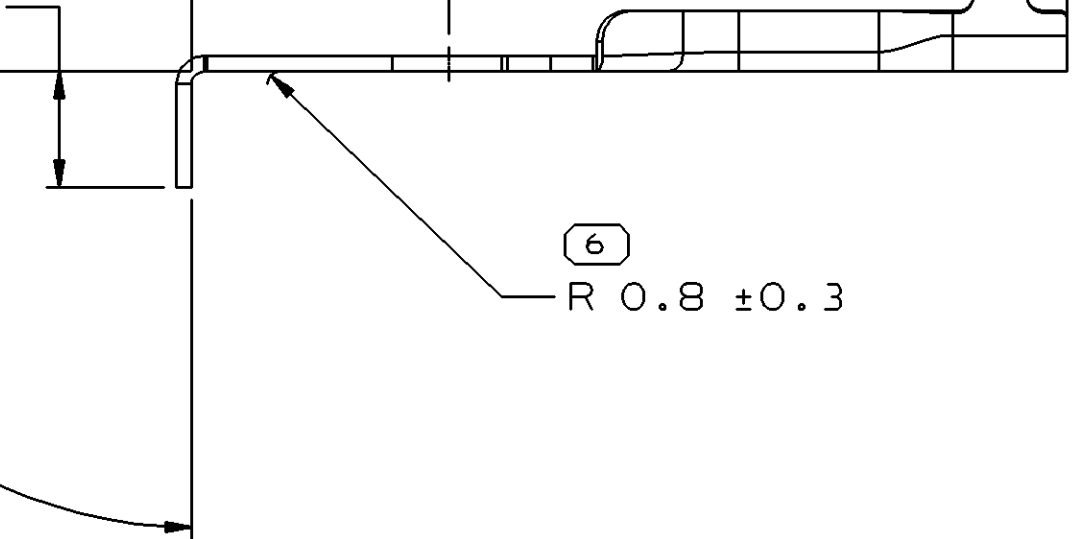
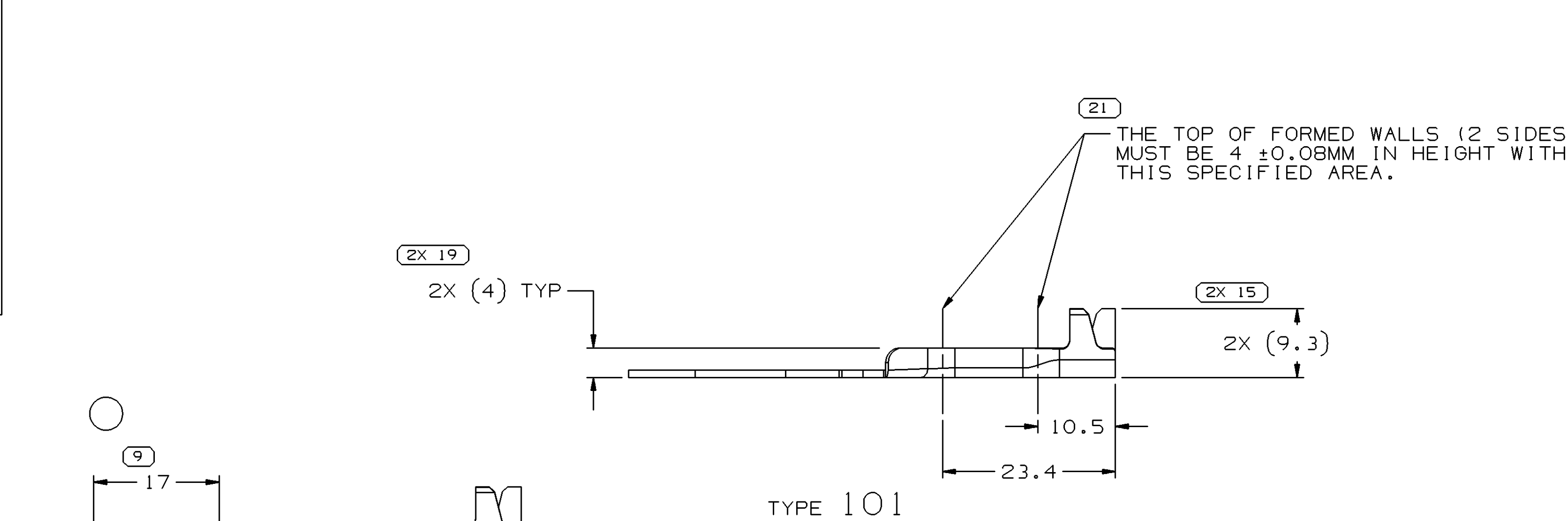
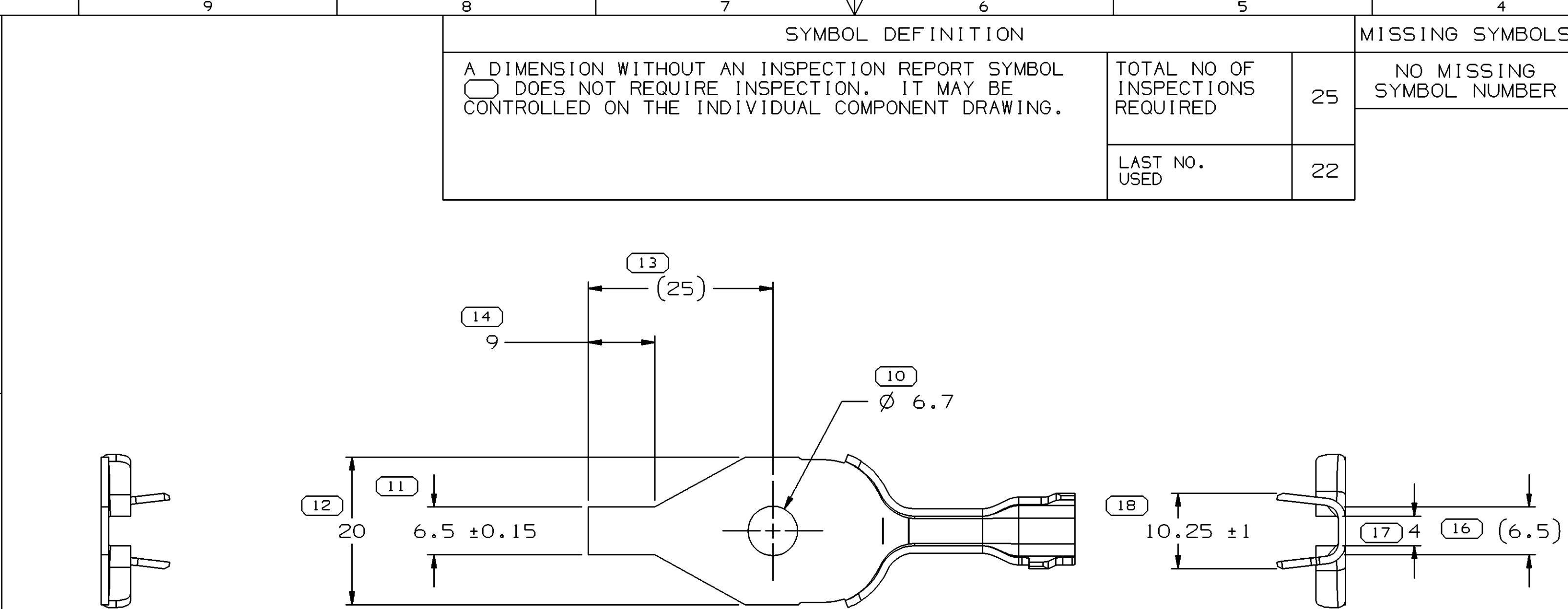
