 | 2.250 | 57.15 | 1/16 | 1.57 | 1/16 | 1.57 |
| 3420-16 | 9779-513-16 | .750 | 19.05 | .927 | 23.55 | 1.309 | 26.39 | 2.125 | 53.98 | 1/16 | 1.57 | 1/16 | 1.57 |
| 3420-20 | 9779-513-20 | .937 | 23.80 | 1.240 | 31.50 | 1.591 | 40.41 | 2.000 | 50.80 | 1/16 | 1.57 | 1/16 | 1.57 |
| 3420-24 | 9779-513-24 | 1.250 | 31.75 | 1.365 | 34.67 | 1.842 | 46.79 | 1.875 | 47.63 | 1/16 | 1.57 | 1/16 | 1.57 |

# 97 series accessories
## metal protection caps

### 9760 Caps and Chain Assemblies

Fits 97 type receptacles and plugs; provides protection against live circuits and keeps out dirt and dust when connector is not in use.

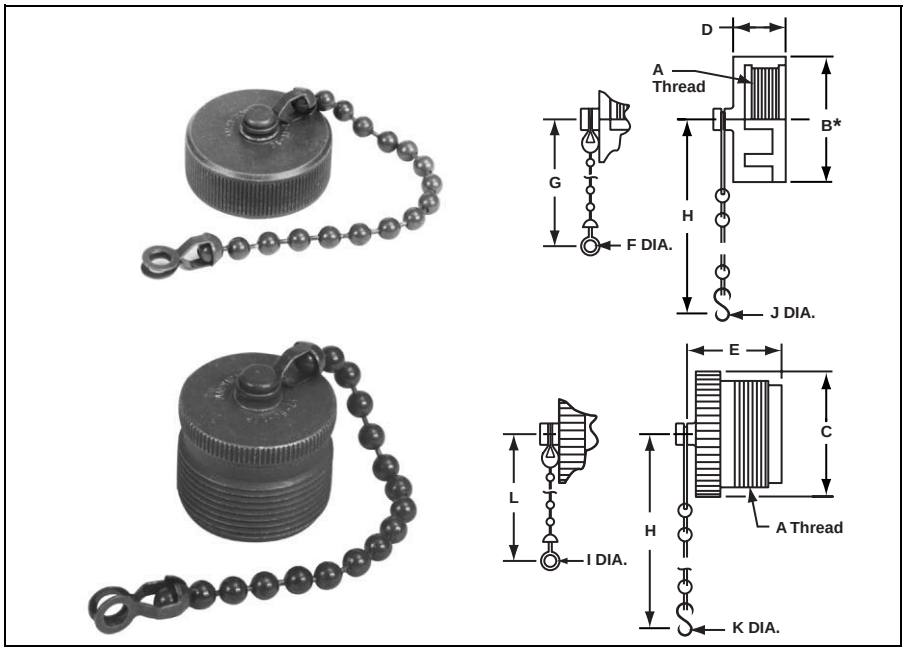
Two styles are available: one with a stainless steel link chain, and one with a beaded chain. Both use the same caps and both have a cadmium olive drab finish.

Caps for receptacles have internal threads and are used on 97-3102, 97-3101, and 97-3100 receptacles. A soft rubber disc seats on the connector shell, forming a water-tight joint.

Caps for plugs have external threads for use on all plugs where a coupling nut is provided (97-3106 and 97-3108)

