R53 (Miniature), THB Grade IIIB, Class X2, 310 VAC, 110°C (Automotive Grade)

Overview

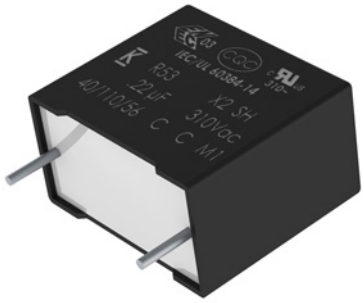
The R53 series is constructed of metallized polypropylene film encapsulated with self-extinguishing resin in a box of material that meets the requirements of UL 94 V–0. The R53 series is ideal for harsh environmental conditions and meets the demanding Automotive Electronics Council's AEC–Q200 qualification requirements.

Applications

For worldwide use in electromagnetic interference (EMI) suppression in across-the-line applications that require X2 safety classification. Intended for use in situations in which capacitor failure would not result in exposure to electric shock. Typical applications include connection in series with the mains, capacitive power supplies and energy meters, with special emphasis in automotive applications for severe ambient conditions such as On Board Chargers.

Benefits

- Approvals: ENEC, UL, cUL, CQC
- X2 CLASS (IEC 60384-14)
- THB Grade IIIB: 85°C, 85% RH, 1,000 hours at 310 VAC acc. to IEC 60384-14
- THB Grade IIIB: 85°C, 85% RH, 1,000 hours at 560 VDC acc. to IEC 60384-14
- Low Halogen Content according to JS709C
- Rated voltage: 310 VAC 50/60 Hz
- Recommended DC Voltage ≤ 630 VDC
- Capacitance range: 0.1 – 22 µF
- Lead spacing: 15.0 – 37.5 mm
- Capacitance tolerance: ±20%, ±10%
- Climatic category 40/110/56, IEC 60068-1
- Tape & Reel in accordance with IEC 60286-2
- RoHS compliant and lead-free terminations
- Operating temperature range of −40°C to +110°C
- 100% screening factory test at 1,900 VDC
- Self healing properties
- Automotive (AEC-Q200) grade



Part Number System

R53	3	I	3470	00	P0	M
Series	Rated Voltage (VAC)	Lead Spacing (mm)	Capacitance Code (pF)	Packaging	Internal Use	Capacitance Tolerance
X2, Metallized Polypropylene	3 = 310	I = 15.0 N = 22.5 R = 27.5 W = 37.5	The last three digits represent significant figures. The first digit specifies number of zeros to be added.	See Ordering Options Table	P0 P1 P2 P3	K = ±10% M = ±20%

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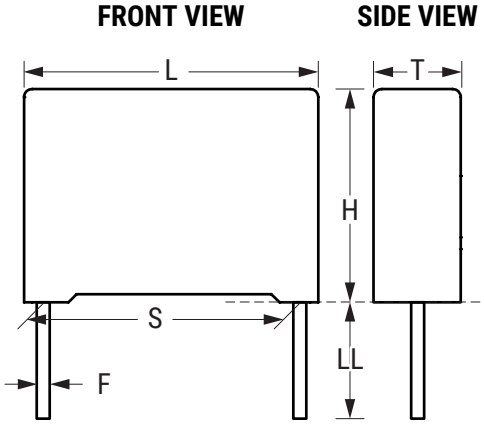
Ordering Options Table

Lead Spacing Nominal (mm)	Type of Leads and Packaging	Lead Length (mm)	Lead and Packaging Code
15 22.5	**Standard Lead and Packaging Options**		
	Bulk (Bag) – Short Leads	4 +2/-0	00
	Pizza Pack – Short Leads	4 +2/-0	BB
	Ammo Pack	H_0 = 18.5 ±0.5	DQ[1]
	Other Lead and Packaging Options		
	Tape & Reel (Large Reel)	H_0 = 18.5 ±0.5	CK
	Tape & Reel (Standard Reel)	H_0 = 18.5 ±0.5	GY[1]
	Bulk (Bag)[2] – Short Leads	2.7 +0.5/−0	JA
	Bulk (Bag)[2] – Short Leads	3.5 +0.5/−0	JB
	Bulk (Bag)[2] – Short Leads	4.0 +0.5/−0	JE
	Bulk (Bag)[2] – Short Leads	3.2 +0.3/−0.2	JH
	Bulk (Bag) – Long Leads	18 ±1	JM
	Bulk (Bag) – Long Leads	30 +5/−0	40
	Bulk (Bag) – Long Leads	25 +2/−1	50
27.5	**Standard Lead and Packaging Options**		
	Bulk (Tray) – Short Leads	4 +2/−0	00
	Pizza Pack – Short Leads	4 +2/-0	BB
	Tape & Reel (Large Reel)	H_0= 18.5 ±0.5	CK[1]
	Other Lead and Packaging Options		
	Bulk (Tray) – Short Leads	2.7 +0.5/−0	JA
	Bulk (Tray) – Short Leads	3.5 +0.5/−0	JB
	Bulk (Tray) – Short Leads	4.0 +0.5/−0	JE
	Bulk (Tray) – Short Leads	3.2 +0.3/−0.2	JH
	Bulk (Tray) – Long Leads	18 ±1	JM
	Bulk (Tray) – Long Leads	30 +5/−0	40
	Bulk (Tray) – Long Leads	25 +2/−1	50
37.5	**Standard Lead and Packaging Options**		
	Pizza Pack – Short Leads	4 +2/-0	00
	Other Lead and Packaging Options		
	Pizza Pack – Short Leads	2.7 +0.5/−0	JA
	Pizza Pack – Short Leads	3.5 +0.5/−0	JB
	Pizza Pack – Short Leads	4.0 +0.5/−0	JE
	Pizza Pack – Short Leads	3.2 +0.3/−0.2	JH
	Pizza Pack – Long Leads	18 ±1	JM
	Pizza Pack – Long Leads	30 +5/−0	40
	Pizza Pack – Long Leads	25 +2/−1	50

[1] *Not for all sizes, see "Packaging Quantities" table.*
[2] *For lead spacing 22.5 case sizes ≥ 8.5*17*26.5 the parts are packed in a Pizza box 335*320*34 mm*

