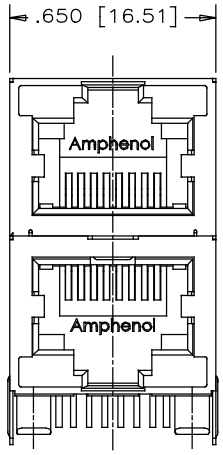
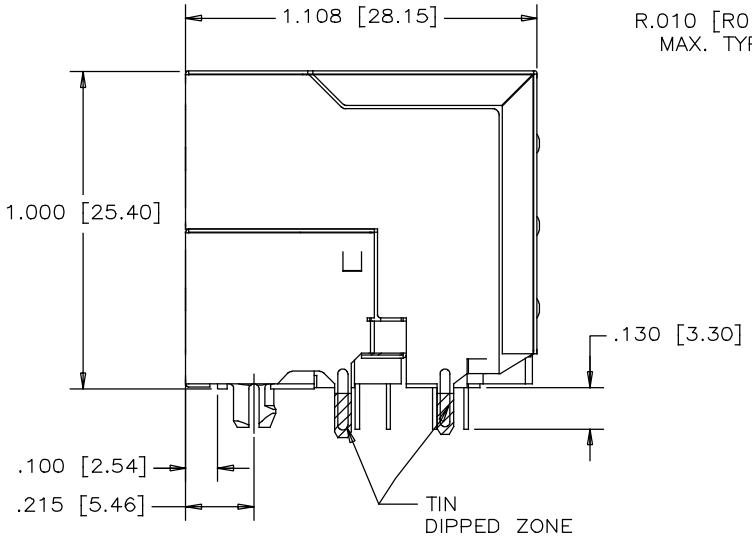
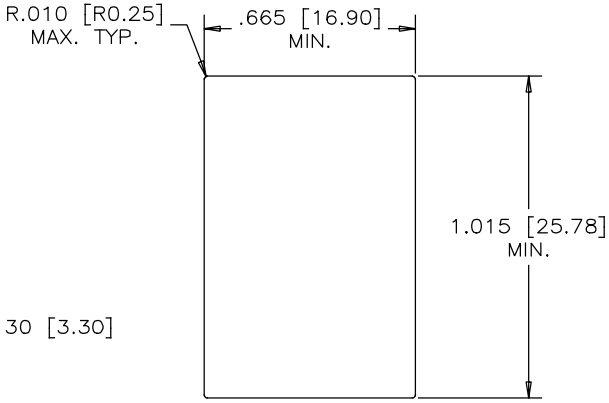
REVISIONS			
REV	DESCRIPTION, ECN, EAR NO.	DATE	APP'D
A	PROPOSAL FOR EAR# RJ19077	JUN11/19	L.CHAN



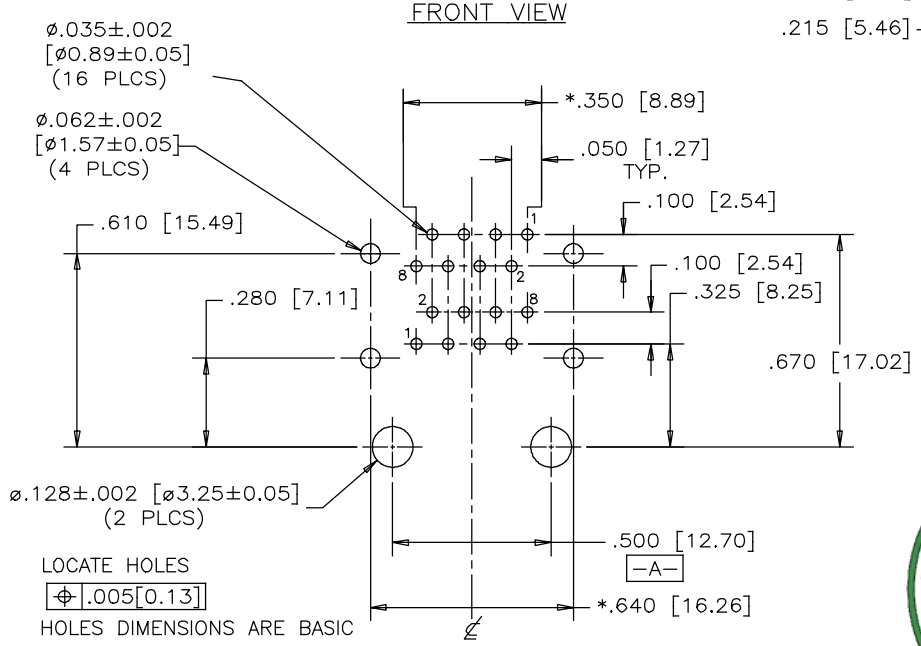
FRONT VIEW



SIDE VIEW



RECOMMENDED PANEL CUTOUT



RECOMMENDED P.C.B. LAYOUT
(COMPONENT SIDE OF BOARD)

MATERIALS:

CONTACTS: PHOSPHOR BRONZE, SELECTIVELY PLATED
GOLD PLATING ON MATING AREAS REFER TO
AMPHENOL PART NO. FOR THICKNESS.
50 MICRO" MIN. NICKEL OVERALL.
100 MICRO" MIN. MATTE TIN OR GOLD FLASH ON TAILS.

HOUSING: ENGINEERING THERMOPLASTIC
COLOUR – BLACK, FLAMMABILITY RATING UL 94V–0

SHIELD: COPPER ALLOY
PLATING: NICKEL WITH TIN DIPPED PCB TAILS

RECOMMENDED SOLDERING TEMPERATURE:
WAVE SOLDERING TEMPERATURE AT 260°C MAXIMUM
FOR 10 SEC MAXIMUM

AMPHENOL PART NO.: RJSAE–XF80–A2

GOLD PLATNIG OPTION:
D = 6u" GOLD PLATING
G = 15u" GOLD PLATING
J = 30u" GOLD PLATING
5 = 50u" GOLD PLATING

AMPHENOL CANADA CORP
RoHS COMPLIANT
2011/65/EU RECAST

DIMENSIONS MARKED WITH * ARE SYMMETRICAL ABOUT
CENTER LINE AS DEFINED BY DATUM –A–

UNLESS SPECIFIED OTHERWISE	DRAWN RONNIE.C	JUN11/19	Amphenol Canada Corp. Commercial Products
PRIMARY UNITS INCHES	CHECKED L.CHAN	JUN11/19	2x1 STACKABLE MODULAR JACK, 8 POSITION, 8 CONTACTS,GOLD PLATING OPTION, WITHOUT LED, SHIELD WITHOUT TAB, WITH .130INCH CONTACT TAILS– RoHS COMPLIANT
SECONDARY MILLIMETERS	M.E. APP'D		
REFERENCE IN PARENTHESES	Q.A. APP'D		
GENERAL TOLERANCES	DWG APP'D		
1 DECIMAL PLACE	ENG. REL. NO.		
2 DECIMAL PLACES	REF. EAR# RJ19077		DWG NO. P–RJSAE–XF80–A2 REV A
3 DECIMAL PLACES ±.015	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING	CODE ID NO. 03554 | DWG SIZE X | SCALE N/A | SHEET 1 OF 1
ANGULAR DEGREES ±1.5°			

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