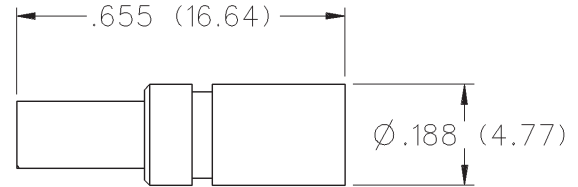


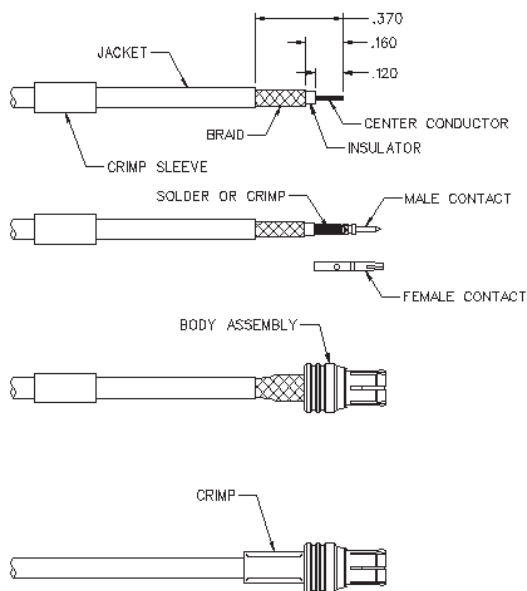
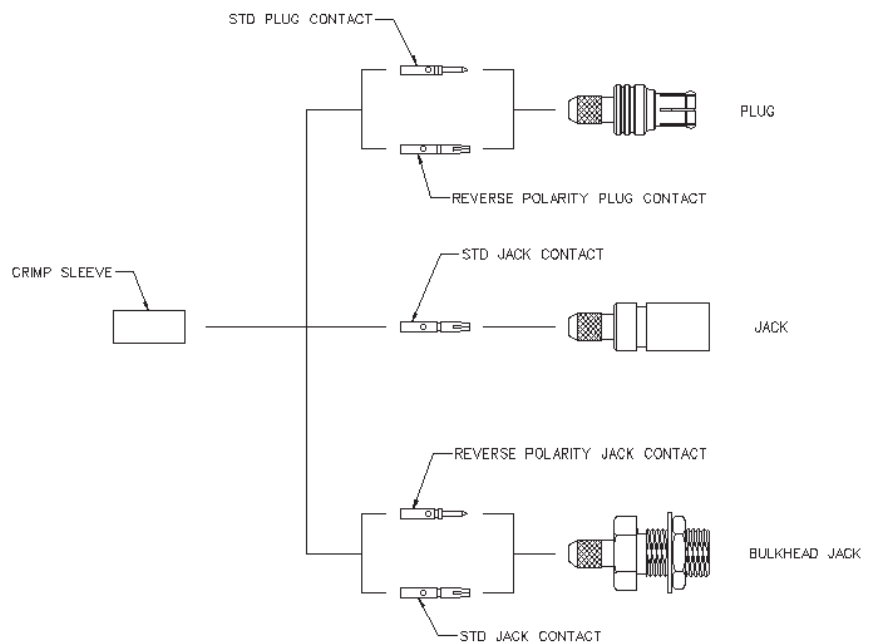
MCX 50 Ohm Straight Crimp Type Jack - Solder or Crimp Contact



INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST



CABLE TYPE	GOLD PLATED	NICKEL PLATED	CAPTIVATED CONTACT
RG-178/U, 196	133-3302-001	133-3302-006	NO



CABLE GROUP	PART NUMBER	CRIMP HEX
RG-178/u, 196	133-3302-001	.105 (2.67)
	133-3302-006	.105 (2.67)

1. Identify connector parts. (3 piece parts except bulkhead)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact is to be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.
3. Assemble contact onto cable as shown.
Solder attachment. Solder contact to center conductor through solder hole using .020 (0.51) diameter solder. Use a minimum of solder for a good joint.
Crimp attachment. Crimp contact to center conductor using Johnson Components™ hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross hole. Crimp attachment to solid center conductor cable is not recommended.
4. Flair braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).