Dimensions – Millimeters



S		T		H		L		F	
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
15.0	±0.4	5.0	+0.3/−0.5	11.0	+0.3/−0.5	18.0	+0.5/−0.5	0.6	±0.05
15.0	±0.4	6.0	+0.3/−0.5	12.0	+0.3/−0.5	18.0	+0.5/−0.5	0.6	±0.05
15.0	±0.4	7.5	+0.3/−0.5	13.5	+0.3/−0.5	18.0	+0.5/−0.5	0.6	±0.05
15.0	±0.4	7.5	+0.3/−0.5	18.5	+0.3/−0.5	18.0	+0.5/−0.5	0.8	±0.05
15.0	±0.4	8.5	+0.3/−0.5	14.5	+0.3/−0.5	18.0	+0.5/−0.5	0.6	±0.05
15.0	±0.4	9.0	+0.3/−0.5	12.5	+0.3/−0.5	18.0	+0.5/−0.5	0.6	±0.05
15.0	±0.4	10.0	+0.3/−0.5	16.0	+0.3/−0.5	18.0	+0.5/−0.5	0.8	±0.05
15.0	±0.4	11.0	+0.3/−0.5	19.0	+0.3/−0.5	18.0	+0.5/−0.5	0.8	±0.05
22.5	±0.4	7.0	+0.3/−0.5	16.0	+0.3/−0.5	26.5	+0.5/−0.5	0.8	±0.05
22.5	±0.4	8.5	+0.3/−0.5	17.0	+0.3/−0.5	26.5	+0.5/−0.5	0.8	±0.05
22.5	±0.4	10.0	+0.3/−0.5	18.5	+0.3/−0.5	26.5	+0.5/−0.5	0.8	±0.05
22.5	±0.4	11.0	+0.3/−0.5	20.0	+0.3/−0.5	26.5	+0.5/−0.5	0.8	±0.05
22.5	±0.4	13.0	+0.3/−0.5	22.0	+0.3/−0.5	26.5	+0.5/−0.5	0.8	±0.05
27.5	±0.4	11.0	+0.3/−0.7	20.0	+0.3/−0.7	32.0	+0.5/−0.7	0.8	±0.05
27.5	±0.4	13.0	+0.3/−0.7	22.0	+0.3/−0.7	32.0	+0.5/−0.7	0.8	±0.05
27.5	±0.4	14.0	+0.3/−0.7	28.0	+0.3/−0.7	32.0	+0.5/−0.7	0.8	±0.05
27.5	±0.4	16.0	+0.3/−0.7	30.0	+0.3/−0.7	32.0	+0.5/−0.7	0.8	±0.05
27.5	±0.4	22.0	+0.3/−0.7	37.0	+0.3/−0.7	32.0	+0.5/−0.7	0.8	±0.05
37.5	±0.4	20.0	+0.3/−0.7	40.0	+0.3/−0.7	42.0	+0.5/−0.7	1.0	±0.05
37.5	±0.4	24.0	+0.3/−0.7	44.0	+0.3/−0.7	42.0	+0.5/−0.7	1.0	±0.05
37.5	±0.4	30.0	+0.3/−0.7	45.0	+0.3/−0.7	42.0	+0.5/−0.7	1.0	±0.05

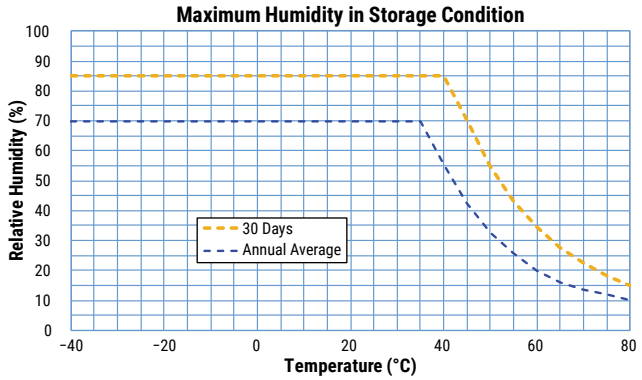
Note: See Ordering Options Table for lead length (LL/H_0) options.

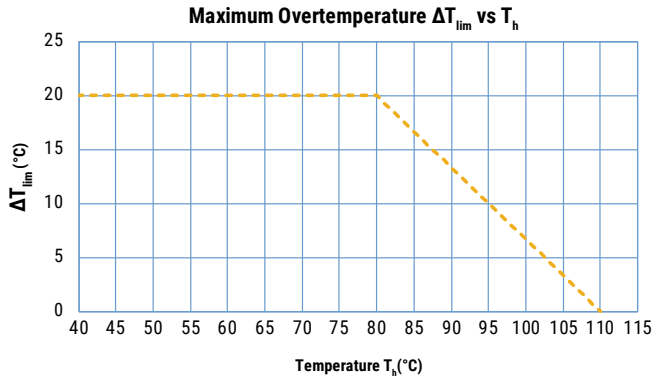
Performance Characteristics

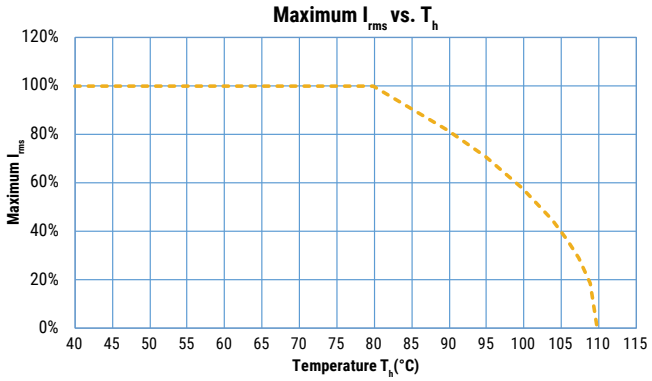
Dielectric	Polypropylene film			
Plates	Metal layer deposited by evaporation under vacuum			
Winding	Non-inductive type			
Leads	Tinned wire			
Protection	Plastic case, thermosetting resin filled. Box material is solvent resistant and flame retardant according to UL94.			
Related Documents	IEC 60384-14, EN 60384-14			
Rated Voltage V_R	310 VAC (50/60 Hz)			
Recommended DC Voltage	≤ 630 VDC			
Capacitance Range	0.1 –22 µF			
Capacitance Values	E6 series (IEC 60063) measured at 1 kHz and +20 ±1°C			
Capacitance Tolerance	±10%, ±20%			
Temperature Range	−40°C to +110°C			
Climatic Category	40/110/56 IEC 60068-1			
Storage Conditions	Storage time: ≤ 24 months from the date marked on the label package			
	Average relative humidity per year ≤ 70%			
	RH ≤ 85% for 30 days randomly distributed throughout the year			
	Dew is absent			
	Temperature: −40 to 80°C (see "Maximum Humidity in Storage Conditions" graph below)			
Approvals	ENEC, UL, cUL, CQC			
Dissipation Factor (tanδ) at 1 kHz	C ≤ 0.1 µF		C > 0.1µF	
	0.3%		0.2%	
Test Voltage Between Terminals	The 100% screening factory test is carried out at 1,900 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. This test cannot be repeated, as there is a risk of damaging the capacitor. KEMET is not liable in such cases for any failures.			
Insulation Resistance	Measured at +25°C ±5°C, according to IEC 60384–2			
	Minimum Values Between Terminals			
	Voltage Charge	Voltage Charge Time	C ≤ 0.33 µF	C > 0.33 µF
	100 VDC	1 minute	≥ 1 • 10^5 MΩ (≥ 5 • 10^5 MΩ)*	≥ 30,000 MΩ • µF (≥ 150,000 MΩ • µF)*

** Typical value*

Performance Characteristics cont.