Protection caps are limited to the following plating variations:

| | |
|---|---|
| Std | Olive drab/green chromate |
| (621) | Black zinc alloy plating |
| (689) | Electroless nickel |
| (958) | Gray zinc nickel **NEW** |




| For Receptacles† | | For Plugs† | | For Connector Size | A Threads | B* | | C | | D* | | E | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Link Chain | Bead Chain | Link Chain | Bead Chain | | | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| 9760-908 | 9760-8 | 9760-808 | 9760-8P | 8S | 1/2-28 | 5/8 | 15.88 | 1/2 | 12.70 | 7/16 | 11.10 | 21/32 | 16.66 |
| 9760-910 | 9760-10 | 9760-810 | 9760-10P | 10S, 10SL | 5/8-24 | 13/16 | 20.62 | 5/8 | 15.88 | 7/16 | 11.10 | 21/32 | 16.66 |
| 9760-912 | 9760-12 | 9760-812 | 9760-12P | 12, 12S, 12SL | 3/4-20 | 15/16 | 23.80 | 3/4 | 19.05 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-914 | 9760-14 | 9760-814 | 9760-14P | 14, 14S | 7/8-20 | 1-1/16 | 26.97 | 7/8 | 22.23 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-916 | 9760-16 | 9760-816 | 9760-16P | 16, 16S | 1 -20 | 1-1/8 | 28.58 | 1 | 25.40 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-918 | 9760-18 | 9760-818 | 9760-18P | 18 | 1-1/8-18 | 1-5/16 | 33.32 | 1-1/8 | 28.58 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-920 | 9760-20 | 9760-820 | 9760-20P | 20 | 1-1/4-18 | 1-7/16 | 36.50 | 1-1/4 | 31.75 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-922 | 9760-22 | 9760-822 | 9760-22P | 22 | 1-3/8-18 | 1-9/16 | 39.67 | 1-3/8 | 34.93 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-924 | 9760-24 | 9760-824 | 9760-24P | 24 | 1-1/2-18 | 1-11/16 | 42.85 | 1-1/2 | 38.10 | 7/16 | 11.10 | 27/32 | 21.41 |
| 9760-928 | 9760-28 | 9760-828 | 9760-28P | 28 | 1-3/4-18 | 1-59/64 | 48.79 | 1-3/4 | 44.45 | 1/2 | 12.70 | 27/32 | 21.41 |
| 9760-932 | 9760-32 | 9760-832 | 9760-32P | 32 | 2 -18 | 2-3/16 | 55.55 | 2 | 50.80 | 1/2 | 12.70 | 27/32 | 21.41 |
| 9760-936 | 9760-36 | 9760-836 | 9760-36P | 36 | 2-1/4-16 | 2-7/16 | 61.90 | 2-1/4 | 57.15 | 1/2 | 12.70 | 27/32 | 21.41 |

| For Connector Size | F | | G | | H ± 1 Link | | I | | J | | K | | L | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| 8S | .125 | 3.18 | 2-9/16 | 65.07 | 4.0 | 101.60 | 125 | 3.18 | 140 | 3.56 | .156 | 3.96 | 2-9/16 | 65.07 |
| 10S, 10SL | .125 | 3.18 | 2-9/16 | 65.07 | 4.0 | 101.60 | .125 | 3.18 | .140 | 3.56 | .156 | 3.96 | 2-13/16 | 71.44 |
| 12, 12S, 12SL | .125 | 3.18 | 2-9/16 | 65.07 | 4.5 | 114.30 | .125 | 3.18 | .140 | 3.56 | .156 | 3.96 | 3-13/16 | 96.84 |
| 14, 14S | .125 | 3.18 | 2-9/16 | 65.07 | 4.5 | 114.30 | .125 | 3.18 | .140 | 3.56 | .156 | 3.96 | 3-13/16 | 96.84 |
| 16, 16S | .167 | 4.24 | 4-5/8 | 117.48 | 4.5 | 114.30 | .167 | 4.24 | .140 | 3.56 | .156 | 3.96 | 4-5/8 | 117.48 |
| 18 | .167 | 4.24 | 4-5/8 | 117.48 | 4.5 | 114.30 | .167 | 4.24 | .140 | 3.56 | .156 | 3.96 | 4-5/8 | 117.48 |
| 20 | .167 | 4.24 | 4-5/8 | 117.48 | 5.0 | 127.00 | .167 | 4.24 | .140 | 3.56 | .187 | 4.75 | 4-5/8 | 117.48 |
| 22 | .167 | 4.24 | 4-5/8 | 117.48 | 5.0 | 127.00 | .167 | 4.24 | .140 | 3.56 | .187 | 4.75 | 4-5/8 | 117.48 |
| 24 | .167 | 4.24 | 4-5/8 | 117.48 | 5.5 | 139.70 | .167 | 4.24 | .171 | 4.34 | .187 | 4.75 | 4-5/8 | 117.48 |
| 28 | .167 | 4.24 | 4-5/8 | 117.48 | 7.75 | 196.85 | .167 | 4.24 | .171 | 4.34 | .187 | 4.75 | 4-5/8 | 117.48 |
| 32 | .190 | 4.83 | 5-3/4 | 146.05 | 7.75 | 196.85 | .260 | 6.60 | .187 | 4.75 | .218 | 5.54 | 5-3/4 | 146.05 |
| 36 | .190 | 4.83 | 5-3/4 | 146.05 | 7.75 | 196.85 | .260 | 6.60 | .187 | 4.75 | .218 | 5.54 | 5-3/4 | 146.05 |