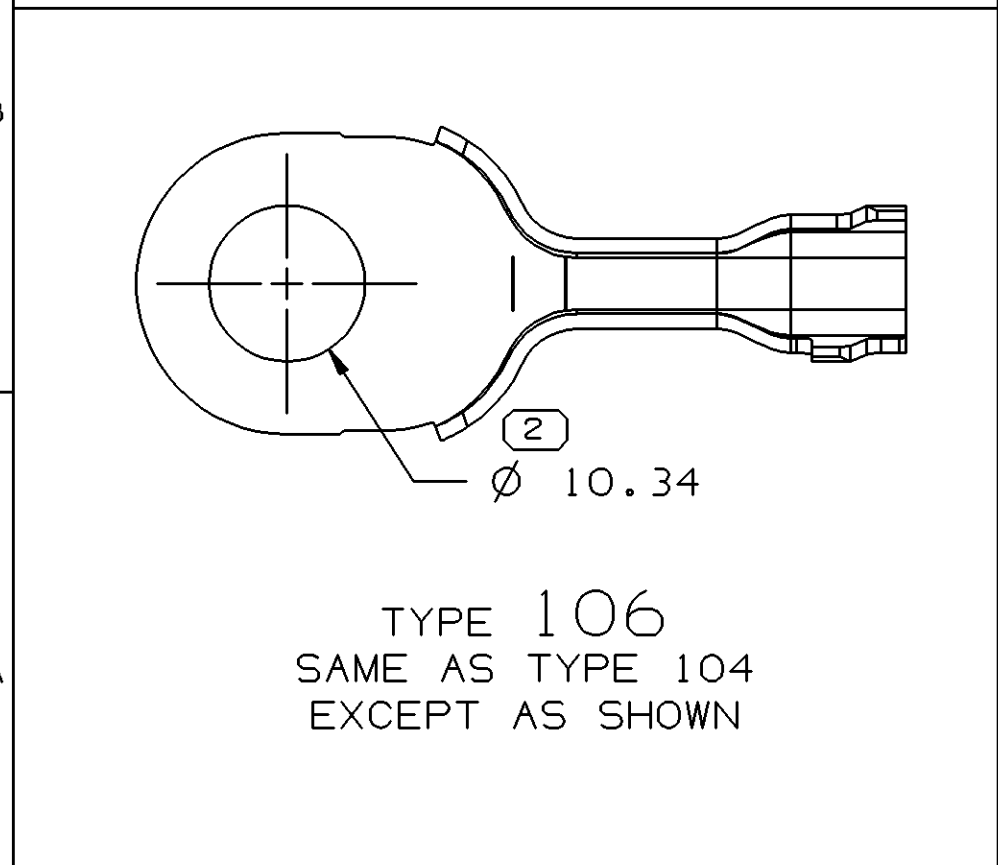
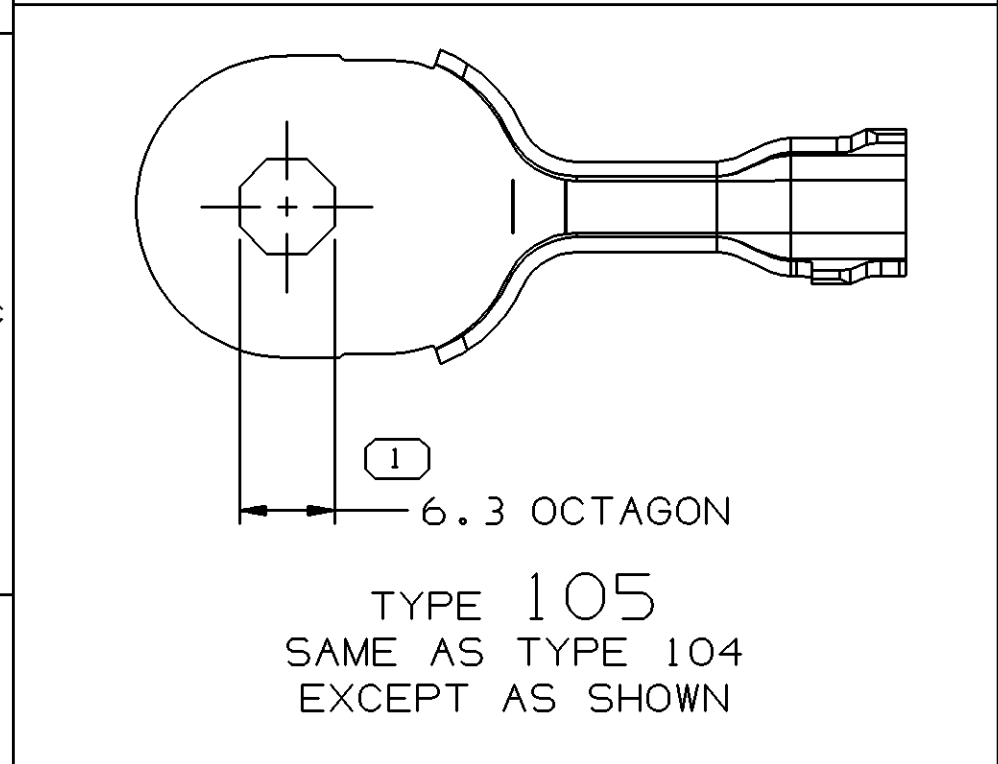