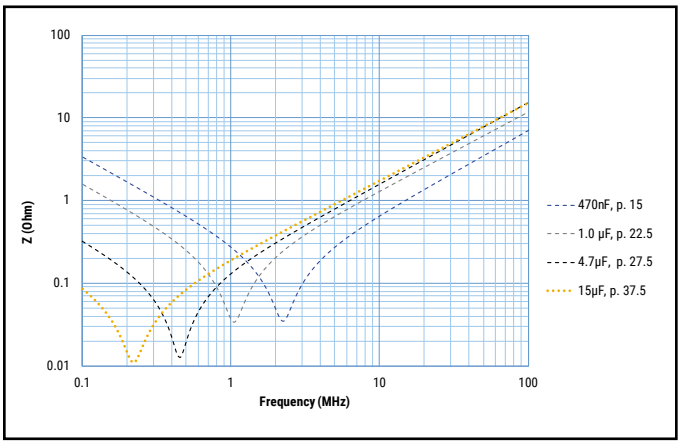


T_h is the maximum ambient temperature surrounding the capacitor or hottest contact point (e.g. tracks), whichever is higher, in the worst operation conditions in °C.

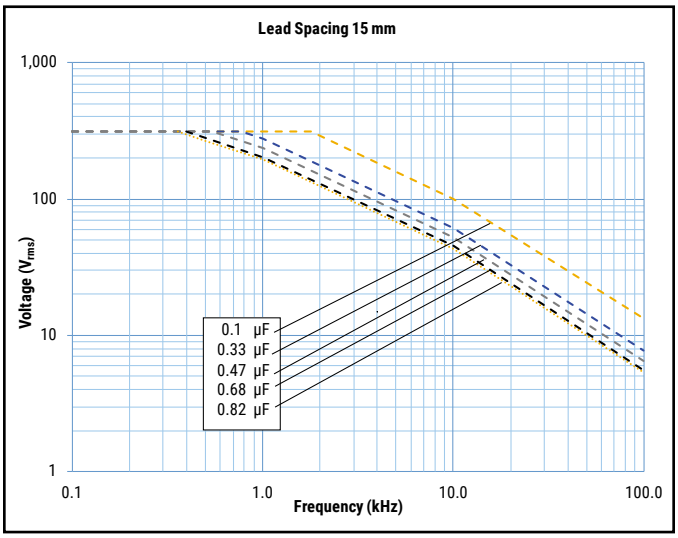
Qualification

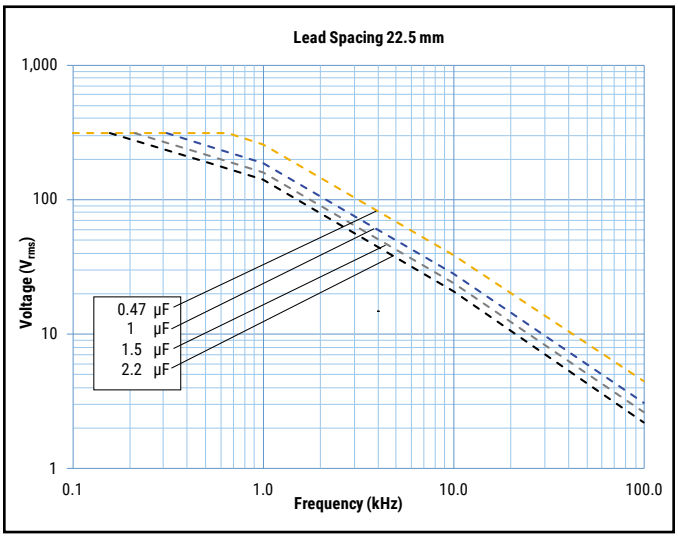
Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit the website at www.aecouncil.com.

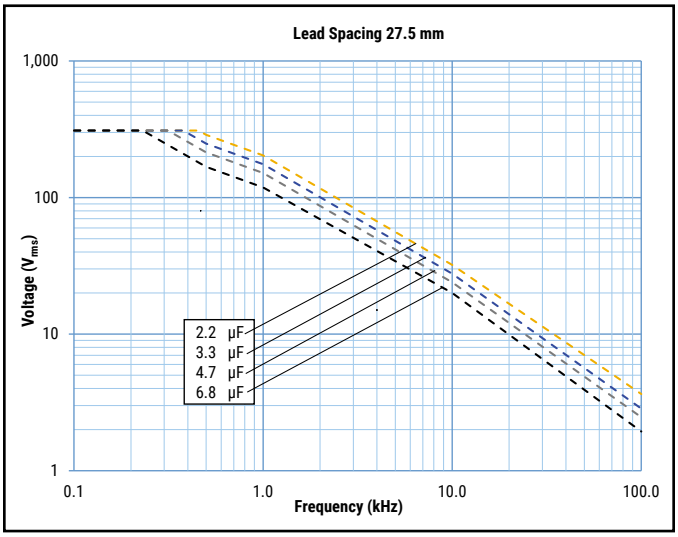
Impedance Graph

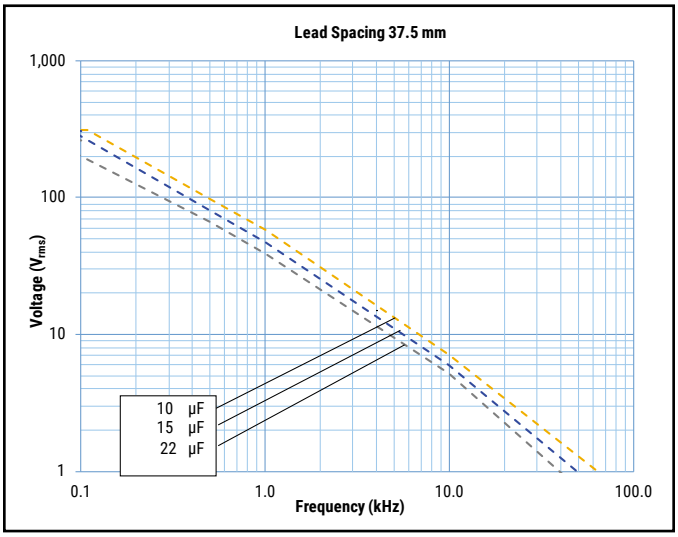


Maximum Voltage (V_{rms}) Versus Frequency (Sinusoidal Waveform/Th ≤ 80°C)