Specifications



ELECTRICAL RATINGS

VSWR: (f = GHz)

Working Voltage: (V_{rms} maximum)†

Dielectric Withstanding Voltage: (VRMS minimum at sea level)

Corona Level: (Volts minimum at 70,000 feet)

Insertion Loss: (dB maximum, tested at 1 GHz)

Insulation Resistance: 10,000 megohms minimum

Contact Resistance: (milliohms maximum)

Center contact (straight cabled connectors, uncabled receptacles and adapters)	5.0	8.0
Center contact (right angle cabled connectors)	5.0	15.0
Outer contact	1.0	1.5
Braid to body (gold plated connectors)	1.0	N/A
Braid to body (nickel plated connectors)	2.5	N/A

RF Leakage: (dB typical tested at 2.5 GHz)

Cable connectors	-55 dB
Uncabled receptacles and adapters, dummy loads	N/A

Power Rating (Dummy Load): 0.5 watt @ +25°C, derated to 0.25 watt @ +125°C

Engagement Design: Compatible with CECC 22220, Series MCX

Engagement Force: 5.6 pounds maximum axial force

Disengagement Force: 8 pounds maximum axial force, 1 pound min.

Contact Retention: 2.3 pounds min. axial force (captivated contacts)

1 inch-ounce min. torque (uncabled receptacles)

Connectors for RG178	10	N/A
Connectors for RG316	20	N/A
Connectors for RG316DS	25	N/A
Connectors for .086 semi-rigid	30	16

* or cable breaking strength whichever is less.

ENVIRONMENTAL RATINGS (Meets or exceed the applicable

paragraph of MIL-C-39012)Durability: 500 cycles minimum

Temperature Range: Connectors - 65°C to + 165°C

Dummy loads - 65°C to + 125°C

Thermal Shock: MIL-STD-202, Method 107, Condition F (N/A dummy loads)

Corrosion: MIL-STD-202, Method 101, Condition B (N/A dummy loads)

Shock: MIL-STD-202, Method 213, Condition B (N/A dummy loads)

Vibration: MIL-STD-202, Method 204, Condition B (N/A dummy loads)

Moisture Resistance: MIL-STD-202, Method 106 (N/A dummy loads)

Bodies: Brass per QQ-B-626 or zinc per ASTM B86-71, gold plated** per MIL-G-45204 .00001" min or nickel plated per QQ-N-290 or bright tin plated

Contacts: Male - brass per QQ-B-626, gold plated per MIL-G-45204
.00003" min.

Female - beryllium copper per QQ-C-530, gold plated per MIL-G-45204 .00003" min.

Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457

Expansion Caps: Brass per QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Crimp Sleeves: Copper per WW-T-799, gold plated per MIL-G-45204
.00001" min. or nickel plated per QQ-N-290

Mounting Hardware: Brass (nuts) per QQ-B-626 or phosphor bronze (lockwashers) QQ-B-750, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Technical drawing showing the dimensions and specifications for the JACK and PLUG components.

JACK Dimensions:

- REFERENCE PLANE
- $.0315 \pm .0020$ (0.80 ± 0.05)
- $.110$ (2.80) MAX
- $\phi .019 - \phi .021$ ($0.48 - 0.53$)
- $.010$ (0.25) MAX FLAT POINT
- $\phi .136 \pm .001$ (3.45 ± 0.03)
- 20°
- 45°
- $\phi .078$ MAX (1.98)
- $\phi .145 \pm .003$ (3.68 ± 0.08)
- $\phi .150$ (3.81) MIN
- $.000$ MIN
- $.110$ MAX (2.80)
- $.162$ MAX (4.11)

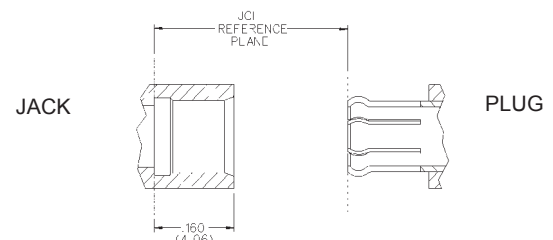
PLUG Dimensions:

- $.163$ MIN (4.14)
- $.000$ MIN
- $.010$ MIN (0.25)
- $\phi .135$ (3.43) MAX
- $\phi .078$ (1.98) MIN
- $.006$ (0.15) MIN
- $.047$ (1.19) MAX
- $.110$ (2.79) MIN
- $.110$ (2.79) MIN

Notes:

- NOTE 1: Points to the 45° chamfer on the JACK.
- NOTE 2: Points to the 20° chamfer on the PLUG.

JACK **PLUG**



1. ID of contact to meet VSWR mating characteristics and connector durability when mated with a dia. .019-.021 (0.48-0.53) male contact.
2. Must meet the force to engage and disengage when mated with mating part.