* B dimension 1/16 inch less, and D dimension 1/64 inch less for screw machine parts, sizes 8 thru 22.

† Caps less chains are available. To order, add G to the part number; for example: 9760 8G

# 97 series accessories
## polyethylene protection caps

### 97121 Polyethylene Protective Dust Caps

Expendable polyethylene dust caps provide added protection for connectors during storage and handling, in assembling with other equipment, and after complete assembly into a finished apparatus. Protective caps cover threaded sections of plugs and receptacles, assure against damage to threads from any cause; permit low-cost, attractive coverings which protect contacts and the insulation from dust, dirt and handling damage.

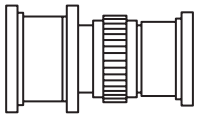
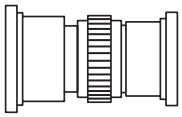
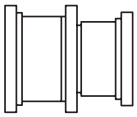
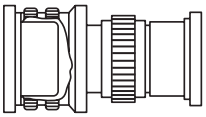
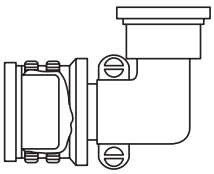
**To order connectors complete with caps:**

When ordering new connectors, it is best to arrange to have the connectors arrive at your plant with caps assembled. This will assure you of protection against thread damage, dust and foreign matter in transit, in your stock and on your assembly line until the connectors are finally mated. To order connectors complete with protective caps assembled to both ends, specify (258) after the connector number; for example: **97-3106A20-20P(258), or 97-3102A20-20S(258).**

**To order caps separately:**

**Type 97121-4XXY -** For engagement with internal threads of coupling rings.
Example of complete part number: 97121-408Y

**Type 97121-4XXR -** For engagement with external threads for coupling and fitting threads.
Example of complete part number: 97121-408R