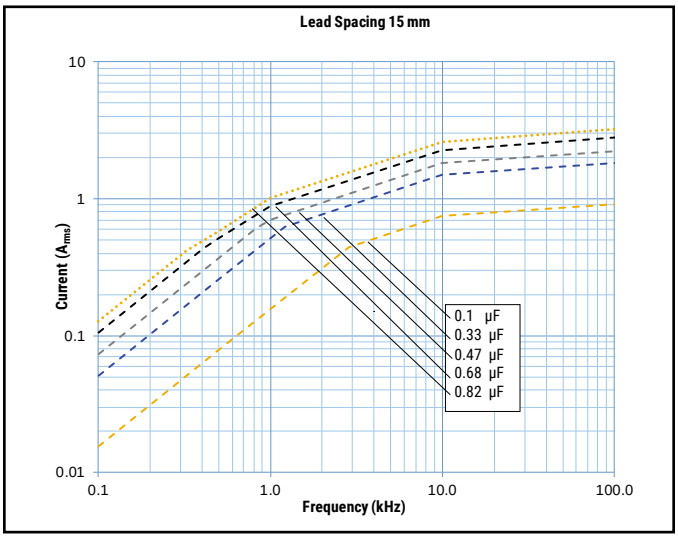


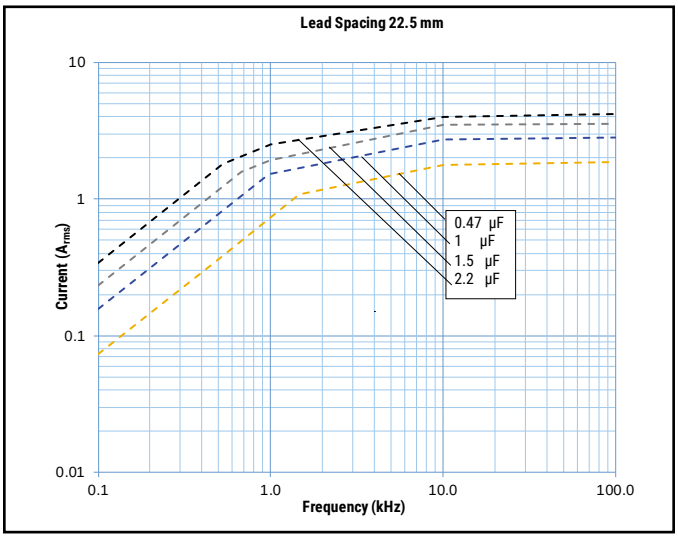


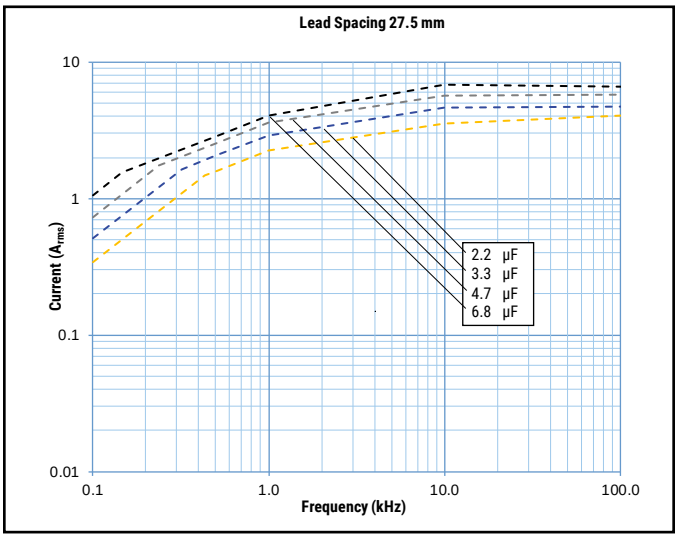


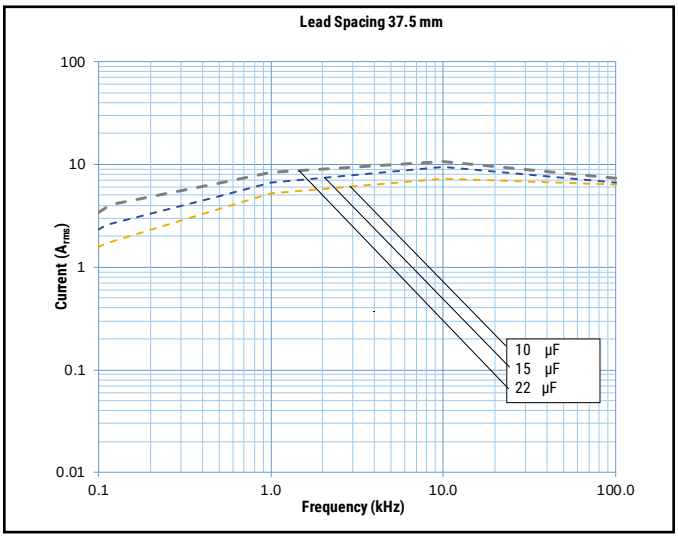


Maximum Current (I_{rms}) Versus Frequency (Sinusoidal Waveform/Th ≤ 80°C)