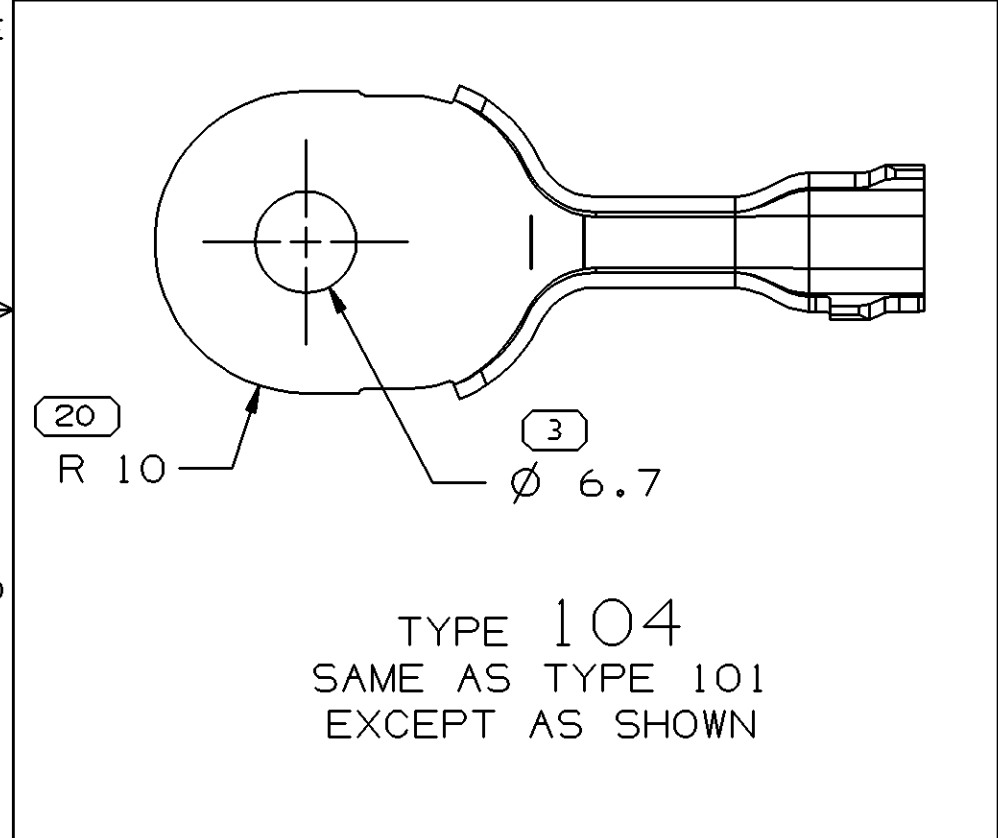
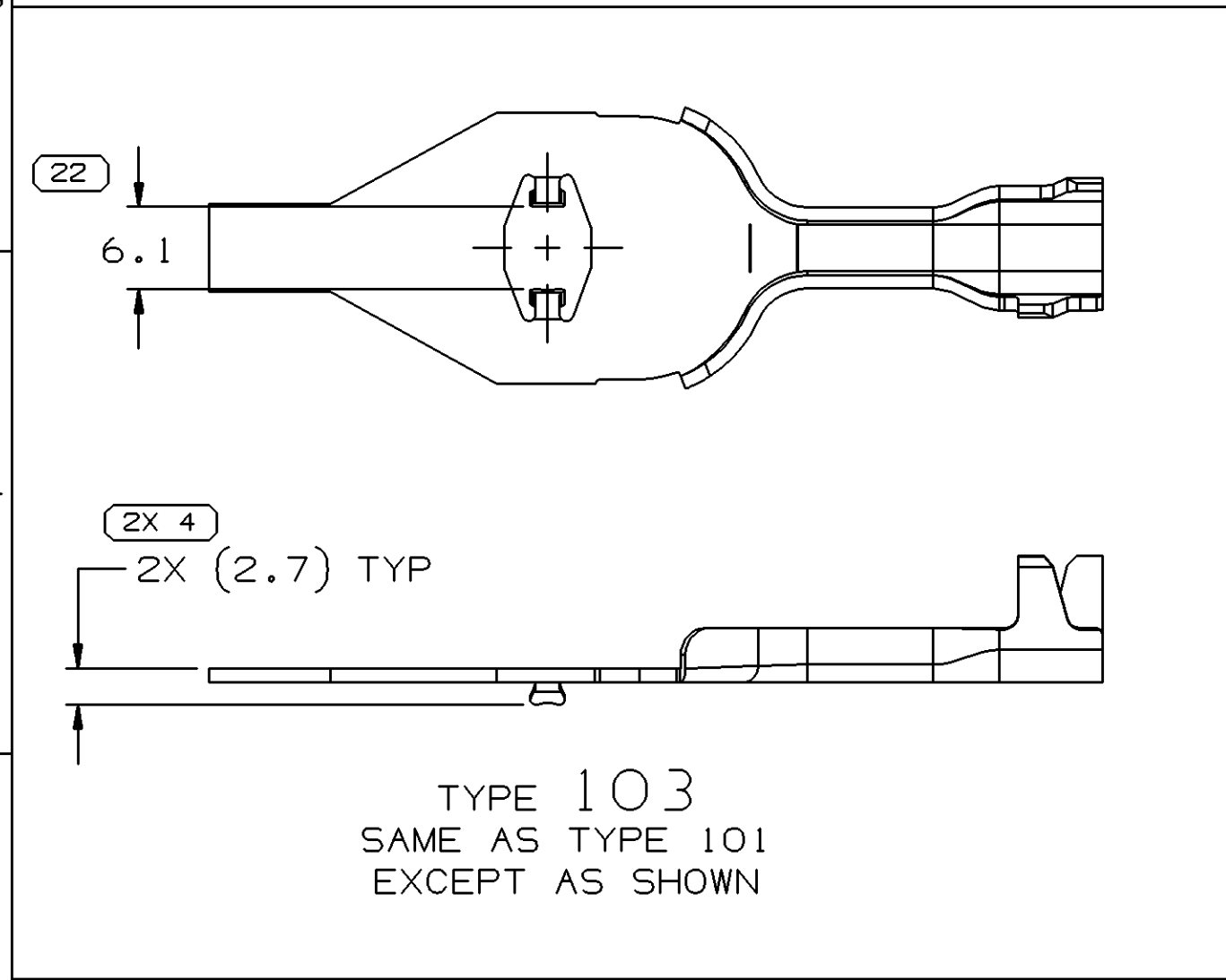
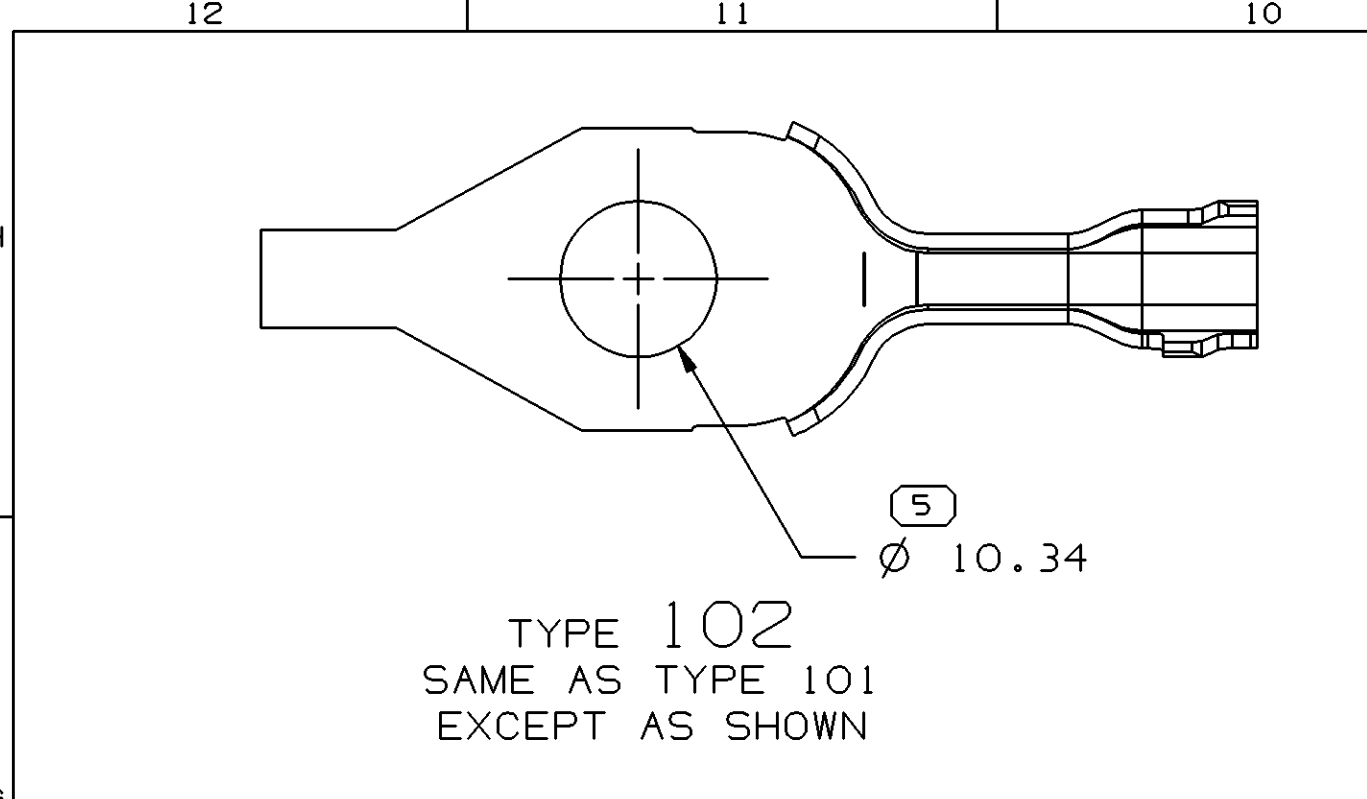




TYPE 101, 102, 103

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. TERMINAL MUST BE MADE USING FIN-LUBE 0177 STAMPING LUBE OIL. ANY OTHER LUBRICANT MUST BE APPROVED BY PRODUCT ENGINEERING.