| | For Type MS3100 | | For Type MS3101 | | For Type MS3102 | | For Type MS3106 | | For Type MS3108 | |
|---|---|---|---|---|---|---|---|---|---|---|
| |  | |  | |  | |  | |  | |
| Connector Size | Mating End | Termination End | Mating End | Termination End | Mating End | Termination End | Mating End | Termination End | Mating End | Termination End |
| 8S | –408R | –408R | –408R | –408R | –408R | | –408Y | –408R | –408Y | –408R |
| 10S | –410R | –408R | –410R | –408R | –410R | –408R | –410Y | –408R | –410Y | –408R |
| 10SL | –410R | –410R | –410R | –410R | –410R | –410R | –410Y | –410R | –410Y | –410R |
| 12S-12 | –412R | –410R | –412R | –410R | –412R | | –412Y | –410R | –412Y | –410R |
| 14S-14 | –414R | –412R | –414R | –412R | –414R | –412R | –414Y | –412R | –414Y | –412R |
| 16S-16 | –416R | –414R | –416R | –414R | –416R | –414R | –416Y | –414R | –416Y | –414R |
| 18 | –418R | –416R | –418R | –416R | –418R | –416R | –418Y | –416R | –418Y | –416R |
| 20 | –420R | –420Y | –420R | –420Y | –420R | –418R | –420Y | –420Y | –420Y | –420Y |
| 22 | –422R | –420Y | –422R | –420Y | –422R | –420R | –422Y | –420Y | –422Y | –420Y |
| 24 | –424R | –424Y | –424R | –424Y | –424R | –422R | –424Y | –424Y | –424Y | –424Y |
| 28 | –428R | –424Y | –428R | –424Y | –428R | | –428Y | –424Y | –428Y | –424Y |
| 32 | –432R | –428R | –432R | –428R | –432R | | –432Y | –428R | –432Y | –428R |
| 36 | –436R | –432R | –436R | –432R | –436R | | –436Y | –432R | –436Y | –432R |
| 40 | –440R | –436R | –440R | –436R | –440R | | –440Y | –436R | –440Y | –436R |

# 97 series accessories
## connector adapters

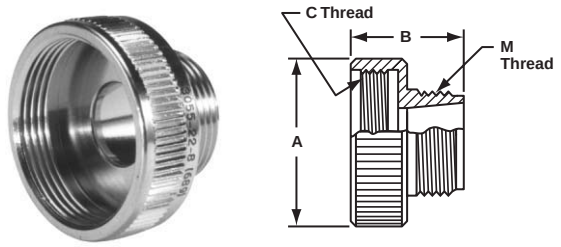
**97-3055 Adapter**

Used as reducing or extending bushing.
Note: 97-3055 supersedes part number AN-3055.

This adapter is limited to the following plating options:

Std - Olive drab/green chromate/cadmium
(639) - Bright chromate/cadmium

RoHS Compliant Suffix:
(621) - Black zinc alloy
(689) - Electroless nickel
(958) - Gray zinc nickel **NEW**




Note: Knurl design is manufacturer's

| Conduit Size | | AN Number | Used on Connector Size | A | | B | | C Threads | M Threads | Weight Lbs. per 100 |
|---|---|---|---|---|---|---|---|---|---|---|
| Inch | mm | | | Inch | mm | Inch | mm | | | |
| 1/4 | 6.35 | 97-3055-12-4 | 12S, 12 | 25/32 | 18.24 | 7/8 | 22.23 | 5/8-24 | 5/8-24 | 1.37 |
| | | 97-3055-14-4 | 14S, 14 | 29/32 | 23.01 | 7/8 | 22.23 | 3/4-24 | 5/8-24 | 1.42 |
| 3/8 | 9.53 | 97-3055-14-6 | 14S, 14 | 29/32 | 23.01 | 7/8 | 22.23 | 3/4-20 | 3/4-20 | 1.60 |
| | | 97-3055-16-6 | 16S, 16 | 1-1/16 | 26.97 | 7/8 | 22.23 | 7/8-20 | 3/4-20 | 1.90 |
| | | 97-3055-18-6 | 18 | 1-3/16 | 30.15 | 7/8 | 22.23 | 1 -20 | 3/4-20 | 2.00 |
| 1/2 | 12.70 | 97-3055-16-8 | 16S, 16 | 1-1/16 | 26.97 | 7/8 | 22.23 | 7/8-20 | 7/8-20 | 2.35 |
| | | 97-3055-18-8 | 18 | 1-3/16 | 30.15 | 7/8 | 22.23 | 1 -20 | 7/8-20 | 2.53 |
| | | 97-3055-22-8 | 20, 22 | 1-3/8 | 34.93 | 7/8 | 22.23 | 1-3/16-18 | 7/8-20 | 2.70 |
| 5/8 | 17.88 | 97-3055-18-10 | 18 | 1-3/16 | 30.15 | 7/8 | 22.23 | 1 -20 | 1 -20 | 2.82 |
| | | 97-3055-22-10 | 20, 22 | 1-3/8 | 34.93 | 7/8 | 22.23 | 1-3/16-18 | 1 -20 | 3.00 |
| | | 97-3055-28-10 | 24, 28 | 1-5/8 | 41.28 | 7/8 | 22.23 | 1-7/16-18 | 1 -20 | 3.15 |
| 3/4 | 19.05 | 97-3055-22-12 | 20, 22 | 1-3/8 | 34.93 | 7/8 | 22.23 | 1-3/16-18 | 1-3/16-18 | 4.80 |
| | | 97-3055-28-12 | 24, 28 | 1-5/8 | 41.28 | 7/8 | 22.23 | 1-7/16-18 | 1-3/16-18 | 5.01 |
| 1 | 25.40 | 97-3055-28-16 | 24, 28 | 1-5/8 | 41.28 | 7/8 | 22.23 | 1-7/16-18 | 1-7/16-18 | 5.42 |
| | | 97-3055-32-16 | 32 | 1-15/16 | 49.20 | 15/16 | 23.80 | 1-3/4-18 | 1-7/16-18 | 5.60 |
| | | 97-3055-36-16 | 36 | 2-3/16 | 55.55 | 1-1/16 | 26.97 | 2 -18 | 1-7/16-18 | 5.73 |