Environmental Test Data

Test	IEC Publication	Procedure
Endurance	IEC 60384-14	1.25 x V_R VAC 50 Hz, once every hour increase to 1,000 VAC for 0.1 second, 1,000 hours at upper rated temperature
Endurance	IEC 60384-14	1.25 x 630 VDC, 1,000 hours at upper rated temperature
Vibration	MIL-STD-202 Method 204	5 G for 20 minutes, 12 cycles each of 3 orientations. Use 8" X 5" PCB, 0.031" thick. 7 secure points on one 8" side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz.
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213. Condition C
Temperature Cycling	JESD22-Method JA-104	1,000 cycles (−55°C to 110°C) Note: Measurement at 24 ±4 hours after test conclusion. 30 minute maximum dwell time at each temperature extreme. 1 minute maximum transition time.
Active Flammability	IEC 60384-14	V_R + 20 surge pulses at 2.5 kV (pulse every 5 seconds)
Passive Flammability	IEC 60384-14	IEC 60384–1, IEC 60695–11–5 Needle flame test
Biased Humidity	According to Grade IIIB	85°C/85% RH and 310 VAC, 1,000 hours Capacitance change (ΔC/C): ≤ 10% Dissipation factor change (Δtan δ): ≤ 24 * 10^{-3} (at 10 kHz) for C ≤ 1 μF Dissipation factor change (Δtan δ): ≤ 15 * 10^{-3} (at 1 kHz) for C > 1 μF Insulation resistance Rins or time constant τ = CR Rins: ≥ 50% of initial limit
	According to Grade IIIB	85°C/85% RH and 560 VDC, 1,000 hours Capacitance change (ΔC/C): ≤ 10% Dissipation factor change (Δtan δ): ≤ 24 * 10^{-3} (at 10 kHz) for C ≤ 1 μF Dissipation factor change (Δtan δ): ≤ 15 * 10^{-3} (at 1 kHz) for C > 1 μF Insulation resistance Rins or time constant τ = CR Rins: ≥ 50% of initial limit

Approvals

Certification Body	Mark	Specification	File Number
IMQ S-p.A.		EN/IEC 60384–14	CA08.00232
UL		UL 60384–14 and CAN/CSA E60384–14 (310 VAC)	E97797
CQC		IEC 60384–14	CQC20001267604 CQC20001267618 CQC20001267599 CQC20001267617 CQC20001267616

Environmental Compliance

All KEMET EMI capacitors are RoHS compliant.

Table 1 – Ratings & Part Number Reference

Capacitance Value (µF)	Dimensions in mm			Lead Spacing (S)	dV/dt (V/µs)	KEMET Part Number	Legacy Part Number
	T	H	L				
0.10	5.0	11.0	18.0	15.0	400	533I3100(1)P0(2)	R533I3100(1)P0(2)
0.15	6.0	12.0	18.0	15.0	400	533I3150(1)P0(2)	R533I3150(1)P0(2)
0.22	6.0	12.0	18.0	15.0	400	533I3220(1)P0(2)	R533I3220(1)P0(2)
0.33	7.5	13.5	18.0	15.0	400	533I3330(1)P0(2)	R533I3330(1)P0(2)
0.33	9.0	12.5	18.0	15.0	400	533I3330(1)P1(2)	R533I3330(1)P1(2)
0.47	8.5	14.5	18.0	15.0	400	533I3470(1)P0(2)	R533I3470(1)P0(2)
0.47	9.0	12.5	18.0	15.0	400	533I3470(1)P1M	R533I3470(1)P1M
0.47	7.5	18.5	18.0	15.0	400	533I3470(1)P3(2)	R533I3470(1)P3(2)
0.56	10.0	16.0	18.0	15.0	400	533I3560(1)P0(2)	R533I3560(1)P0(2)
0.68	10.0	16.0	18.0	15.0	400	533I3680(1)P1M	R533I3680(1)P1M
0.68	11.0	19.0	18.0	15.0	400	533I3680(1)P0(2)	R533I3680(1)P0(2)
0.82	11.0	19.0	18.0	15.0	400	533I3820(1)P0M	R533I3820(1)P0M
0.47	7.0	16.0	26.5	22.5	200	533N3470(1)P0(2)	R533N3470(1)P0(2)
0.56	7.0	16.0	26.5	22.5	200	533N3560(1)P0(2)	R533N3560(1)P0(2)
0.68	7.0	16.0	26.5	22.5	200	533N3680(1)P0(2)	R533N3680(1)P0(2)
0.82	8.5	17.0	26.5	22.5	200	533N3820(1)P0(2)	R533N3820(1)P0(2)
1.0	8.5	17.0	26.5	22.5	200	533N4100(1)P1M	R533N4100(1)P1M
1.0	10.0	18.5	26.5	22.5	200	533N4100(1)P0(2)	R533N4100(1)P0(2)
1.2	10.0	18.5	26.5	22.5	200	533N4120(1)P0(2)	R533N4120(1)P0(2)
1.5	10.0	18.5	26.5	22.5	200	533N4150(1)P1M	R533N4150(1)P1M
1.5	11.0	20.0	26.5	22.5	200	533N4150(1)P0(2)	R533N4150(1)P0(2)
1.8	11.0	20.0	26.5	22.5	200	533N4180(1)P1M	R533N4180(1)P1M
1.8	13.0	22.0	26.5	22.5	200	533N4180(1)P0(2)	R533N4180(1)P0(2)
2.2	13.0	22.0	26.5	22.5	200	533N4220(1)P0M	R533N4220(1)P0M
1.5	11.0	20.0	32.0	27.5	150	533R4150(1)P0(2)	R533R4150(1)P0(2)
1.8	11.0	20.0	32.0	27.5	150	533R4180(1)P0(2)	R533R4180(1)P0(2)
2.2	13.0	22.0	32.0	27.5	150	533R4220(1)P0(2)	R533R4220(1)P0(2)
2.7	14.0	28.0	32.0	27.5	150	533R4270(1)P0(2)	R533R4270(1)P0(2)
3.3	14.0	28.0	32.0	27.5	150	533R4330(1)P0(2)	R533R4330(1)P0(2)
3.9	14.0	28.0	32.0	27.5	150	533R4390(1)P0(2)	R533R4390(1)P0(2)
4.7	14.0	28.0	32.0	27.5	150	533R4470(1)P1M	R533R4470(1)P1M
4.7	16.0	30.0	32.0	27.5	150	533R4470(1)P2(2)	R533R4470(1)P2(2)
5.6	16.0	30.0	32.0	27.5	150	533R4560(1)P0M	R533R4560(1)P0M
6.8	22.0	37.0	32.0	27.5	150	533R4680(1)P0(2)	R533R4680(1)P0(2)
8.2	22.0	37.0	32.0	27.5	150	533R4820(1)P0(2)	R533R4820(1)P0(2)
10.0	20.0	40.0	42.0	37.5	100	533W5100(1)P0(2)	R533W5100(1)P0(2)
12.0	24.0	44.0	42.0	37.5	100	533W5120(1)P0(2)	R533W5120(1)P0(2)
15.0	24.0	44.0	42.0	37.5	100	533W5150(1)P0(2)	R533W5150(1)P0(2)
18.0	30.0	45.0	42.0	37.5	100	533W5180(1)P0(2)	R533W5180(1)P0(2)
20.0	30.0	45.0	42.0	37.5	100	533W5200(1)P0(2)	R533W5200(1)P0(2)
22.0	30.0	45.0	42.0	37.5	100	533W5220(1)P0(2)	R533W5220(1)P0(2)
Capacitance Value (µF)	**B (mm)**	**H (mm)**	**L (mm)**	**Lead Spacing (p)**	**dV/dt (V/µs)**	**New KEMET Part Number**	**Legacy Part Number**

