



QUALITY CUSTOMER INTERFACE (QCI)	
INSPECTION NUMBER	ZONE
1	F21
3	F21
8	F14
16	B21
18	F17
19	B19

[illegible]

- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - a. DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION FOR ROUNDNESS. DIMENSIONS ARE TO FACE FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOLING. SEE MATN WITH DIMENSIONS FOR PARTS DATA.
 - b. PARTS DRAWN ON THIS DRAWING ACCEPT ASSEMBLIES AS OF 10-17-77.
 2. WHEN THE SEAL IS SUBJECT TO A FORCE ALONG THE AXIS OF THE SEAL DIAMETER, THE SEAL MUST TEAR BEFORE THE BOND BETWEEN THE SEAL AND THE PLASTIC SUBSTRATE.
 3. WHEN INSTALLING COMPONENT ON WIRE, DO NOT PROCESSING AGENT MAY BE APPLIED TO THE 90 OF THE WIRE TO REDUCE SEAL TO WIRE BOND FORCES.
 4. NO SILICONE FLAME ALLOWED ON THESE SURFACES.
 5. SILICONE SEAL SURFACES MUST BE FREE OF DEFECTS, PARTING LINES, WELD DISTURBANCE AND CRACK LINES.
 6. SEAL IS DESIGNED TO CONFORM TO SAES/CAS-2

[illegible]

13613008	01	AD	104	SILICONE ELASTOMER BLUE	2.123	13737719	3.2 ± 3.04
12737702	05	AC	102	SILICONE ELASTOMER LT BLUE	1.231	13737710	5.66 ± 5.26
13736675	05	AC	100	SILICONE ELASTOMER VLT	1.734	13737710	5.03 ± 4.73
13737321	05	AC	101	SILICONE ELASTOMER GRN	1.053	13737710	4.45 ± 4.17
PART NUMBER	REV	N/P	N/P	CO-MOLDED SEAL MAT'L SPECIFICATION	VOLUME CM ³	RETAINER	CABLE O.D., RANGE

13737720							
SIZE	SPICE	FRONT SET	WHEEL SET	STY	REV		
A1x3	911	2 OF 2	1 OF 1	R	11		

373750