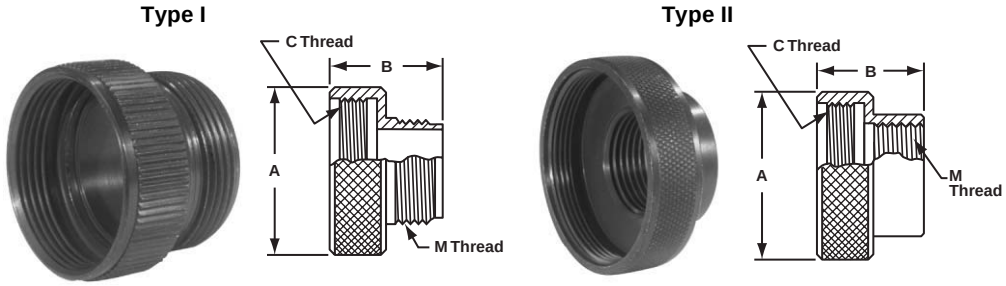
**97-3055-120 Adapter, Type II**
**97-3055-121 Adapter, Type I**

Used to terminate pipe threads.

This adapter is limited to the following plating options:

Std - Olive drab/green chromate/cadmium
(639) - Bright chromate/cadmium

RoHS Compliant Suffix:
(621) - Black zinc alloy
(689) - Electroless nickel
(958) - Gray zinc nickel
**NEW**




Note: Knurl design is manufacturer's option.