(1) Insert lead and packaging code. See Ordering Options Table for available options.
(2) M = ±20%, K = ±10%

Soldering Process

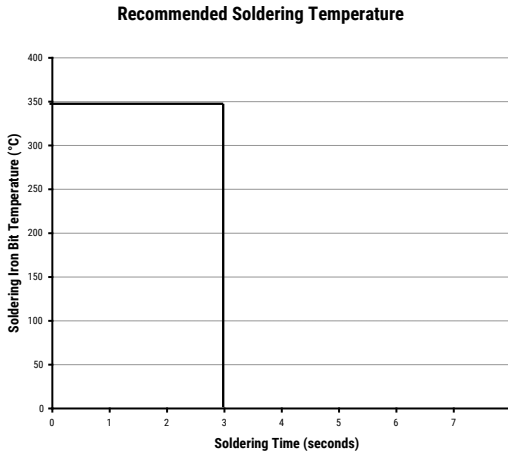
The implementation of the RoHS directive has resulted in the selection of SnAuCu (SAC) alloys or SnCu alloys as primary solder material. This has increased the liquidus temperature from 183°C for SnPb eutectic alloys to 217 – 221°C for the new alloys. As a result, the heat stress to the components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. Polypropylene capacitors are especially sensitive to heat (the melting point of polypropylene is 160 – 170°C). Wave soldering can be destructive, especially for mechanically small polypropylene capacitors (with lead spacing of 5 – 15 mm). Great care must be taken during soldering. The recommended solder profiles from KEMET should be used. Consult KEMET with any questions. In general, the wave soldering curve from IEC Publication 61760-1 Edition 2 serves as a solid guideline for successful soldering. See Figure 1.

Reflow soldering is not recommended for through-hole film capacitors. Exposing capacitors to a soldering profile in excess of the above-recommended limits may result to degradation of or permanent damage to the capacitors.

Do not place the polypropylene capacitor through an adhesive curing oven to cure resin for surface mount components. Insert through-hole parts after curing surface mount parts. Consult KEMET to discuss the actual temperature profile in the oven, if through-hole components must pass through the adhesive curing process. A maximum two soldering cycles is recommended. Allow time for the capacitor surface temperature to return to normal temperature before performing the second soldering cycle.

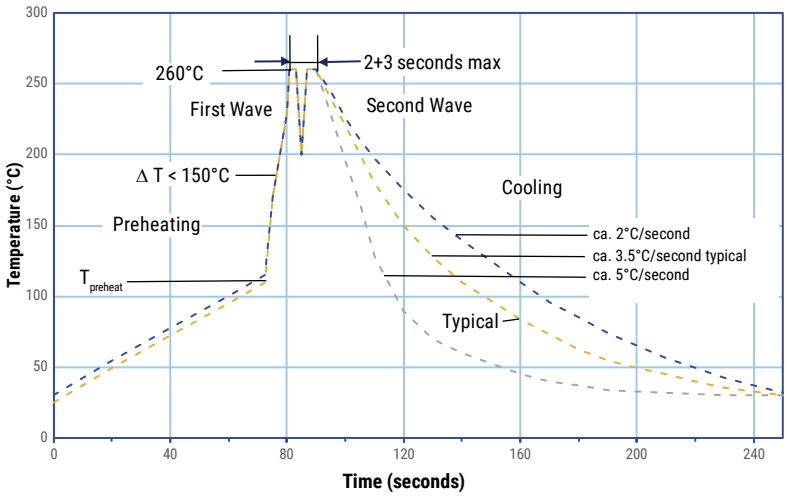
Manual Soldering Recommendations

Following is the recommendation for manual soldering with a soldering iron.



The soldering iron tip temperature should be set at 350°C (+10°C maximum), with the soldering duration not to exceed more than 3 seconds.

Wave Soldering Recommendations



Soldering Process cont.

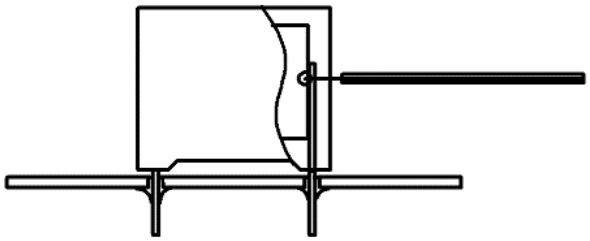
Wave Soldering Recommendations cont.

1. The table indicates the maximum set-up temperature of the soldering process.

Dielectric Film Material	Maximum Preheat Temperature		Maximum Peak Soldering Temperature	
	Capacitor Pitch ≥ 10 mm	Capacitor Pitch > 15 mm	Capacitor Pitch ≤ 15 mm	Capacitor Pitch > 15 mm
Polyester	130°C	130°C	270°C	270°C
Polypropylene	110°C	130°C	260°C	270°C
Paper	130°C	140°C	270°C	270°C
Polyphenylene Sulphide	150°C	160°C	270°C	270°C

2. The maximum temperature measured inside the capacitor: set the temperature so that the maximum temperature inside the element is below the limit.

Dielectric Film Material	Maximum Temperature Measured Inside the Element
Polyester	160°C
Polypropylene	110°C
Paper	160°C
Polyphenylene Sulphide	160°C



Temperature monitored inside the capacitor.

Selective Soldering Recommendations

Selective dip soldering is a variation of reflow soldering. In this method, the printed circuit board with through-hole components to be soldered is preheated and transported over the solder bath as it is in normal flow soldering, without touching the solder. When the board is over the bath, it is stopped. Pre-designed solder pots are lifted from the bath with molten solder, only at the places of the selected components, and pressed against the lower surface of the board to solder the components.

The temperature profile for selective soldering is similar to the double wave flow soldering outlined in this document. **However, instead of two baths, there is only one with a time from 3 – 10 seconds.** In selective soldering, the risk of overheating is greater than in double wave flow soldering, and great care must be taken so that the parts do not overheat.

