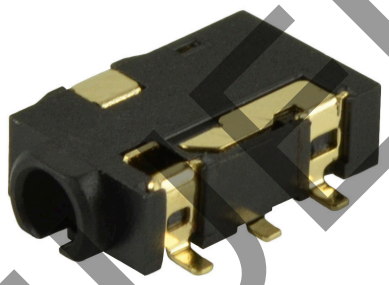
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SERIES: SJ2-2531X-SMT | **DESCRIPTION:** AUDIO JACK

FEATURES

- gold flash terminal plating
- multiple switch configurations
- reflow solder compatible
- low profile design



RoHS

PART NUMBER KEY

SJ2-2531XX-SMT-TR

Base Number	# Conductors:	Switch Options:	Package Style:	Packaging:
	2[1] = 2 3 = 3	A = no switch B = tip switch C = ring switch D = tip & ring switch	SMT = surface mount	TR = Tape & Reel

Note: 1. 2 conductor option only available with tip switch

SPECIFICATIONS

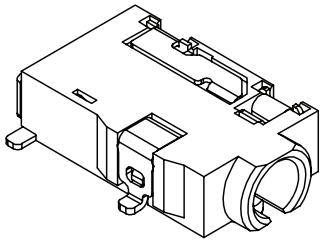
parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	A
contact resistance[2]	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note: 2. When measured at a current of less than 100 mA/1 kHz
3. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

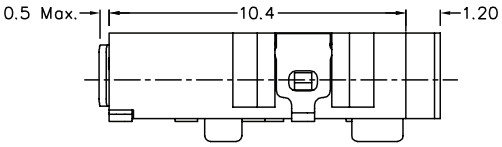
DISCONTINUED

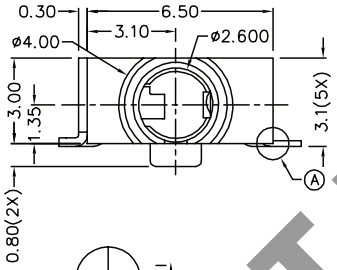
MECHANICAL DRAWING

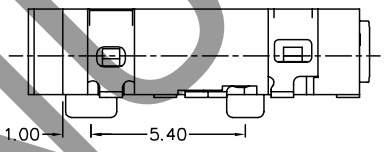
units: mm
tolerance:
X.X ±0.2 mm
X.XX ±0.10 mm
X.XXX ±0.050 mm
PCB: ±0.05 mm

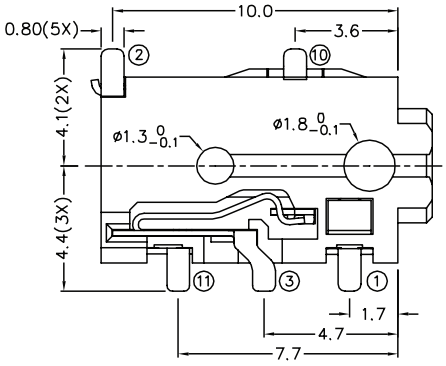


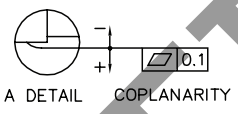
	MATERIAL	PLATING
terminal 1	copper alloy	gold flash
terminal 2	copper alloy	gold flash
terminal 3	copper alloy	gold flash
terminal 10	brass	gold flash
terminal 11	copper alloy	gold flash
plastic	PA10T	

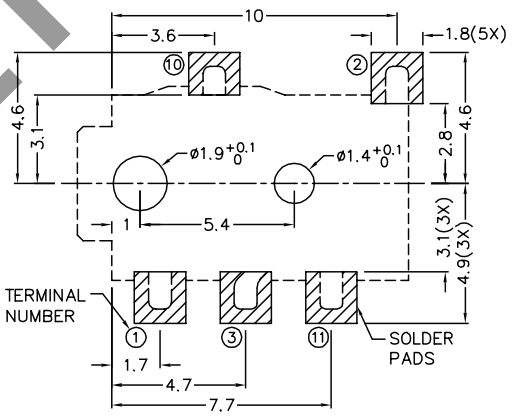




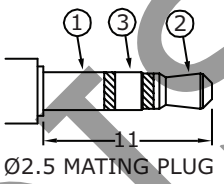




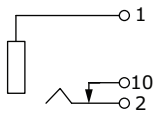
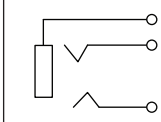
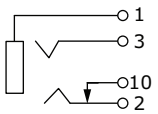
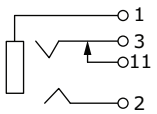
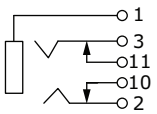