| M Thread Size | Type | Part Number | Shell Sizes | A Ref. | | B Max. | | C Thread |
|---|---|---|---|---|---|---|---|---|
| | | | | Inch | mm | Inch | mm | |
| 1/2 NPT | II | 97-3055-120-18002 | 18, | 1-3/16 | 30.15 | 1-1/8 | 22.23 | 1 -20 |
| | | 97-3055-120-22002 | 20, 22 | 1-3/8 | 34.93 | 1-1/8 | 22.23 | 1-3/16-18 |
| | | 97-3055-120-28002 | 24, 28 | 1-5/8 | 41.28 | 1-1/8 | 22.23 | 1-7/16-18 |
| | I | 97-3055-121-18002 | 18, | 1-3/16 | 30.15 | 1-1/8 | 22.23 | 1 -20 |
| | | 97-3055-121-22002 | 20, 22 | 1-3/8 | 34.93 | 1-1/8 | 22.23 | 1-3/16-18 |
| | | 97-3055-121-28002 | 24, 28 | 1-5/8 | 41.28 | 1-1/8 | 22.23 | 1-7/16-18 |
| 3/4 NPT | II | 97-3055-120-28003 | 24-28 | 1-15/16 | 49.20 | 1-3/16 | 28.30 | 1-7/16-18 |
| | I | 97-3055-121-28003 | 24-28 | 1-15/16 | 49.20 | 1-3/16 | 28.30 | 1-7/16-18 |
| 3/4 NPT | II | 97-3055-120-32003 | 32 | 1-15/16 | 49.20 | 1-3/16 | 23.80 | 1-3/4-18 |
| | I | 97-3055-121-32003 | 32 | 1-15/16 | 49.20 | 1-3/16 | 23.80 | 1-3/4-18 |

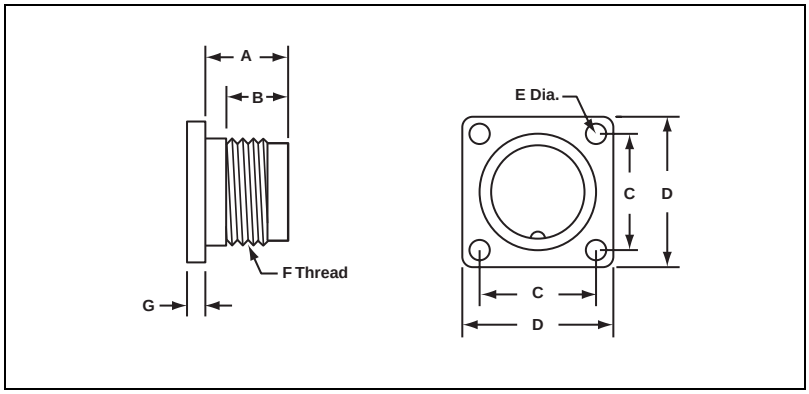
# 97 series accessories
## dummy receptacles

**97-181 Dummy Receptacle Shells**
Same as 97 receptacle less insert and contacts.
Used to anchor 97 or AS50151 plugs when not in use.

This adapter is limited to the following plating options:

Std - Olive drab/green chromate/cadmium
(639) - Bright chromate/cadmium

RoHS Compliant Suffix:
(621) - Black zinc alloy
(689) - Electroless nickel
(958) - Gray zinc nickel **NEW**