Mounting

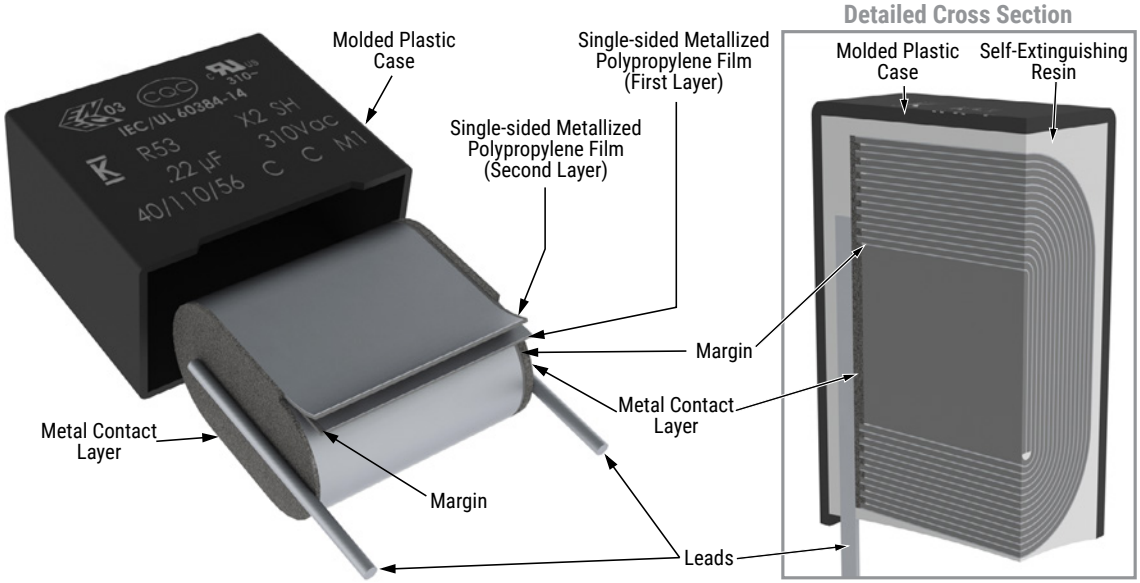
Resistance to Vibration and Mechanical Shock

AEC-Q200 Rev. E, Mechanical Stress Tests:

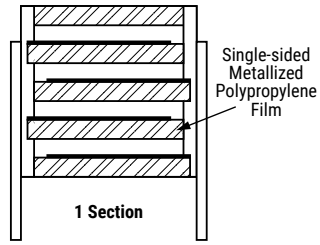
Mechanical Shock	**MIL-SDT-202 Method 213**	Figure 1 of Method 213 • THT: Condition C • SMD: Condition C • Tested per the Supplier's recommended mounting method
Vibration	**MIL-SDT-202 Method 204**	• 5 g for 20 minutes, 12 cycles each of 3 orientations • Tested per the Supplier's recommended mounting method • Verification of transfer load: during setup, verify that with the selected PCB design (size, thickness and secure points), or an alternative mount, that the transferred load onto the component corresponds to the requested load. This verification can be achieved using a laser vibrometer or other adequate measuring device • Test from 10 Hz – 2,000 Hz.

The capacitors are designed for PCB mounting. The stand-off pipes must be in good contact with the printed circuit board. The capacitor body has to be properly fixed (e.g. clamped or glued).

Construction

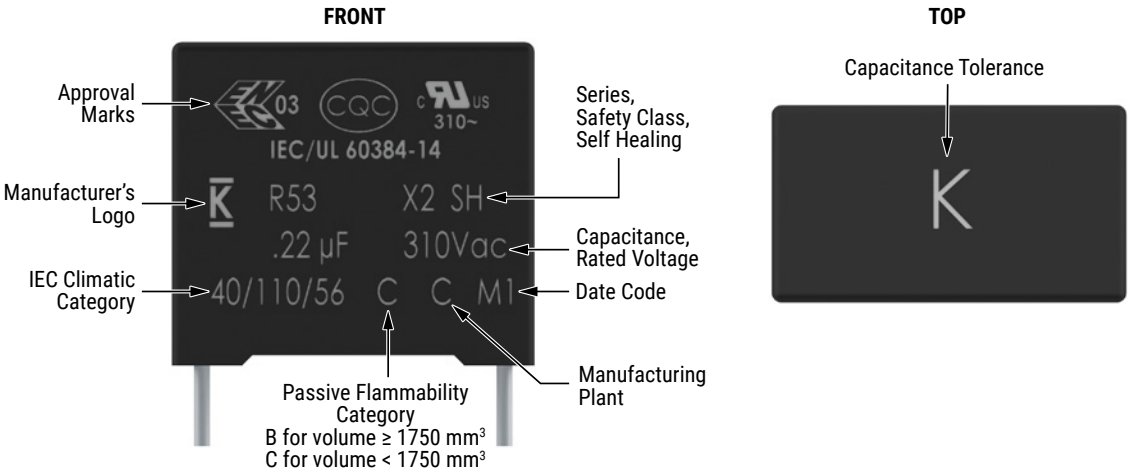


Winding Scheme

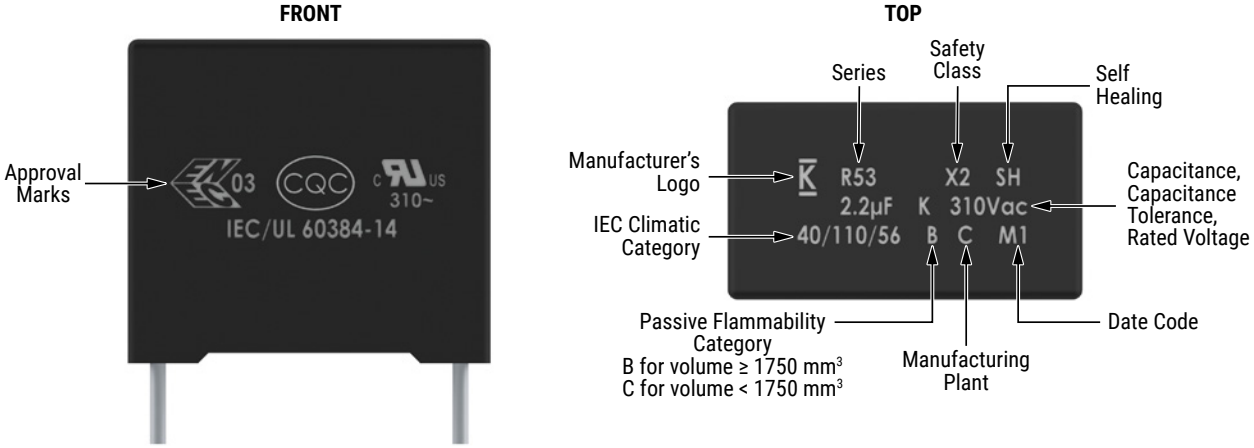


Marking

Lead Spacing 15 mm, 22.5 mm, and 27.5 mm



Lead Spacing 27.5 mm (alternatives*) and 37.5 mm



**Differences are caused by technology (clichee, laser, or ink) and production line.*

Slight change in the layout can be possible but this does not affect the content of the information of the current marking.
This change will be achieved without impact to product form, fit or function, as the products are equivalent with respect to physical, mechanical, quality and reliability characteristics.