Recommended PCB Layout
Top View



Ø2.5 MATING PLUG

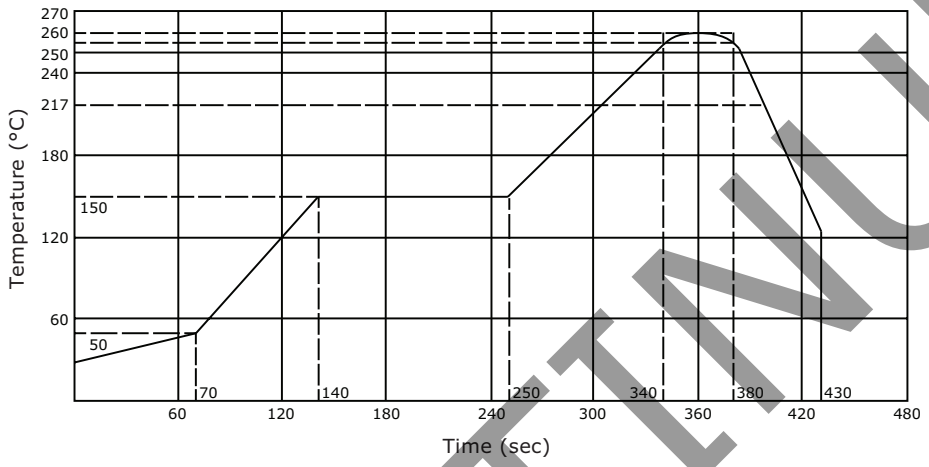
Model No.	SJ2-25312B-SMT	SJ2-25313A-SMT	SJ2-25313B-SMT	SJ2-25313C-SMT	SJ2-25313D-SMT
Schematic					
PIN					
1	sleeve	sleeve	sleeve	sleeve	sleeve
2	tip	tip	tip	tip	tip
3	NP	ring	ring	ring	ring
10	tip switch	NP	tip switch	NP	tip switch
11	NP	NP	NP	ring switch	ring switch

DISCONTINUED

SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering[1]	see reflow profile	255	260	265	°C
drying conditions[2]	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

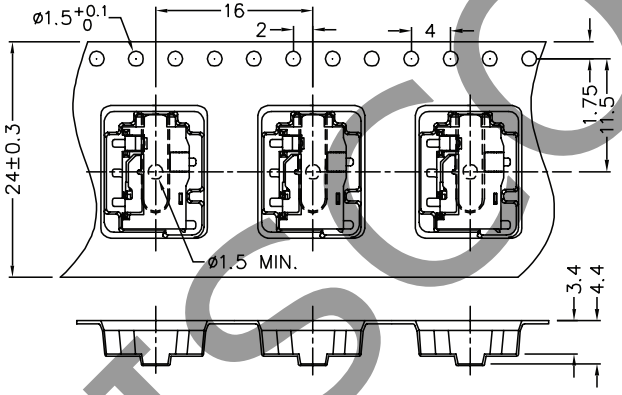
Note: 1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
2. When exceeding floor life by >72 hours.

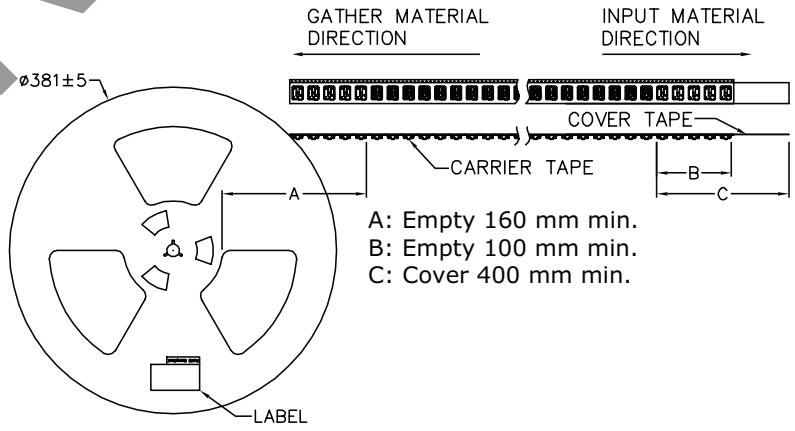


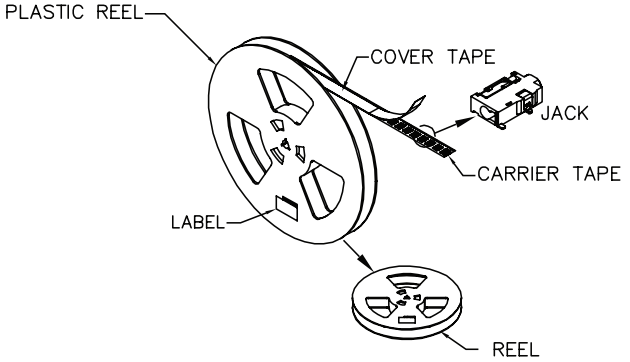
PACKAGING

units: mm

Reel Size: Ø381 mm
Reel QTY: 1,300 pcs per reel







DISCONTINUED

REVISION HISTORY

rev.	description	date
1.0	initial release	12/06/2016
1.01	added storage and drying conditions	06/06/2017
1.02	brand update	10/04/2019

The revision history provided is for informational purposes only and is believed to be accurate.

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