| For Connector Size | Amphenol Part Number | A | | B | | C | | D | | E Dia. | | F Thread | G Mounting Flange Thickness | | | | Weight Lbs. per 100 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | Max. | | Min. | | |
| | | Inch | mm | Inch | mm | Inch | mm | Inch | mm | Inch | mm | | Inch | mm | Inch | mm | |
| 10S | 97-181-10S | .562 | 14.27 | .375 | 9.53 | .719 | 18.26 | 1.000 | 25.40 | .120 | 3.05 | 5/8-24 | .156 | 3.96 | .078 | 1.98 | 1.10 |
| 12S | 97-181-12S | .562 | 14.27 | .375 | 9.53 | .812 | 20.62 | 1.094 | 27.79 | .120 | 3.05 | 3/4-20 | .156 | 3.96 | .078 | 1.98 | 1.73 |
| 14S | 97-181-14S | .562 | 14.27 | .375 | 9.53 | .906 | 23.01 | 1.188 | 30.18 | .120 | 3.05 | 7/8-20 | .156 | 3.96 | .078 | 1.98 | 2.00 |
| 16S | 97-181-16S | .562 | 19.05 | .375 | 9.53 | .969 | 24.61 | 1.281 | 32.54 | .120 | 3.05 | 1 -20 | .156 | 3.96 | .078 | 1.98 | 2.35 |
| 16 | 97-181-16 | .750 | 19.05 | .625 | 15.88 | .969 | 24.61 | 1.281 | 32.54 | .120 | 3.05 | 1 -20 | .156 | 3.96 | .078 | 1.98 | 3.10 |
| 18 | 97-181-18 | .750 | 19.05 | .625 | 15.88 | 1.062 | 26.97 | 1.375 | 34.93 | .120 | 3.05 | 1-1/8-16 | .203 | 5.16 | .094 | 2.39 | 3.18 |
| 20 | 97-181-20 | .750 | 19.05 | .625 | 15.88 | 1.156 | 29.36 | 1.500 | 38.10 | .120 | 3.05 | 1-1/4-18 | .203 | 5.16 | .094 | 2.39 | 3.80 |
| 22 | 97-181-22 | .750 | 19.05 | .625 | 15.88 | 1.250 | 31.75 | 1.625 | 41.28 | .120 | 3.05 | 1-3/8-18 | .203 | 5.16 | .094 | 2.39 | 4.50 |
| 24 | 97-181-24 | .812 | 20.62 | .625 | 15.88 | 1.375 | 34.92 | 1.750 | 44.45 | .147 | 3.73 | 1-1/2-18 | .203 | 5.16 | .094 | 2.39 | 5.00 |
| 28 | 97-181-28 | .812 | 20.62 | .625 | 15.88 | 1.562 | 39.67 | 2.000 | 50.80 | .147 | 3.73 | 1-3/4-18 | .203 | 5.16 | .094 | 2.39 | 6.58 |
| 32 | 97-181-32 | .875 | 22.23 | .625 | 15.88 | 1.750 | 44.45 | 2.250 | 57.15 | .173 | 4.39 | 2 -18 | .359 | 9.12 | .125 | 3.18 | 9.75 |

# Additional Products
## other SAE AS50151 type connectors from Amphenol

### MS/Standard SAE AS50151 Type Connectors

**Amphenol has long been the accepted leader in providing MS/Standard SAE AS50151 type connectors. When a Mil-Spec 5015 connector is required, these connectors provide well-proven electrical capability. They are tested to strict adherence to military specifications, and they are offered in a very broad range of product styles and options. Features include:**

- medium to heavy weight cylindrical with resilient inserts
- environmental resistant
- threaded couplings, single key/keyway shell polarization
- operating voltage to 3000 VAC (RMS) at sea level
- 5 shell styles, 19 shell sizes, 280 contact arrangements
- solder or crimp contacts (non-rear-release type), sizes 16–0 accepting 22–0 AWG
- coaxial or thermocouple contact options
- alternate insert positioning
- hermetic configurations available
- zinc alloy plating (cadmium-free) available

Within the MS/Standard family there are five mil-spec classes to meet different requirements:

A – Solid Shell – for general, non-environmental applications.

C – Pressurized – for use on pressurized bulkheads or pressure barriers; limits air leakage regardless of type and class of plug mated with them.

E/F – Environmental Resisting with Strain Relief – designed for applications where the connector will be exposed to moisture, vibration, and rapid changes in pressure and temperature.

R – Lightweight Environmental Resisting – shorter in length, lighter in weight than the E & F classes, the MS-R offers a high degree of reliability under adverse conditions: recommended for new design applications.

**Amphenol MS/Standard SAE AS50151 Connectors**

**See online (www.amphenol-industrial.com) or ask for Amphenol catalog IC-5 5015/AC Threaded which gives detailed information on the family of connectors.**

### Amphenol® Pre-Earth FMLB Connectors

Amphenol® Pre-Earth/First Mate Last Break Connectors are designed for applications where a protective circuit from the ground contact to the shell is a safety requirement. These connectors provide a path for any stray voltage to be shunted to a safe ground avoiding harm to the operator and the voltage sensitive equipment.