Manufacturing Date Code (IEC 60062)									
Year	Code	Year	Code	Year	Code	Month	Code	Month	Code
2020	M	2027	V	2034	E	January	1	July	7
2021	N	2028	W	2035	F	February	2	August	8
2022	P	2029	X	2036	H	March	3	September	9
2023	R	2030	A	2037	J	April	4	October	O
2024	S	2031	B	2038	K	May	5	November	N
2025	T	2032	C	2039	L	June	6	December	D
2026	U	2033	D	2040	M				

Packaging Quantities

Lead Spacing (mm)	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads		Standard Reel ø 355 mm	Large Reel ø 500 mm	Ammo Taped	Pizza
Lead and Packaging Code:				00 - JA - JB JE - JH	JM	40 – 50	GY	CK	DQ	BB
15	5	11	18	2,000	1,250	1,000	600	1,250	800	1,122
	6	12	18	1,750	1,000	900	500	1,000	680	935
	7.5	13.5	18	1,000	800	700	350	800	500	748
	7.5	18.5	18	900	650	500	-	800	500	748
	8.5	14.5	18	1,000	650	500	300	700	440	663
	9	12.5	18	1,000	700	520	270	650	410	612
	10	16	18	750	550	500	270	600	380	561
	11	19	18	450	400	350	-	500	340	510
22.5	7	16	26.5	700	450	500	-	550	380	564
	8.5	17	26.5	468	350	300	-	450	280	468
	10	18.5	26.5	396	350	300	-	350	235	396
	11	20	26.5	360	200	250	-	350	217	360
	13	22	26.5	300	150	200	-	300	-	300
27.5	11	20	32	560	336	336	-	350	-	300
	13	22	32	480	288	288	-	300	-	250
	14	28	32	352	176	176	-	-	-	230
	16	30	32	288	144	144	-	-	-	200
	22	37	32	168	112	112	-	-	-	150
37.5	20	40	42	58	58	58	-	-	-	-
	24	44	42	44	44	44	-	-	-	-
	30	45	42	36	36	36	-	-	-	-

Lead Taping & Packaging (IEC 60286–2)

Figure 1 – Lead Spacing 15 mm

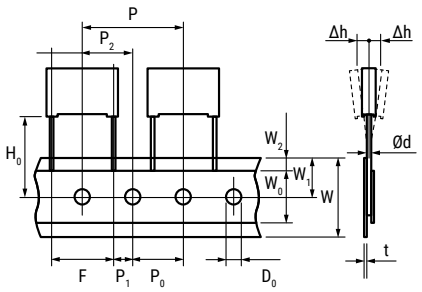
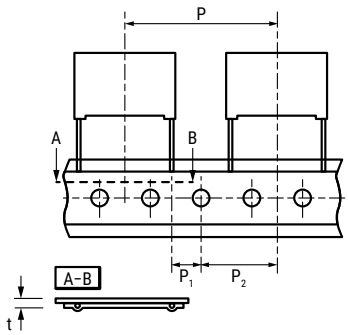


Figure 2 – Lead Spacing 22.5 & 27.5 mm



Taping Specification

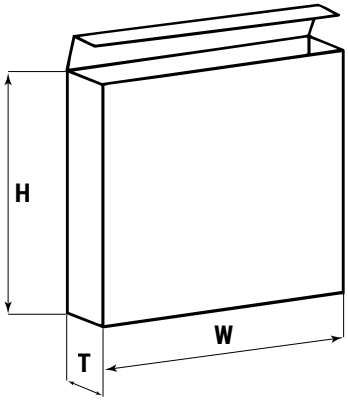
Description	Symbol	Dimensions (mm)			
		Lead Space			Tolerance
		15.0	22.5	27.5	
Lead wire diameter	d	0.6 – 0.8	0.8	0.8	±0.05
Taping lead space	P	25.4	38.1	38.1	±1
Feed hole lead space *	P_0	12.7	12.7	12.7	±0.2 **
Centering of the lead wire	P_1	5.2	7.8	5.3	±0.7
Centering of the body	P_2	12.7	19.05	19.05	±1.3
Lead spacing ***	F	15.0	22.5	27.5	+0.6/−0.1
Component alignment	Δh	0	0	0	±2
Component deviation	Δp	0	0	0	±1
Height of component from tape center	H_0****	18.5	18.5	18.5	±0.5
Carrier tape width	W	18	18	18	+1/−0.5
Hold down tape width	W_0	10	10	10	Minimum
Hole position	W_1	9	9	9	±0.5
Hold down tape position	W_2	3	3	3	Maximum
Feed hole diameter	D_0	4	4	4	±0.2
Total Tape thickness	t	0.7	0.7	0.7	±0.2

** Available also 15 mm.*
*** Maximum 1 mm on 20 lead spacing.*
**** 15 mm and 10 mm taped to 7.5 mm (crimped leads) available upon request.*
***** H_0 = 16.5 mm is available upon request.*

Lead Taping & Packaging (IEC 60286–2) cont.

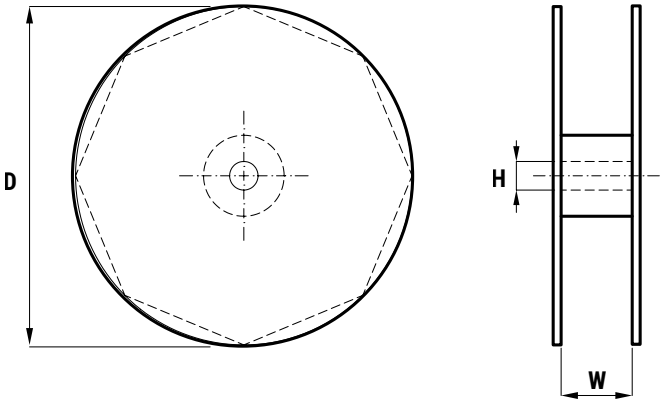
Ammo Specifications

Dimensions (mm)		
H	W	T
360	340	59



Reel Specifications

Reel Size	Dimensions (mm)		
	D	H	W
Standard	355	30	55 Maximum
Large	500	25	



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