3. TERMINALS ARE TO BE SINGULATED FROM CARRIER AND PLACED IN CLEAN PLASTIC BAGS PRIOR TO STORAGE AND SHIPMENT.

PART	NO	REV	N/P	STATUS	MATERIAL SPECIFICATION	TYPE	ANTI-ROTATION	BUNDLE SIZE MM ²	NO. OF WIRES (MIN-MAX)
15485964	02	AB	-	-	M5302B85 - C102	106	NO	2.5-6.5	1-8
15485962	02	AB	-	-	M5302B85 - C102	105	YES	2.5-6.5	1-8
15485960	02	AB	-	-	M5302B85 - C102	104	NO	2.5-6.5	1-8
15476583	03	-	-	-	M5302B91 - C102	103	YES	2.5-6.5	1-8
15482714	03	-	-	-	M5302B91 - C102	102	YES	2.5-6.5	1-8
15482716	03	-	-	-	M5302B91 - C102	101	YES	2.5-6.5	1-8

SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	25	NO MISSING SYMBOL NUMBER	
	LAST NO. USED	22		

		3					2		1	
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
01DE03	R	01	-	-		SHEET 1 PART DRAWING CREATED AND RELEASED	248906	JEB	JEB	RAP
13JA04	R	02	-	-		15482716-RELEASED; 15482714-RELEASED; 15485960-RELEASED; 15485962-RELEASED; 15485964-RELEASED; ALL PARTS-REVISED NOTE 2; ALL PARTS-DIM 9 WAS 16 ±0.3, DIM (25) WAS 25 ±0.15	250340	ADK	END	RAP
16MR04	R	03	-	-		ALL PARTS - ADDED NOTE & DIMS 3 PLCS; 2X (9.3) WAS 2X (8.15), 2X (4) TYP WAS 2X 4 TYP & 2X (2.7) TYP WAS 2X 2.1 TYP; REVISED NOTE #2; MATL SPEC WAS M5302XXX - C102	252912	MAC	MAC	RAP
07AP04	R	04	-	-		ALL PARTS - 10.25 +/-1 WAS 10.25 AND (6.5) WAS 6.5	253575	EES	EES	RAP
26MY04	R	05	-	-		ALL PARTS - ADDED "NO. OF WIRES" COLUMN TO CHART & ADDED BUNDLE SIZES 15476583,15482714,15482716 - REVISED MATERIAL SPECS	255191	EES	EES	RAP
29JN04	R	06	-	-		15476583, 15482714, 15482716 - 17 WAS 12; 7.7 ±0.3 WAS 12.7 ±0.3	256415	ADK	ADK	RAP

18 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART D
FROM 0 TO 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED ±0.1	±0.2
ANGULAR TOLERANCE ±2°	

DWG TYPE PART DRAWING	
STYLE	
VOLUME (CM ³)	DISTR CODE
ROUTING	6900
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1-IMPERFECT FORM AT MMC DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	UNIGRAPHICS

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 J. BANKSTON	01DE03
APVD2 J. BANKSTON	01DE03
APVD3 R. PUHL	02DE03
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL SEE CHART	
DRAWING NAME TAXI TERM RING	
DRAWING NUMBER 15485965	
SIZE A1	SCALE 2:1
FRAME NO 1 OF 1	SHEET NO 1 OF 2
STG R	REV 06
N/P -	