**Features of Pre-Earth FMLB (DL Series) Connectors:**

- **SAE AS50151 dimensions and performance where applicable.**
- **Conformity with European safety standards (DIN VDE 0627 and certified through TUV Product Service GMBH) in the approved insert arrangement. Offered in shell styles: 3102A box mount, 3106A straight plug, 3108A 90 degree plug.**
- **Intermateable with SAE AS50151 and 97 Series styles.**
- **Class IP67 protection in the mated condition.**
- **Main joint gasket between plug and receptacle shells provides superior moisture sealing.**
- **Pre-earth (ground contact) design.**
- **First mate, last break capability.**
- **Standard plating is black zinc alloy.**

See online (www.amphenol-industrial.com) or ask for Amphenol Product Data sheet #187 for detailed information on Pre-Earth FMLB Connectors.

**Amphenol® Pre-Earth FMLB Connectors**

**Pre-Earth (ground) contact mates first and provides safety from voltage outputs - protects operators and sensitive circuits.**

# Additional Products
## other SAE AS50151 type connectors from Amphenol, cont.

### ACA-B Reverse Bayonet Connectors with SAE AS50151 Inserts

**The ACA-B is designed for commercial and Industrial environments requiring a rugged bayonet style connector for heavy duty power and signal applications. A comprehensive selection of insert arrangements and accessory hardware configurations are featured to accommodate heavy-duty, commercial wire and able. ACA-B is manufacture in accordance with SAE AS50151 and VG95234. Common applications include automation, machines toll, robotics, instrumentation, process control, material handling, and test & measurements.**

**Features of the Amphenol® ACA-B reverse bayonet coupling connectors with SAE AS50151 insert patterns:**

- Quick positive coupling, Audible and tactile indication of full coupling
- Waterproof
- No lockwiring required
- High shock and vibration capabilities
- Inserts available in Neoprene material (alternate insert materials available upon request)
- Operating temperature range with Neoprene inserts: -55°C to +125°C
- Available in both crimp and solder terminations
- Contacts available in gold and silver plating
- Numerous finishes available, Zinc alloy plating (cadmium free) available
- Rugged construction aluminum or stainless steel components
- Intermateable with existing VG95234 connectors
- 500 coupling minimum

**See online (www.amphenol-industrial.com) or ask for Amphenol catalog IC-4 GT/ACA-B Reverse Bayonet Connectors.**

### Amphe-Power™ 5015 Connectors

**Amphenol offers the SAE AS50151 connector family that can be enhanced with high amperage RADSOK® contacts. They use the AC threaded shells which are a SAE AS50151 type.**

Design characteristics of the Amphe-Power 5015 connectors are:

- The RADSOK contact handles up to 150% higher amperages than standard contacts
- The RADSOK contact has a twisted hyperbolic, stamped grid configuration within the socket. This design ensures a large, coaxial, face-to-face surface area engagement. As male pin is inserted, axial members in the female half deflect, imparting high current flow across the connection with minimal voltage loss.
- Contact arrangements have RADSOK sockets in sizes 0, 4 and 8 with standard contacts in sizes 16 and 12.
  The contacts available in RADSOK and the amperages are as follows:
- Size 8 AWG can handle currents up to 69 amps.
- Size 4 AWG can handle currents up to 120 amps.
- Size 0 AWG can handle currents up to 250 amps.
- For availability of size 12 RADSOK that handles currents up to 35 amps, consult Amphenol.)
- AC threaded 5015 styles include: solid shell for general, non-environmental applications; pressurized style for use on pressurized bulkheads or pressure barriers; environmental resisting style with strain relief; lighter weight and shorter environmental resisting style

See online (www.amphenol-industrial.com) or ask for Amphenol brochure SL-391, Amphe-Power Connectors with RADSOK® technology.

**The RADSOK design - socket cylinder within female contact has twisted hyperbolic grid.**

**Provides higher amperage capabilities with low insertion force and low temperature rise.**

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